

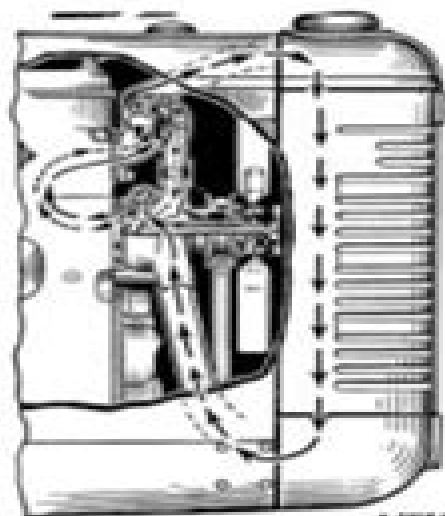
COOLING SYSTEM**I. DESCRIPTION**

The cooling system used on IH power units is the conventional type, with exceptions in the cases of certain power units which have a closed system that permits operation at higher engine temperatures without boiling. In certain power units equipped with integral type radiators, the overflow pressure valve is located in the radiator cap. For satisfactory operation of a closed cooling system, extra care must be taken that all connections are watertight. In all other respects, the closed cooling system functions the same as the conventional system.

The conventional cooling system functions as follows: The water is stored in the radiator tanks. A positive displacement, centrifugal water pump circulates the coolant from the lower radiator tank, through the crankcase and cylinder head water jackets, past the thermostat and into the radiator upper tank, and down through the cooling area of the radiator core to the lower water tank, where the cycle is repeated. These connections provide the joints between the radiator, water pump, and water outlet header.

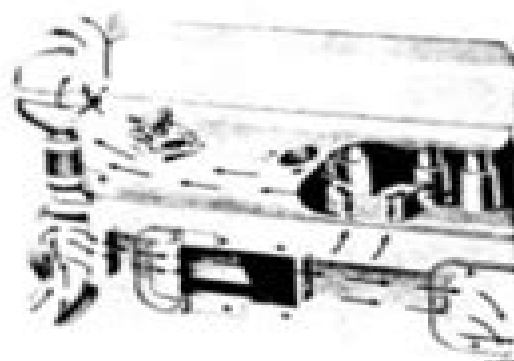
When the engine is started cold, the by-pass type thermostat is closed, preventing circulation of low temperature coolant through the radiator core. The coolant circulates only through the water pump and engine water passages as indicated by dotted arrows in illustrations 1, 2, and 4. This circulation during the warmup period prevents formation of steam pockets. When the engine reaches operating temperature, which is set by thermostat specifications, the coil of the thermostat expands and opens the passage for the coolant to flow from the engine water passages through the radiator and back to the water pump as indicated by solid arrows in illustrations 1, 2, and 4. The temperature of the coolant controls the extent of thermostat opening which, in turn, controls the amount of coolant circulation and the amount of lower temperature coolant drawn from the radiator.

The circulation of the coolant on certain other units is accomplished by the thermo-siphon method. As the engine warms up, the coolant heats and expands, and circulates through the radiator where it is cooled before recirculating through the engine.



A-2000

Sheet, 1 - Circulation of Coolant in 4-Cylinder Gasoline Engines.



Sheet, 2 - Cutaway View Showing Coolant Circulation in Crankcase and Cylinder Head of Diesel Engine.

65 Hp Twin Power Unit Service Manual

Thomas Griffiths



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