

## Paragraphs 13-15

**13. DIFFERENTIAL CARRIER BEARING PRELOAD ADJUSTMENT.** Before reinstalling differential assembly, wrap a string around pinion shaft locknut (1—Fig. 12) and attach a spring scale. Use the scale to measure force required to rotate pinion shaft and record reading for later use.

Install differential and ring gear assembly with carrier bearings and adjuster rings in carrier housing. Install carrier bearing caps in their original positions and tighten mounting cap screws to 43 ft.-lbs. (58 N·m) torque. Loosen cap screws, then retorque to 14 ft.-lbs. (19 N·m). Tighten adjuster rings against bearing caps until pinion shaft rolling torque (spring scale reading) is 4.5-9 pounds (20-40 N) more than reading taken of pinion shaft only.

Adjust ring gear backlash as outlined in paragraph 14.

**14. RING GEAR BACKLASH ADJUSTMENT.** Mount a dial indicator (1—Fig. 13) on carrier housing so probe contacts edge of ring gear tooth at 90° angle. While holding pinion shaft, measure ring gear movement at three different locations around gear. Backlash at all three locations should be within range of 0.007-0.009 inch (0.18-0.23 mm).

To adjust backlash, first mark position of both bearing adjusting rings in relation to carrier housing. To decrease backlash, loosen adjusting ring (7) on side opposite ring gear and tighten adjusting ring (3) on ring gear side. To increase backlash, loosen adjusting ring (3) on

Fig. 14—Exploded view of front-wheel drive transfer gearbox.

1. Drive gear
2. Idler gear
3. Thrust washers
4. Bearing rollers
5. Spacer
6. Pin
7. Idler shaft
8. Dust seal
9. Oil seal
10. Snap ring
11. Bearing
12. Spacer plate
13. Snap ring
14. Output shaft
15. Driven gear
16. Bearing
17. Plug
18. Handle
19. Bearing flange
20. Bearing
21. Control rod
22. Outer control lever
23. Case
24. Drain plug
25. Plug
26. Sealing washer

ring gear side and tighten adjusting ring (7) on side opposite ring gear.

**NOTE:** One adjusting ring must be tightened the same amount as adjusting ring on opposite side is loosened to maintain differential bearing preload setting.

After ring gear backlash is set, recheck pinion shaft rolling torque to make sure bearing preload setting is still correct. Then, install adjusting ring retainer plates to prevent adjusting rings from loosening. Tighten bearing cap retaining screws (5) to final torque of 83 ft.-lbs. (113 N·m).

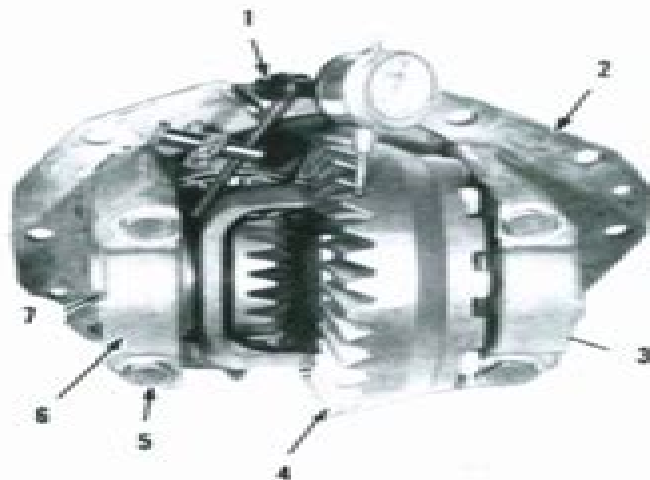
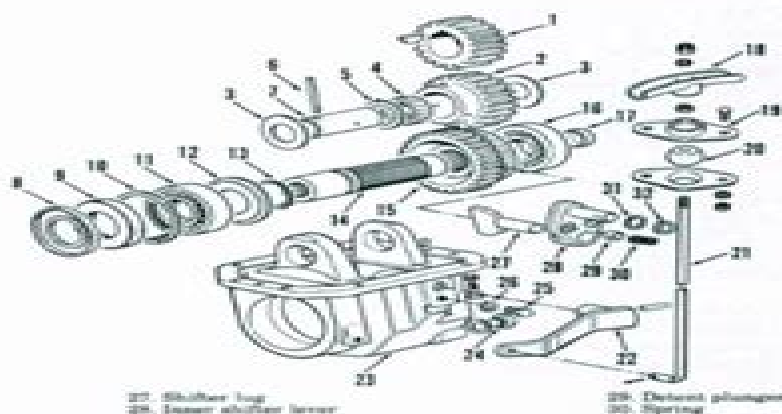


Fig. 13—Position a dial indicator against tooth of ring gear to measure ring gear backlash.

1. Dial indicator
2. Support housing
3. Ring gear
4. Bearing adjuster ring 1.31
5. Cap screw
6. Bearing cap
7. Bearing adjuster ring 8.31



ALLIS-CHALMERS

## TRANSFER GEARBOX

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**15. R&R AND OVERHAUL.** To remove gearbox, first remove drain plug (24—Fig. 14) and drain oil from rear housing and gearbox. Remove front drive shaft as outlined in paragraph 7, then move rear drive shaft forward until it clears gearbox output shaft. Disconnect control rod (21) from shift lever (22). Remove gearbox mounting cap screws and lower gearbox from rear housing.

To disassemble, drive roll pin (6) from housing (23). Pull idler shaft (7) forward from housing and remove idler gear (2) with bearing rollers (4), spacer (5) and thrust washers (3). Remove dust seal (8), oil seal (9) and snap ring (10), then withdraw output shaft (14) with spacer (12) and front bearing (11) from housing. Remove driven gear (15), shifter lug (27) and rear bearing (16). Drive roll pin from outer shift lever (22) and remove outer lever and inner shift lever (28). Remove plug (25), spring (30) and detent plunger (29). Remove and discard "O" ring (31) and backup ring (32). Drive out plug (17) if necessary.

Inspect all parts for wear, scoring or other damage and renew as necessary.

To reassemble, reverse the disassembly procedure while noting the following special instructions: Lubricate "O" ring (31) before installing inner shift lever (28). Be sure outer shift lever (22) points forward when inner lever is downward. Stepped face of spacer plate (12) must face forward. Lubricate oil seal (9), then install with spring side facing inward. Install dust seal (8) with cupped side outward.

Reinstall gearbox assembly and tighten mounting cap screws to 72 ft.-lbs.

# 6060 Allis Chamlers Repair Manual

**Anthony S. Fauci**



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