

### 5.3.3 Installation

Install the brake rotor and the front wheel.  
Install the front brake hose assembly and the brake cylinder assembly. Do not stain the brake pads and the brake rotor with grease.

**\* Note**

Any grease on brake pads will reduce the brake performance and even lead to failure.

Tighten the bolts and nuts to the required torque force.

**Torque force:**

Fixing bolts for the brake rotor 22-29 N·m

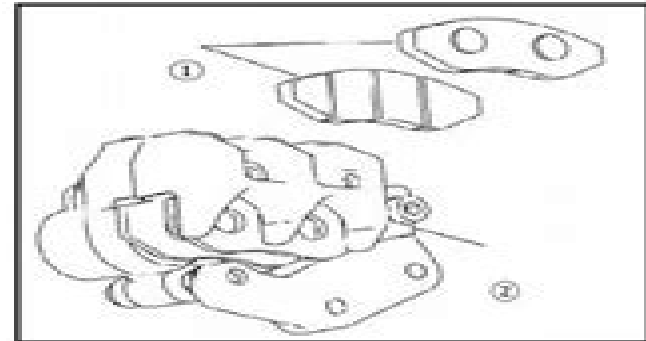
Mounting bolts for the front brake pads assembly 22-29 N·m

Do not stain brake pads with oil spots.  
Use brake cleaning agent to clean brake pads with oil spots.

①: brake pad ②: brake cylinder

**\* Note**

Any oil spots on brake pads will reduce brake performance.



## 5.4 Rear Brake Rotor

### 5.4.1 Disassembly

Remove the body guard.

Remove the rear brake cylinder assembly.

Remove the rear wheel.

Remove the brake rotor from the rim of the rear wheel.

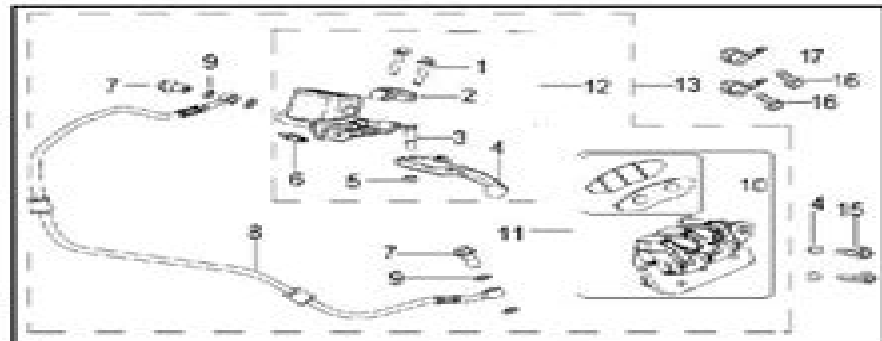
**\* Note**

- Replace the brake pad assembly.
- If the brake pads will be used again, mark it before disassembly so as to reinstall it at the original place.

Remove following assemblies from the rear wheel.

**Rear brake:**

- 1.Brake block assembly
- 2.Rear brake tube
- 3.Brake cylinder
- 4.Rear fluid brake plate
5. Rear fluid tube clamp



# 20yz 250 Service Manual

**Kawasaki Jūkōgyō Kabushiki Kaisha**



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