

F-7-16 AUTOMATIC TRANSAXLE

Drive Link Assembly Removal

Remove or Disconnect (Figure 13)

1. Turbine shaft "O" ring (515)
2. Sprockets and link assembly (510, 511, and 519) from case. Note the position of the colored link, it should be facing up.
3. Thrust washers (512 and 520)

Driven Sprocket Support

Remove or Disconnect (Figure 15)

- Chain scavenging scoop (603)
- Driven sprocket support (604)
- Thrust washer (606)

Measure

Refer to Figure 42 for Input End Play

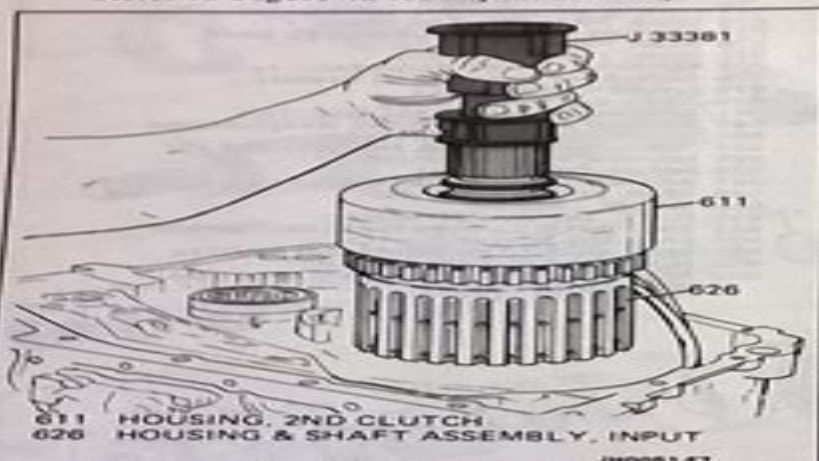


Figure 17 2nd Clutch and Input Clutch

2nd Clutch, Input Clutch, Roller Clutch and Sprag Assembly Removal

Tool Required:

J-33381 Final Drive/Clutch Remover or Installer (Tool has 3 positions - set for clutch removal).

- 2nd clutch, input clutch assembly, sprag and roller clutch assembly, and sun gear (611, 626, 645, 654, and 658) with J-33381
- Reverse band assembly (609). (May come out with 2nd clutch)

- Reverse reaction drum (659)
- Input carrier assembly (662)
- Thrust bearing (663)
- Reaction carrier (664)
- Thrust bearing (665). (May be on the reaction carrier)
- Reaction sun gear/drum assembly (667)
- 1-2 Band (668). *Do not clean the band assembly in solvent*
- Bearing assembly (671)
- Final Drive sun gear shaft (669)



Inspect

Refer to Figure 30 for Final Drive End Play

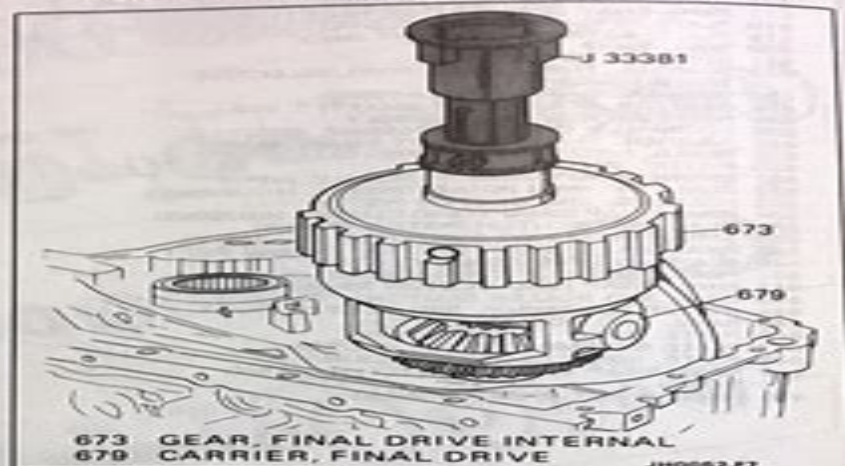


Figure 18 Final Drive

Final Drive Assembly Removal

Remove or Disconnect (Figure 18 and 26)

Tools Required:

J-33381 Final Drive/Clutch Remover/Installer

J-28585 Snap Ring Remover

- Snap ring (672) with J-28585
- Final drive assembly with J-33381
- Thrust washer and bearing (681 and 682)

Manual Shaft/Detent Lever, Actuator Rod Removal

Do not remove these parts unless replacement is necessary.

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Roman Wölfel



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Table of Contents 1989 Cadillac Allante Service Information Manual

1. Understanding the eBook 1989 Cadillac Allante Service Information Manual
 - The Rise of Digital Reading 1989 Cadillac Allante Service Information Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 1989 Cadillac Allante Service Information Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1989 Cadillac Allante Service Information Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1989 Cadillac Allante Service Information Manual
 - Personalized Recommendations
 - 1989 Cadillac Allante Service Information Manual User Reviews and Ratings
 - 1989 Cadillac Allante Service Information Manual and Bestseller Lists

5. Accessing 1989 Cadillac Allante Service Information Manual Free and Paid eBooks
 - 1989 Cadillac Allante Service Information Manual Public Domain eBooks
 - 1989 Cadillac Allante Service Information Manual eBook Subscription Services
 - 1989 Cadillac Allante Service Information Manual Budget-Friendly Options
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 - 1989 Cadillac Allante Service Information Manual Compatibility with Devices
 - 1989 Cadillac Allante Service Information Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1989 Cadillac Allante Service Information Manual
 - Highlighting and Note-Taking 1989 Cadillac Allante Service Information Manual
 - Interactive Elements 1989 Cadillac Allante Service Information Manual
8. Staying Engaged with 1989 Cadillac Allante Service Information Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1989 Cadillac Allante Service Information Manual
9. Balancing eBooks and Physical Books 1989 Cadillac Allante Service Information Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1989 Cadillac Allante Service Information Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 1989 Cadillac Allante Service Information Manual
 - Setting Reading Goals 1989 Cadillac Allante Service Information Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 1989 Cadillac Allante Service Information Manual
 - Fact-Checking eBook Content of 1989 Cadillac Allante Service Information Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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