

Triumph

and then the lead can easily be removed.

5. Remove the rotor.
6. Remove the rotor key and distance piece.

7. Remove the clutch hub securing nut and cup.

NOTE: Machines prior to serial no. H49833 have a tab washer and a different cup washer, rather than the self-locking securing nut.

8. Screw the body of extractor no. Z13 into the clutch hub until it bottoms, then tighten the center bolt until the hub is released.



Removing the clutch housing

9. Assemble extractor no. Z151 and D662/3 on the engine sprocket and tighten its center bolt until the engine sprocket is released.

10. Withdraw the engine sprocket, clutch hub, and primary chain together.

11. Remove the transmission mainshaft key and check the oil seal for leakage.

INSPECTION

1. Inspect the clutch shock absorber for worn rubbers or punctures. They can be removed by prying them out, small rubbers first. Replace as necessary. When reassembling, apply thread-locking compound to the cover plate securing screws.

2. First thoroughly clean the primary chain then check it for wear by scribing two marks on a flat surface 12 in. apart, and centering two pivot pins at the scribe marks. Fully compressed, the chain link pivot should line up with the marks; fully stretched, it should not extend more than ¼ in. beyond the marks.

3. Check the fit between the shock absorber spider and the clutch hub splines. The spider should be a push fit on the clutch hub, with no radial movement.

4. Check the fit of the engine sprocket on the crankshaft in the same manner. There should be no radial movement.

5. Check the clutch hub bearing diameter, rollers, and clutch sprocket bearing. Replace any bearing rollers that are pitted or worn. See specifications.

6. Make sure the shock absorber spider is a good fit in the inner and outer



Installing clutch hub rubbers

retaining plates, and that the arms have not excessively scored the inner surface of the retaining plates.

ASSEMBLY

1. Grease the clutch hub and install the thrust washer and twenty of the correct rollers. Do not use ¼ in. x ¼ in. rollers.

2. Position the hub and press the shock absorber, complete with the three threaded pins, on the hub.

3. Install a new tapered distance collar behind the engine sprocket, with the taper toward the crankshaft main bearing and oil seal.

4. Install the transmission mainshaft key and tap the clutch hub onto its taper.

5. Lubricate the primary chain and lay it over the clutch sprocket.

6. Wrap the chain around the engine sprocket, then position the sprocket on the crankshaft.

7. Place clutch locking tool Z13 in the clutch plate housing, then install the cup washer and self-locking nut. Torque the nut to specifications.

NOTE: On machines before serial no. H49833, install the tab washer with the long tab in the hole in the shock absorber spider, install the securing nut and bend a tab to lock the nut.

8. Install the alternator rotor, making sure that the key or locating peg is correctly positioned.

9. Install the alternator stator. Put a 0.008 in. (0.2 mm) feeler gauge between each stator pole and the rotor. Turn over the engine to make sure that the rotor and stator do not touch.

Transmission Countershaft Sprocket

REMOVAL AND INSTALLATION

1. Disassemble the clutch and primary drive as previously described. Remove the sprocket cover.

2. Bend back the tab washer and, while holding the rear brake, remove the sprocket securing nut.

3. Slide off the final drive chain and remove the countershaft sprocket.

4. Make sure the oil seal is in good condition, then lubricate the ground boss

of the new sprocket and position it on the transmission mainshaft.

5. Replace the tab washer, screw on the securing nut finger-tight, then, with the chain in place, tighten the nut to torque specifications.

6. Oil the bushing that protrudes from the mainshaft high gear and install the sprocket cover with a new paper gasket.

7. The remainder of installation is a reversal of the removal procedure.

Clutch and Shifter Operating Mechanisms

DISASSEMBLY

1. Remove the right exhaust header pipe and footrest.

2. Drain the gearbox oil.

3. Disconnect the clutch cable from the actuating lever.

4. Remove the two nuts and four recessed screws that secure the gearbox outer cover. Remove the kick-starter.

5. Hold the gearshift lever in one hand, then tap the cover with a soft-faced mallet until it is free to be removed.

6. Unscrew the two nuts inside the gearbox outer cover and remove the shifter return springs complete with the thrust buttons and distance pieces.



Clutch operating mechanism

7. Unscrew the countersunk screw that secures the clutch operating mechanism and withdraw the assembly.

8. Remove the shifter lever pinch bolt, remove the lever, and then withdraw the shaft from the cover.

9. Remove the cotter pin from the clutch operating shaft. This will release the clutch operating balls.

10. Remove the two cotter pins and disconnect the plungers and springs from the shifter quadrant.

11. If the shifter spindle bushing requires replacement, heat the outer cover to 100°C and drive it out with a suitable, shouldered drift. Drive in the new bushing before the cover has a chance to cool.



Clutch mechanism installed

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Haynes



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Triumph Bonneville, T110, Speedmaster, America, Thruxton and Scrambler Service and Repair Manual

Matthew Coombs, Phil Mather, 2007 Bonneville 790cc 01 06 Bonneville 865cc 2007 T100 790cc 02 04 T100 865cc 05 07 America 790cc 02 06 America 865cc 2007 Speedmaster 790cc 03 04 Speedmaster 865cc 05 07 Thruxton 865cc 04 07 Scrambler 865cc 06 07 Triumph Bonneville, T100, Speedmaster, America, Thruxton & Scrambler Service & Repair Manual Matthew Coombs, Phil Mather, Penny Cox, 2016

Triumph Bonneville, T110, Speedmaster, America & Thruxton Service & Repair Manual Matthew Coombs, 2006-01-01 Covering both basic and advanced service and maintenance tasks for the Triumph Bonneville T100 Speedmaster America and Thruxton this garage manual covers models built between 2001 and 2005

Triumph Bonneville, T100, Speedmaster, America, Thruxton & Scrambler '01 to '15 Editors of Haynes Manuals, 2015-12-01 Complete coverage for your Triumph Bonneville covering Bonneville T100 Speedmaster America Thruxton and Scrambler for 2001 to 2012 Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color

Triumph Motorcycles Illustrated Workshop Manual 1945-1955 Floyd Clymer, 2007-02-01 1945 to 1955 and later Models An illustrated workshop manual covering Triumph twin cylinder motorcycles from 1945 to 1955 This is a faithful reproduction of the Factory Workshop Manual No 11 originally published in the US by Floyd Clymer The major revision in the later pre unit factory manuals was the addition of technical specifications for the T120 Bonneville 1959 Unfortunately those revisions also included the deletion of repair data for rigid frame sprung hub and 3T models This makes the Factory Workshop Manual No 11 the most comprehensive workshop manual available for pre unit twin cylinder Triumph motorcycles up to and including 1962 models as it includes repair and maintenance data for the full line of rigid frame sprung hub swing arm and 350cc models Much more detailed than the owner s handbook this manual provides the information necessary for the overhaul of engines gear boxes frames swing arm forks wheels hubs carburetors electrics etc essential information for the enthusiast owner or restorer of these classic motorcycles Size 5 5 x 8 5 with 224 pages and 84 illustrations includes 8 pages of detailed technical specification charts and both an illustration index and a comprehensive index of contents Applicable to the following models 5T Speed Twin T100 Tiger 100 TR5 Trophy 6T Thunderbird T110 Tiger 110 and 3T De

Luxe Includes maintenance and repair data for the following engines Twin Cylinder 350cc OHV 500cc OHV and 650cc OHV

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Twins, T100, T90, 5TA, 3TA from Engine No.H40528 ,1965 Triumph TR 2, 3, 3A, 4, 4A Owners Workshop Manual
John Harold Haynes,1997 *Triumph Pre-Unit Twins Owners Workshop Manual, No. 251* John Haynes,1990-06-29 Haynes
disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair
manuals are used by the pros but written for the do it yourselfer Workshop Manual for Triumph Tiger Cub Models T15,
T20, T20c, T20s TRIUMPH ENGINEERING CO.,1964 **HM Triumph TR 2 3 3A 4. 4A 1952 - 1967 OP** Haynes,2013-08
This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and
servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work

Triumph Motorcycles 1937-1961 Single Cylinder Workshop Manual - All Models 1937-1945 Plus Terrier & Tiger Cub
1953-1961 ,2024-02-03 204 pages and more than 100 illustrations and charts size 5 5 x 8 5 inches Originally published under
a similar title this publication is a faithful reproduction of the A St J Masters 1961 5th edition of the 1937 1961 Triumph
Single Cylinder workshop manual published in the USA by Floyd Clymer under arrangement with the original publishers C
Arthur Pearson Ltd of London UK There are very few workshop manuals that deal with the early single cylinder Triumph
motorcycles This is likely due to the fact that in 1945 at the end of WW2 when Triumph resumed production of their civilian
line of motorcycles they discontinued the manufacture of single cylinder machines From that point onwards they
concentrated on their twin cylinder models and it was not until 1952 that Triumph announced another single the 150cc T15
Terrier SINGLE CYLINDER ALL MODELS 1937 1945 When this manual was originally published in 1949 its primary focus
was on the 1937 to 1945 single cylinder motorcycles which included a war surplus market that was well stocked with ex
military singles Models covered are 2H 2HC 3S 3SE 3SW 3H 3HW 5S 5SE 5SW 5H 6S T70 T80 T90 The bulk of these
machines were based on a design that dates back to 1934 which also makes this manual of use to owners of those earlier
Triumph singles TERRIER TIGER CUB 1953 1961 Ultimately the 1961 5th edition of this manual was revised and expanded
to include the 1953 1961 Terrier and Tiger Cub models The information included is appropriate for all T15 T20 T20C T20S
models fitted with an external distributor The engine section includes the 1960 change to energy transfer ignition plus the
change at engine number 57617 when the split line between the main castings was moved to the center line of the cylinder
Many Triumph enthusiasts consider that the external distributor Tiger Cub models brought the true Triumph single cylinder
line to a conclusion This is further supported by the fact that the final workshop manual for the T15 T20 T20C T20S
published under the Triumph name was the August 1964 manual No 8 part number 906 64 which only included the external
distributor models In addition under BSA ownership the Tiger Cub engine had previously been utilized as the basis for the
1959 BSA C15 and ultimately by the BSA Bantam Cub series from 1966 onwards Unfortunately Triumph motorcycle owners
are subjected to considerable confusion surrounding the appropriate selection from the multitude of originals and reprints of
the various manuals that have recently flooded the online marketplace We encourage you to exercise caution when

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 - Chapter 4: 20triumph Bonneville T1shop Manual in Specific Contexts
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