

GENERAL 2000 Model Specifications

MODEL: INDY 500
MODEL NUMBER: .. S00SB4B-S
ENGINE MODEL: .. EC50PL173

CARBURETION

Type VM36SS Mikuni
Main Jet 350
Pilot Jet 45
Jet Needle 6F9-3
Needle Jet P-6(247)
Cutaway 2.5
Air Screw 3/4 Turn
Valve Seat 1.5 Viton
Fuel Octane (R+M/2) .. 87 Non-Oxygenated or
89 Oxygenated
Throttle Gap
Under Cutaway240" -(6.1mm)

CLUTCH

Type P-85
Belt 3211070
Belt Width (Projected) .. 1.375" (34.93mm)
Side Angle (Overall) .. 28"
Outside Circumference .. 47.250" (120 cm)
Center Distance 12" (305mm)
Shift Weights 10M Bushed
Primary Spring Gold
Secondary Spring Gold
Driven Helix 36" #2

ENGINE

Type Liquid Cooled Piston Port
Displacement 488 cc
Bore 2.6346" (72mm)
Stroke 2.3622" (60mm)
Piston / Cylinder Clearance .. 0.0035" - 0.0049" (0.09 - 0.125mm)
Service Limit 0.0078" (0.20mm)
Piston Marking 5B
Piston Ring Marking 5B
Piston Ring End Gap008"-.016" (.20-.40mm)
Head cc's (Uninstalled) 28.9cc
Head cc's (Installed) 23.6cc
Operating RPMs200 7800 RPM
Idle RPMs200 1600 RPM
Engagement RPMs300 4000 RPM
Cylinder Head Torque 18-19.5 ft.lbs (25-27 Nm)
Cylinder Base Nut Torque 27-31 ft.lbs(37-43 Nm)
Crankcase Torque (8mm) 17-18 ft.lbs(22-23 Nm)
Crankcase Torque (10mm) ... 23-25 ft.lbs(32-35 Nm)
Flywheel Torque 60-65 ft.lbs(83-90 Nm)

JETTING CHART

Altitude		AMBIENT TEMPERATURE			
		Below 50°F Below -10°C	+20° to +18°F -10° to -12°C	+10° to +48°F +12° to +10°C	Below +82°F Above 5°C
Mixture (Fuel)	0-800 (0-2000)	270 #3	350 #3	330 #3	310 #3
	800-1800 (2000-4500)	300 #3	310 #3	290 #3	270 #2
	1800-2700 (4500-6800)	290 #3	270 #3	250 #2	230 #2
	2700-3700 (6800-10000)	290 #3	240 #2	220 #2	210 #2

30K
#3

- # refers to the clip position from top of jet needle.



- Production Setting

CLUTCH CHART

Altitude		DRIVE		DRIVEN	
		Drive Weight	Chain Springs	Clutch Springs	Driven Helix
Mixture (Fuel)	0-800 (0-2000)	10M Bushed	Gold	Gold	36" #2
	800-1800 (2000-4500)	10M BLU Bushed	Gold	Gold	36" #2
	1800-2700 (4500-6800)	10M BLU Bushed	Dark Blue	Gold	36" #2
	2700-3700 (6800-10000)	10M Red Bushed	Dark Blue	Gold	36" #2

Engine Compression ... 130 psi
Fuel Pump Manuf. Mikuni
Fuel Pump Mark DF52-165A
Oil Pump Manuf. Mikuni
Oil Pump Mark 54LA
Cylinder Head Mark 500 "E"

1998 Polaris Indy Lx Manual

Alan Ahlstrand, Ken Freund



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Polaris ATVs 1998 Thru 2006 Alan Ahlstrand, John H. Haynes, 2007-02 Haynes manuals are written specifically for the do it yourselfer yet are complete enough to be used by professional mechanics Since 1960 Haynes has produced manuals written from hands on experience based on a vehicle teardown with hundreds of photos and illustrations making Haynes the world leader in automotive repair information **Polaris ATVs 250-800cc, '98-'07** Alan Ahlstrand, Ken Freund, 2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Polaris ATVs 250 800cc model years 1998 through 2007 Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box A typical Haynes manual covers general information troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate

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