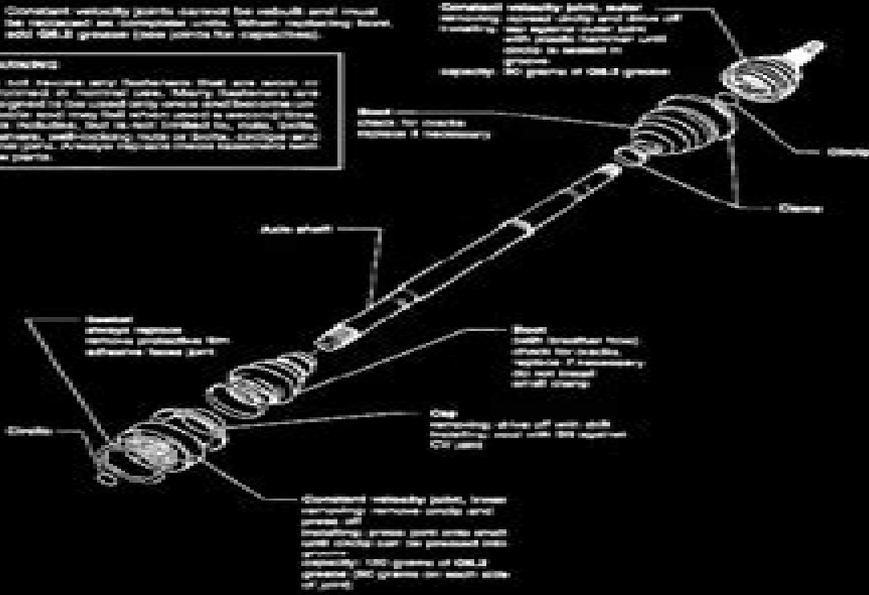


**Note**

Check housing, balls, cage and balls for pitting. Excessive radial clearance in joint by rotating wheel relative to axle. For most constant velocity joints, the most replace joint because of polished appearance or because ball track can be seen.

Constant velocity joints cannot be rebuilt and must be replaced as complete units. When replacing lower, add 100-125 grams (see joints for capacities).

**Warning**  
Do not reuse any fasteners that are worn or damaged or missing nuts. Many fasteners are designed to be used only once and become un-reliable each time they are reused in service. This includes, but is not limited to, bolts, nuts, washers, self-locking nuts or locks, lockes and cones pins. Always replace these fasteners with new parts.



# 1989 Audi 100 Quattro Axle Assembly Manua

**Automobile Club of Italy**



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