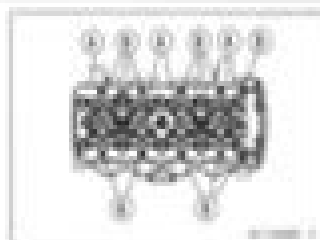


Camshaft, Camshaft Chain

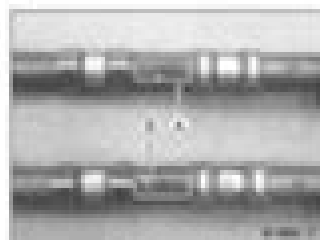
Camshaft Installation

- Be sure to install the following parts:
Plug Hole Gaskets (A)
Cover Plate (B)



NOTE

ⓘ The exhaust camshaft has a 1100 EX mark (A) and the intake camshaft has a 1100 IN mark (B). Be careful not to mix up these shafts.



- Install the camshaft sprockets so that position the timing marks (A) outside as shown.
Intake Camshaft (B)
Exhaust Camshaft (C)

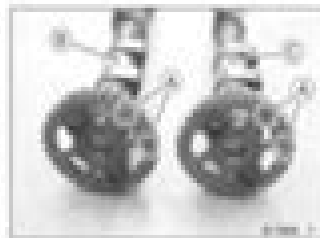
ⓘ The intake camshaft sprocket and exhaust camshaft sprocket are identical.

- Apply a non-permanent locking agent (High Strength Locking Bolt or equivalent) to the threads of the camshaft sprocket bolts and tighten them.

Torque - Camshaft Sprocket Bolts: 15 Nm (11.3 lbf·ft, 11 ft·lb)

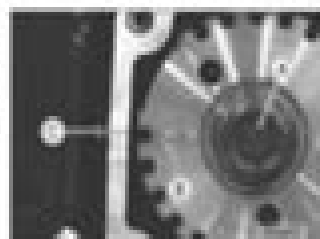
- Apply molybdenum disulfide oil solution to all cam parts and journals.

- Using a wrench on the timing roller bolt (A), turn the crankshaft clockwise until the line (B) (TDC mark for #1 A position) on the timing roller is aligned with the mating surface (C) of the crankcase.



NOTICE

The crankshaft may be turned while the camshafts are removed. Always pull the chain taut while turning the crankshaft. This avoids linking the chain on the lower (crankshaft) sprocket. A linked chain could damage both the chain and the sprocket.



Camshaft, Camshaft Chain

- Pull the tension side (exhaust side) (A) of the chain taut to install the chain.

- Engage the camshaft chain with the sprockets so that timing marks on the sprockets are positioned as shown.

ⓘ The timing marks must be aligned with the cylinder head upper surface (B).

EX mark (C)

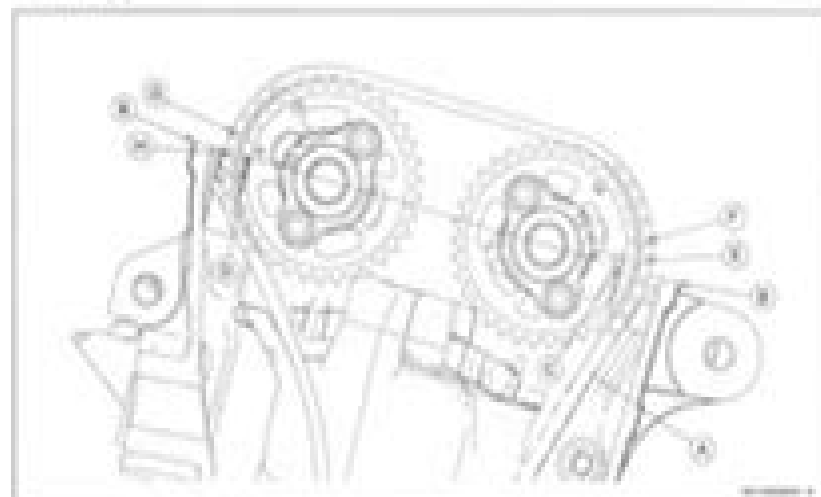
IN mark (D)

#1 pin (E)

#2 pin (F)

#30 pin (G)

#31 pin (H)



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Marco Cascella



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