



STEP 14: Compress the valve spring with a valve spring compressor and remove the valve retainers.



STEP 15: Remove the valve spring retainers and the valve springs.



STEP 16: Remove the valve and valve guide from the cylinder head. Discard the valve guide seal.



STEP 17: Remove and discard the valve spring seal from the cylinder head. If required.

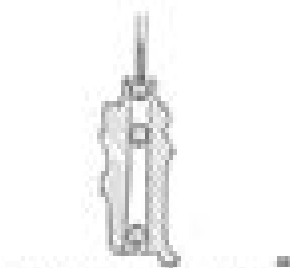


STEP 18: Clean the cylinder head thoroughly, removing carbon and other deposits. Check for cracks and any sign of damage in the area of the fire ring grooves.



STEP 19: Check the cylinder head surface for warpage. Use a straight edge and feeler gauge. Check the finished surface of the head. Use a heavy, accurate straight edge made for warpage at each side and between at center. Warpage of head is measured at each side as shown.

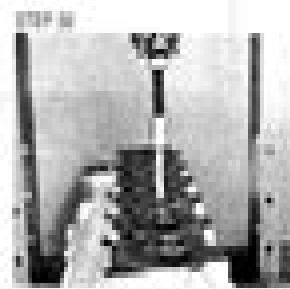
IMPORTANT: If the measurement is more than 0.002 in., the cylinder head must be machined or replaced. Replace the cylinder head. The head height is less than 115.75 mm. after the head is machined.



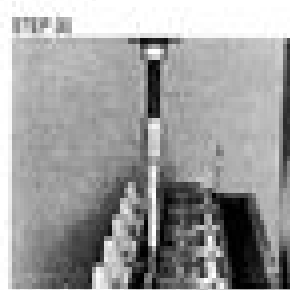
STEP 20: Clean the valve guide of both pistons with a wire brush.



STEP 21: Check the valve guide with a micrometer. If the difference is more than 0.05 mm a new valve guide must be added.



STEP 22: Use the valve guide seal and a hydraulic press to install the valve guide. Press on the bottom of the valve guide.



STEP 23: Use the valve guide seal and a hydraulic press to install the valve guide. Press on the top surface of the valve guide.

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Robert Maxwell



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