

Instruction Manual

SYL-1615 Temperature Controller for Charcoal Smoker

Version 1.1

1. Features

This PID controller is for controlling the temperature of charcoal smoker. It will regulate the on/off time interval of a 12VDC blower to stabilize the temperature in the charcoal smoker. It has built-in solid state relay that can drive a 12V DC operated blower up to 60 CFM. It has a built-in buzzer that can be set for both low limit and high limit alarm. The system includes a controller, an AC to 12V DC adapter, a K type thermocouple. Also included is power plug that fits the control output jack. User needs to install the plug to a 12V DC operated blower with adequate wind speed (5 CFM Fan is the most common for a small smoker).

2. Specifications

- AC adapter: 100-240V, 50/60Hz input, 12 VDC, 1 Amp output.
- Power consumption: <2W
- Sampling rate: 4 samples/second
- Accuracy: 0.2% full scale
- Display range: -320~2400°F, or -200~1300°C
- SSR output for Fan: 12VDC, 1 Amp*
- LED display: 0.39 inch, red
- Control Mode: PID, On/Off, Limit.
- Alarm: Two set points with buzzer sound.
- Sensor: K type thermocouple, -300~550°F (-200~300°C)**
- Dimension: 2.8x3.5x1.2" (70x90x30mm)

* Up to 3 Amp can be supplied when more powerful power supply is used.

** Eight other types of thermocouple can also be accepted (see table 4)

3. Front Panel



Figure 1. Front panel

- ① Parameter display
- ② OUT-SSR output indicator (AL)-Blinking during auto-tune process
- ③ Set/Confirm
- ④ Digit shift/Alarm mute/Auto-tune
- ⑤ Value decrement/Select previous parameter
- ⑥ Value increment/Select next parameter
- ⑦ AL-Alarm Indicator

4. Connecting the Controller

Figure 2 shows the terminals of the controller. Connect the AC to 12V DC power adapter to the terminal 1 and wall outlet. Connect the fan connector to terminal 2. The polarity for this socket is center pin positive (+), outer collar negative (-). Connect the K thermocouple to terminal 3. Please note that thermocouple connector also has polarity. The wide blade should go to the wide slot.



- ① POWER-12V Power supply input
- ② OUT- Fan control output
- ③ INPUT-Temperature probe input

Figure 2. Terminals (back view)

5. Parameter Setting

5.1. Temperature setting and Alarm setting (accessed by code 0001)

Table 1. Temperature and alarm parameters

Symbol	Description	Range	Initial	Note
SV	Target temperature	Arbitrary value within the measuring range	300	Note 1
RH1	Alarm 1 on temperature		250	Note 2
RL1	Alarm 1 off temperature		249	
RH2	Alarm 2 on temperature		250	
RL2	Alarm 2 off temperature		250	
End	End	Exit		

Note 1. Set Temperature.

There are two ways to set the target temperature.

a. During the normal operation mode, press A or V once to switch the display from process value (PV) to set value (SV, or target temperature). The display will start to blink. Press A or V again to increase or decrease the SV. When finished, wait 8 seconds and the settings will take effect automatically (the display will stop blinking).

b. Press SET key once. Use >, A and V keys to enter code 0001. Press SET key to confirm, then the display would be SV (SV). Press SET key again to display the SV setting. Use >, A and V keys to enter the new SV value and press SET to confirm. Press V key to change the display to END. Then, press SET to exit. You can also ignore the steps after confirmation of SV. The controller will return to normal operation mode automatically if no key is pressed for 1 minute. The flow chart below shows how to set the SV and alarms in details.

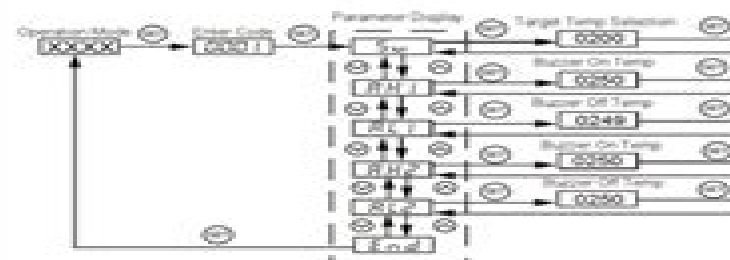


Figure 3. Flow chart for how to set target temperature and alarm.

1615 B Instruction Manual

R Bogdan



1615 B Instruction Manual:

Foundations of Molecular Modeling and Simulation Randall Q Snurr, Claire S. Adjiman, David A. Kofke, 2016-06-01

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