

Nissan Frontier 2015-2020 Workshop Manual

CYLINDER BLOCK

Exploded View



- | | | |
|------------------------------------|--------------------------|--------------------------|
| ① Crankshaft position sensor (CKP) | ② Crankshaft | ③ Crankshaft |
| ④ Oil temperature sensor | ⑤ Oil pin | ⑥ Power pin |
| ⑦ Second ring | ⑧ Third ring | ⑨ Oil pin |
| ⑩ Third ring | ⑪ Power pin | ⑫ Connecting rod bearing |
| ⑬ Oil pin | ⑭ Power pin | ⑮ Lower cylinder block |
| ⑯ Power pin | ⑰ Connecting rod bearing | ⑱ Oil level gauge |
| ⑲ Lower cylinder block | ⑳ Oil level gauge | ㉑ Thrust bearing |
| ㉒ Oil level gauge | ㉓ Thrust bearing | ㉔ Crankshaft key |
| ㉕ Thrust bearing | ㉖ Crankshaft key | ㉗ Crankshaft |
| ㉘ Crankshaft key | ㉙ Crankshaft | ㉚ Crankshaft |
| ㉛ Crankshaft | ㉜ Crankshaft | ㉝ Crankshaft |
| ㉞ Crankshaft | ㉟ Crankshaft | ㊱ Crankshaft |
| ㊲ Crankshaft | ㊳ Crankshaft | ㊴ Crankshaft |
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| ㊸ Crankshaft | ㊹ Crankshaft | ㊺ Crankshaft |
| ㊻ Crankshaft | ㊼ Crankshaft | ㊽ Crankshaft |
| ㊾ Crankshaft | ㊿ Crankshaft | ㋀ Crankshaft |

Turn bolts 55 degrees clockwise (angle tightening).

- CAUTION**
Confirm the tightening angle by using an angle wrench (SST: W710152100) — ① (A) or protrusion. Be careful by visual inspection without the test.
- After tightening connecting rod cap bolt, check that the connecting rod rotates smoothly.
 - Check the connecting rod side clearance.
 - Check the piston protrusion. Refer to [Fig. 10-10](#).

Install balancer unit with the following procedure:

CAUTION
When any one of the components below is replaced, adjust backlash of the balancer unit. Refer to [Fig. 10-11](#).

- Crankshaft
- Cylinder block
- Balancer unit

Check the crankshaft at the TDC of its compression stroke. Refer to [Fig. 10-12](#).

Turn the crankshaft pin (20T) — (Max. 1750g) (A).

Place the hole of the balancer unit (shown with test hole ②) on the cylinder block side, and place stem ③ of balancer unit as shown in the figure.

② Engine test

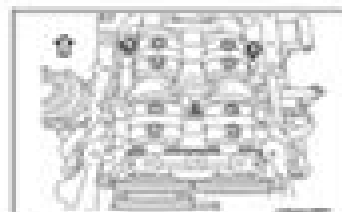
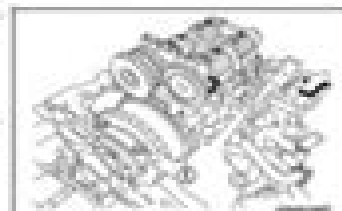
Install the balancer unit fixed with fixing pin (A) to cylinder block together with baffle plate ①.

② Engine test

CAUTION
The balancer unit weights must be positioned on the opposite side to the crankshaft.

Temporarily tighten balancer unit mounting test ③.

② Engine test



20nissan Frontier Factory Service Manual

Daniela Niemeyer



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