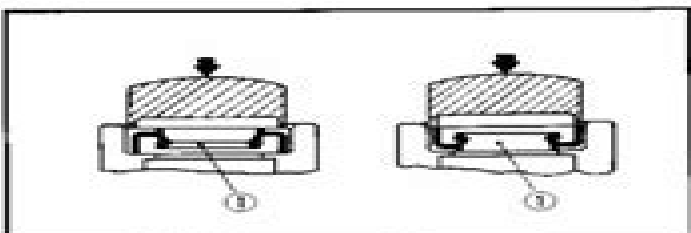
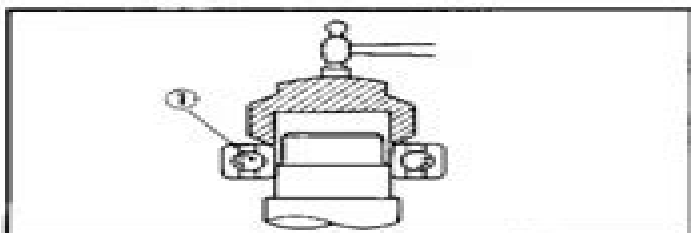
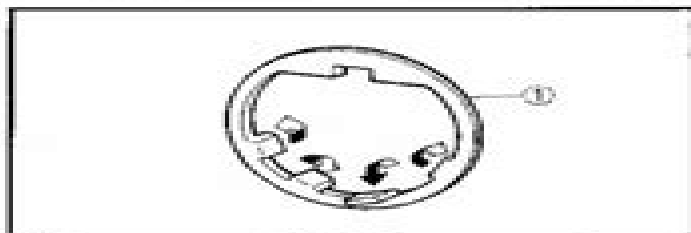
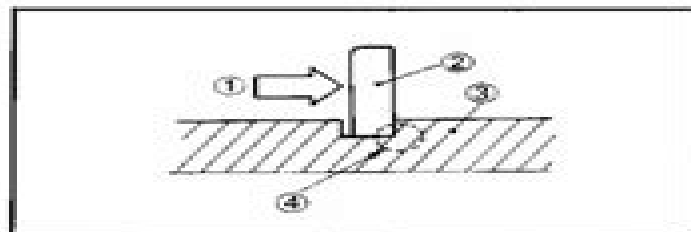


IMPORTANT INFORMATION GASKETS AND SEALS

1. All gaskets and seals should be replaced when an engine is overhauled. All gasket surfaces and oil seal lips must be cleaned.
2. Properly oil all mating parts and bearings during reassembly.



CIRCLIPS

1. All circlips should be inspected carefully before reassembly. Always replace piston pin clips after one use. Replace distorted circlips. When installing a circlip, make sure that the sharp edged corner is positioned opposite to the thrust it receives. See the sectional view below.

- | | |
|-----------|----------------------|
| ① Thrust | ③ Shaft |
| ② Circlip | ④ Sharp edged corner |

LOCK WASHERS AND COTTER PINS

1. All lock washers and cotter pins must be replaced when they are removed. Lock tab(s) should be bent along the ring nut flat(s) after the ring nut has been properly tightened.

- ① Lock washer

BEARINGS AND OIL SEALS

1. Install the bearing(s) with their manufacturer's marks or numbers facing outward. (In other words, the stamped letters must be on the side exposed to view.). When installing bearings liberally oil the bearings.

- ① Bearing

CAUTION:

Do not use compressed air to spin the bearings dry. This causes damage to the bearing surfaces.

2. Install the oil seal(s), apply a light coating of marine grease to outside diameter of the oil seal(s).

- ① Oil seal

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