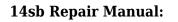
REPAIR SPECIFICATIONS—BRIGGS & STRATTON 2-CYCLE ENGINE (12PB/12PC/12SB)

Specification
Inspection Specifications:
Piston Rings Inspection Depth (In Cylinder Bore)
Maximum Piston Rings End Gap 1.01 mm (0.039 in.)
Minimum Piston Skirt O.D. 59.85 mm (2.357 in.)
Minimum Piston Pin O.D. 13.98 mm (0.551 in.)
Maximum Piston Pin Bore I.D. 14.04 mm (0.552 in.)
Maximum Cylinder Bore LD. 60.17 mm (2.368 in.)
Minimum Crankshaft Main Bearing Journals O.D. 24.97 mm (0.983 in.)
Maximum Crankshaft Journals Out-Of-Round 0.0127 mm (0.0005 in.)
Maximum Connecting Rod End Bore I.D. 18.05 mm (0.710 in.)
Minimum BBC Brake Pad Thickness 0.76 mm (0.030 in.)
Ignition Coll Air Gap 0.20—0.40 mm (0.008—0.016 in.)
Spark Plug Gap 0.762 mm (0.030 in.)
Engine Drive Sheave Installation (From End Of Crankshaft To Bottom Of Sheave)
Digital brita distanta materials from the de classical to bottom or distante and the many than the state of t
Torque Specifications:
Crankcase Cap Screws
Cylinder Head Socket Cap Screws (In Increments of 4 N·m (35 lb-in.))
Flywheel Nut 41 N·m (30 lb-ft)
Mutter Cap Screws
Engine Drive Sheave Set Screw
Engine Mount Cap Screws 27 N·m (20 lb-ft)
Blade Mount Cap Screw(s) 41 N-m (30 lb-ft)
BBC Socket Head Cap Screw
Spark Plug
Recoil Start Retainer Cap Screw
Recoil Start Assembly Cap Screws
Recoil Start Cup To Flywheel Screen Cap Screws 7 N-m (62 lb-in.)
Recoil Start Cover Cap Screws
fanition Coil Cap Screws 4 N·m (35 lb-in.)
Governor Lever Cap Screw and Nut 3 N·m (27 lb-in.)
Carburetor Spacer Mounting Cap Screws 6 N-m (50 lb-in.)
Carbunetor/Air Filter Nuts
Engine Shroud Cap Screws 4 N·m (35 lb-in.)
Fuel Tank/Engine Cover Cap Screws 3 N·m (27 lb-in.)

NEX, NORTHWAY - HIS-OYDICTING

14sb Repair Manual

John Sherman Porter



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