

Pontiac Montana 2005-2009 Workshop Manual



Fig. 3: Identifying Engine Block & Component
Courtesy of GENERAL MOTORS CORP.

Callouts For Fig. 3

Callout	Component Name
100	Engine Block
101	Camshaft Oil Sealing Hole Plug
102	Engine Block Oil Gallery Plug Assembly - Rear
103	Engine Block Oil Gallery Plug Assembly - Rear
104	Engine Block Locating Pin
105	Engine Block Coolant Drain Hole Plug
106	Oil Filter Bypass Hole Plug Assembly
107	Engine Block Oil Gallery Plug Assembly - Front
108	Engine Block Heater Plug

Tighten: Tighten the bolts to 58 N.m (43 lb ft).

Use the utility stand in order to lower the engine.

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Fig. 31: Identifying Engine Mount Lower Nuts
Courtesy of GENERAL MOTORS CORP.

Install the engine mount lower nuts.

Tighten: Tighten the nuts to 47 N.m (35 lb ft).

Install the right engine splash shield. Refer to **Splash Shield Replacement - Engine in Body Front End**.

Install the right front wheel and tire. Refer to **Tire and Wheel Removal and Installation**.

Connect the catalytic converter pipe to the engine exhaust manifold. Refer to **Catalytic Converter Replacement in Engine Exhaust**.

Lower the vehicle.

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Idaho Panhandle National Forests, Boulder Planning Unit Land Management Plan ,1979 **Bitterroot National Forest (N.F.), Travel Management Planning Project** ,2009 Flathead National Forest (N.F.), Flathead River Wild and Scenic River (WSR) Proposal ,1977 **Helena National Forest (N.F.), Snow Talon Fire Salvage** ,2005

Forest Service Roadless Area Conservation: Letters from agencies and elected officials United States. Forest Service,2000 **Custer National Forest (N.P.), Threemile Stewardship Project** ,2002 **Beaverhead-Deerlodge National Forest (N.F.), East Deer Lodge Valley Landscape Restoration Management Project** ,2010 Kaniksu National Forest (N.F.), Boulder Planning Unit Land Management Plan ,1977 Monthly Catalogue, United States Public Documents ,1990 **Custer National Forest (N.F.), Beaver Creek Landscape Management Project** ,2011 *Colville National Forest/ Idaho Panhandle National Forest (N.F), Douglas Fir Beetle Project* ,1999 *Helena National Forest (N.F.), Cabin Gulch Vegetation Treatment Project* ,2012 Lewis and Clark National Forest (N.F.), Little Belt, Castle, and North Half Crazy Mountains Travel Management Plan ,2006 *Monthly Catalog of United States Government Publications* ,2004

Helena National Forest (N.F.), North Belts Travel Plan ,2005 *Kaniksu National Forest (N.F.), Smith Creek Planning Unit* ,1977 **Miller Creek Road, Missoula County** ,2008 **Kootenai National Forest (N.F.), Murphy Timber Sales, Lincoln County** ,1995 **Mineral Exploration and Development Act of 1990** United States. Congress. House. Committee on Interior and Insular Affairs. Subcommittee on Mining and Natural Resources,1991 *Bitterroot National Forest (N.F.), Trapper Bunkhouse Land Stewardship Project* ,2008

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