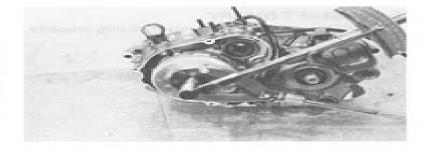
Tighten the magneto rotor nut to the specified torque.

09930-40113	Rotor holder
Tightening torque	30 - 40 N-m (3.0 - 4.0 kg-m) (21.5 - 29.0 lb-ft)



ENGINE SPROCKET

The "O" ring (1) located on the drive shaft is for sealing the clearance between the drive shaft and the spacer.

NOTE:

Replace "O" ring with a new one every disassembly.



PAWL LIFTER AND CAM GUIDE

- · The shape of each gear shifting pawl is different.
- Mount the one with the narrower width on the gear shifting cam side.
- Mount the cam driven gear on the gearshift cam.



 Apply Thread Lock "1342" to the 4 screws when installing the pawl lifter and cam guide.

99000-32050	Thread Lock "1342"



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Suzuki LT250R Service Manual .1987 **Suzuki Quad Racer LT250R** Penton Staff,2000-05-24 LT250R 1985 1992 Whitaker's Book List ,1991 Books in Print Supplement, 2002 **Science and Technology Annual Reference** Bibliographic Guide to Technology New York Public Library. Research Libraries, 1989 **Review** ,1990 Books Rose Arny.2003 Suzuki LT230 & LT250 85-90 Penton Staff, 2000-05-24 LT230S Chain Drive 1985 1988 LT F230G Shaft Drive 1985 1987 LT230G Shaft Drive 1985 1986 LT250S Chain Drive 1989 1990 Chilton's Suzuki Samurai/Sidekick/Tracker 1986-98 Repair Manual ,1998 Suzuki Samurai/Sidekick & Geo Tracker Automotive Repair Manual Bob Henderson, John Harold Haynes, 1996 Suzuki Samurai Sidekick GEO Tracker 1986 96 Shop Manual Haynes 268 Suzuki Samurai/Sidekick/Tracker 1986-1998 CHILTON BOOK COMPANY.2001 pgs 643 b w ill Suzuki LT-F250 **Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Motorcycle Technical Service Department,1992 Suzuki Samurai/Sidekick/X-90 & Geo & Chevrolet Tracker John Haynes, 2001-12-14 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the vehicle We learn the best ways to do a job and that makes it guicker easier and cheaper for you Our books have clear instructions and plenty of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Color spark plug diagnosis Complete coverage for your Suzuki Samurai Sidekick X 90 Vitara and Geo Chevrolet Tracker from 1986 thru 2001 excludes V6 models or Suzuki Sport with 1 8L engine Routine Maintenance Tune up procedures Engine repair Cooling and heating Air Conditioning Fuel and exhaust Emissions control Ignition Brakes Suspension and steering Electrical systems Wiring diagrams Suzuki Samurai 1986 1987 1988 Technical Service Repair Shop Manual ,1986-01-15 Suzuki Service Manual, Model TS250R. Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section, 1971 Suzuki LT250E Service Manual Suzuki Jidōsha Kōqyō Kabushiki Kaisha. Service Publishing Department. Overseas Service Division, 1984 Suzuki Suzuki GP 100 & 125 Owners Workshop Manual Chris 250 and 350 Owners Workshop Manual Jeff Clew,1973-01-01 Rogers, 1982-01-01 Suzuki 250 and 350 Twins ,1973 Suzuki GS500E Twin Matthew Coombs.1997 Contains some history of Suzuki and this models development as well as a complete step by step guide to servicing and overhaul

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