

# Nissan Maxima A33 1999-2005 Workshop Manual

## CYLINDER BLOCK

Inspection/Control

2. Measure outer diameter of piston pin "Cp".  
Standard (diameter "Cp")  
Grade No. 0  
21.980 - 21.995 mm (0.8617 - 0.8658 in)  
Grade No. 1  
21.955 - 21.971 mm (0.8639 - 0.8662 in)  
3. Calculate interference fit of piston pin to piston.  
 $Dp - dp = 0.002 - 0.004$  mm (0.0001 - 0.0002 in)  
If it exceeds the above value, replace piston assembly with pin.

## PISTON RING SIDE CLEARANCE

Side clearance:

Ring	Engine	Standard	Limit
Top ring	VQ30DE	0.040 - 0.040 mm (0.0016 - 0.0016 in)	0.10 mm (0.0040 in)
	VQ30DE	0.040 - 0.040 mm (0.0016 - 0.0016 in)	
2nd ring	VQ30DE	0.030 - 0.070 mm (0.0012 - 0.0028 in)	0.10 mm (0.0039 in)
	VQ30DE	0.030 - 0.070 mm (0.0012 - 0.0028 in)	
Oil ring	VQ30DE	0.095 - 0.130 mm (0.0038 - 0.0051 in)	-
	VQ30DE	0.095 - 0.130 mm (0.0038 - 0.0051 in)	

If out of specification, replace piston ring. If clearance is at maximum limit with new ring, replace piston.

## PISTON RING END GAP

End gap:

Ring	Engine	Standard	Limit
Top ring	VQ30DE	0.30 - 0.40 mm (0.0118 - 0.0157 in)	0.51 mm (0.0201 in)
	VQ30DE	0.30 - 0.40 mm (0.0118 - 0.0157 in)	
	VQ30DE	0.30 - 0.40 mm (0.0118 - 0.0157 in)	
	VQ30DE	0.30 - 0.40 mm (0.0118 - 0.0157 in)	
2nd ring	VQ30DE	0.30 - 0.40 mm (0.0118 - 0.0157 in)	0.45 mm (0.0177 in)
	VQ30DE	0.30 - 0.40 mm (0.0118 - 0.0157 in)	

If out of specification, replace piston ring. If gap still exceeds the limit even with a new ring, do the following. Refinish cylinder and use oversized piston and piston rings.  
Refer to SOA (EM-62).

- When replacing the piston, check the cylinder block surface for scratches or seizure. If scratches or seizure is found, hone or

## CYLINDER BLOCK

Components

## Components

SPEC. 110-120-020



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100. Piston pin clip

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**Larry Warren, Mark Christman, John  
Harold Haynes**



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