

- Tighten the magneto rotor nut to the specified torque.

09830-40113	Rotor holder
Tightening torque	30 — 40 N·m (3.0 — 4.0 kg-m) (21.5 — 29.0 lb-ft)



### ENGINE SPROCKET

The "O" ring ① located on the drive shaft is for sealing the clearance between the drive shaft and the spacer.

**NOTE:**

Replace "O" ring with a new one every disassembly.



### PAWL LIFTER AND CAM GUIDE

- The shape of each gear shifting pawl is different.
- Mount the one with the narrower width on the gear shifting cam side.
- Mount the cam driven gear on the gearshift cam.



- Apply Thread Lock "1342" to the 4 screws when installing the pawl lifter and cam guide.

99000-32050	Thread Lock "1342"
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# 1986 Suzuki Lt250r Manual

**Hongru Du**



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Suzuki LT250R Service Manual ,1987      **Suzuki Quad Racer LT250R** Penton Staff,2000-05-24 LT250R 1985 1992  
Books in Print Supplement ,2002      **Whitaker's Book List** ,1991      **Science and Technology Annual Reference**  
**Review** ,1990      **Bibliographic Guide to Technology** New York Public Library. Research Libraries,1989      *Forthcoming*  
*Books* Rose Army,2003      Suzuki LT230 & LT250 85-90 Penton Staff,2000-05-24 LT230S Chain Drive 1985 1988 LT F230G  
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*Samurai/Sidekick/Tracker 1986-98 Repair Manual* ,1998      *Suzuki Samurai/Sidekick & Geo Tracker Automotive Repair*  
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Rogers,1982-01-01      *Suzuki 250 and 350 Twins* ,1973      **Suzuki GS500E Twin** Matthew Coombs,1997 Contains some  
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