

**This Service Manual Covers
The Following GMC Stern Drive Models**

Engine	Model	Transmission	Vertical Drive
3.0 GL	3023PHLJB	3000175	3000175
4.3 GL	4323PHLJB	3000175	3000175
5.0 PL	5023PHLJB	3000175	3000175
5.0 PL	5043PHLJB	3000175	3000175
5.4 SP	5423PHLJB	3000175	3000175
5.4 SP	5423PHLJB	3000175	3000175
5.4 H.O. SP	5423PHLJB	3000175	3000175
7.4 GL	7423PHLJB	3000175	3000175
7.4 SP	7423PHLJB	3000175	3000175

All GMC vertical drives are capable of counter-rotation. On GMC Cobra models, standard rotation or counter rotation is obtained by changing the position of the shift lever link at the rear of the upper gear housing. On GMC King Cobra models, drive rotation is determined when connecting the remote control shift cable to the engine shift bracket. For proper attachment, see the *Throttle and Shift Control* section of the Engine Service Manual.

Gear Ratios

Engine	Overall Ratio
3.0 GL	1.66:1 (L640)
4.3 GL	1.66:1 (L630)
5.0 PL	1.66:1 (L630)
5.0 PL	1.51:1 (L603)
5.0 SP	1.60:1 (L630)
5.0 SP	1.51:1 (L603)
5.4 H.O. SP	1.42:1 (L700)
7.4 GL	1.42:1 (L700) P/N 3000211 1.42:1 (L711) P/N 3000212
7.4 SP	1.42:1 (L700)

EXAMPLE:

An overall ratio of 1.66:1 means that 1.66 revolutions of the engine results in one revolution of the propeller shaft, or one revolution of the engine results in a .603 revolution of the propeller shaft.

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VM Jensen



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Bibliography of Nautical Books Alan Obin,2000-02 This is the 15th annual edition of the Bibliography of Nautical Books a reference guide to over 14 000 nautical publications It deals specifically with the year 2000 **Customs Issuance System Index** U.S. Customs Service. Management Analysis & Systems Division. Paperwork Management Branch,1989 **Subject Guide to Children's Books in Print 1997** Bowker Editorial Staff,R R Bowker Publishing,1996-09 *Customs Issuance System Index* U.S. Customs Service. Information Services Division. Paperwork Management Branch,1989-12 *The Woodenboat* ,1990 *Subject Guide to Books in Print* ,1997 **Books in Print Supplement** ,2002 *Paperbound Books in Print* ,1992 **Lakeland Boating** ,2000 *Seloc's Volvo Penta Stern Drive* Joan Coles,Clarence W. Coles,1984 *The Cumulative Book Index* ,1990 A world list of books in the English language *Popular Mechanics* ,1988-06 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Boating** ,1988-01 *Boating* ,1988-07 **Boating** ,1988-01 *Boating* ,1988-01 *Marine Inboard Engines* Louis Goring,2005-01-01 This very practical book begins by describing how the various parts of both marine diesel and gasoline engines work It then goes on to show the basic service maintenance necessary for both the general running and winter layup and pinpoints common faults and suggests remedies **Backpacker** ,2001-03 Backpacker brings the outdoors straight to the reader s doorstep inspiring and enabling them to go more places and enjoy nature more often The authority on active adventure Backpacker is the world s first GPS enabled magazine and the only magazine whose editors personally test the hiking trails camping gear and survival tips they publish Backpacker s Editors Choice Awards an industry honor recognizing design feature and product innovation has become the gold standard against which all other outdoor industry awards are measured **Autocar & Motor** ,1993-10 *Road and Track* ,1988

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