

24.11 To remove the drivebelt, rotate the tensioner bolt (1), clockwise (2) to relieve belt tension (2007)



24.25 Typical V6 tensioner mounting fastener locations

new drivebelt onto the crankshaft, power steering pump, and air conditioning compressor pulley, then turn the tensioner back, and locate the drivebelt on the pulley. Make sure that the drivebelt is correctly seated in all of the pulley grooves, then release the tensioner. Repeat the same procedure for the outer drivebelt.

V8 engines

10 Remove the air filter housing outlet duct (see Chapter 4).

2007 and earlier models

Riefer to illustration 24.11

11 Place a socket on to the accessory drivebelt tensioner pulley center bolt and rotate the tensioner clockwise to release the drivebelt tension (see illustration). Once tension has been released, remove the best from the pulleys.

12 With the outer accessory drivebelt removed, place a socket on the air conditioning compressor drivebelt tensioner pulley center bolt and rotate the tensioner clockwise to release the drivebelt tension. Once tension has been released, remove the belt from the pulleys.

13 Starting with the inside belt, install the new drivebelt onto the crankshaft and air conditioning compressor pulley, then turn the tensioner back and locate the drivebelt on the pulley. Make sure that the drivebelt is correctly seated in all of the pulley grooves, then release the tensioner. Repeat the same procedure for the outer accessory drivebelt and reinstall the air filter duct.

2009 and later model supercharger and accessory drivebelts

14 Start with the outer (supercharger) drivebelt, Insert a 1/2-inch drive ratchet or breaker bar into the tensioner square hole and rotate the handle clockwise to release the drivebelt tension. Once tension has been released, remove the belt from the pullers.

15. With the outer supercharger drivebelt.

removed, insert a 1/2-inch drive ratchet or breaker bar into the accessory tensioner square hole and rotate the handle clockwise to release the drivebelt tension. Once tension has been released, remove the belt from the pulleys.

16 Starting with the accessory belt, install the new drivebelt onto the crankshaft and various pulleys, then turn the tensioner back and locate the drivebelt on the pulley. Make sure that the drivebelt is correctly seated in all of the pulley grooves, then release the tensioner. Repeat the same procedure for the outer supercharger drivebelt and reinstall the air filter duct.

2009 and later model air conditioning compressor drivebelt

Note: The air conditioning compressor belt doesn't use a tensioner and must be out to be removed. Make sure you have a new belt before cutting the old belt off.

17 Remove the supercharger and accessory belts (see Steps 14 and 15).

 Remove the splash shield (see illustration 22.4).

19 Disconnect the electrical connector to the charge air cooler pump, then remove the pump mounting nuts and the pump (see Chapter 3).

20 Using a pair of diagonal outlers, cut the air conditioning belt to remove it.

21 Place the new belt to the rear of the crankshaft pulley, making sure the belt is fully seated in the pulley grooves.

22 Install the special belt installation tool on to the air conditioning compressor and place the belt over the tool.

23 Rotate the crankshaft pulley and allow the tool to turn and seat the belt on the compressor pulley.

24 The remainder of installation is the reverse of removal.

Drivebelt tensioner

Refer to Mustration 24.25

25 On V6 models, remove the bolts secur-

ing the tensioner to the engine, then detach the tensioner from the engine (see illustration).

26 On VB models, remove two botts securing accessory tensioner to the engine, then detach the tensioner.

27 On V8 models with superchargers, remove the supercharger tensioner center bolt, then detach the tensioner.

28 Installation is the reverse of removal. Tighten the tensioners boilts) to the torque listed in this Chapter's Specifications.

25 Automatic transmission fluid and filter change (every 60,000 miles or 48 months)

Refer to illustrations 25.5, 25.8 and 25.9

1 Before beginning work, purchase the specified transmission fluid (see Recommended subricants and fluids in this Chapter's Specifications) and a new filter.

2 Other tools necessary for this job include a floor jack, jackstands to support the vehicle in a raised position, a drain pan capable of holding at least 5 quarts, newspapers and clean rags.

 Raise the vehicle and support it securely on jackstands. Note: The vehicle must be level.

4 Place the drain pan underneath the transmission pan. Remove the front and side pan mounting bolts, but only loosen the rear pan bolts approximately four turns. Note: Some early models are equipped with a drain plug in the bottom of the transmission pan. If equipped with a drain plug, drain the fluid from the drain plug before loosening any pan botts.

 Carefully pry the transmission pan loose with a screwdriver, allowing the fluid to drain (see illustration).

6 Remove the remaining bolts, pan and gasket. Carefully clean the gasket surface of

20saturn Sl2 Repair Manual

Matthew E. Frederick, Mark Ryan

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Table of Contents 20saturn Sl2 Repair Manual

- 1. Understanding the eBook 20saturn Sl2 Repair Manual
 - The Rise of Digital Reading 20saturn Sl2 Repair Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying 20saturn Sl2 Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 20saturn Sl2 Repair Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from 20saturn Sl2 Repair Manual
 - Personalized Recommendations
 - 20saturn Sl2 Repair Manual User Reviews and Ratings
 - 20saturn Sl2 Repair Manual and Bestseller Lists
- 5. Accessing 20saturn Sl2 Repair Manual Free and Paid eBooks
 - 20saturn Sl2 Repair Manual Public Domain eBooks
 - 20saturn Sl2 Repair Manual eBook Subscription Services
 - o 20saturn Sl2 Repair Manual Budget-Friendly Options
- 6. Navigating 20saturn Sl2 Repair Manual eBook Formats

- o ePub, PDF, MOBI, and More
- 20saturn Sl2 Repair Manual Compatibility with Devices
- 20saturn Sl2 Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - o Adjustable Fonts and Text Sizes of 20saturn Sl2 Repair Manual
 - Highlighting and Note-Taking 20saturn Sl2 Repair Manual
 - Interactive Elements 20saturn Sl2 Repair Manual
- 8. Staying Engaged with 20saturn Sl2 Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - o Following Authors and Publishers 20saturn Sl2 Repair Manual
- 9. Balancing eBooks and Physical Books 20saturn Sl2 Repair Manual
 - Benefits of a Digital Library
 - o Creating a Diverse Reading Collection 20saturn Sl2 Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 20saturn Sl2 Repair Manual
 - Setting Reading Goals 20saturn Sl2 Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 20saturn Sl2 Repair Manual
 - Fact-Checking eBook Content of 20saturn Sl2 Repair Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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