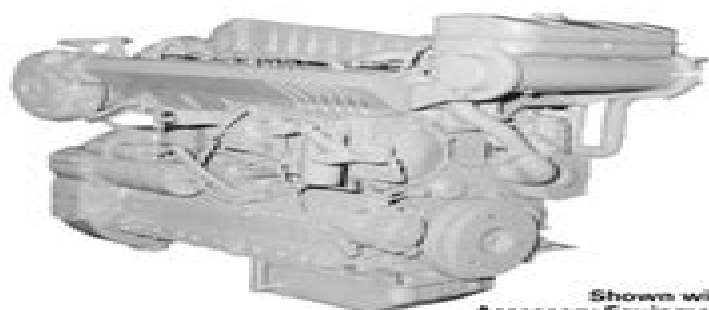


# CATERPILLAR®



Shown with  
Accessory Equipment

## STANDARD EQUIPMENT

### Air Inlet System

Regular duty air cleaner, rain cap

### Charging System

24V 35 Amp alternator

### Cooling System

Gear driven, self-priming, centrifugal auxiliary water pump with rubber impeller (heat exchanger engines); gear driven, centrifugal, jacket water pump; expansion tank; oil cooler; engine mounted heat exchanger with removable tube bundle and replaceable copper-nickel tubes (heat exchanger engines); thermostat and housing

### Exhaust System

Watercooled manifold and turbocharger; dry elbow and flange, 127 mm (5 in.)

### Flywheel and Flywheel Housing

SAE No. 1 (156 teeth)

### Fuel System

Fuel priming pump, fuel transfer pump, fuel filter, primary fuel filter, flexible fuel lines

### Instruments

RH instrument panel with oil pressure, water temperature, and fuel pressure gauges; service meter

### Lube System

Top mounted crankcase breather, LH oil filter and oil level gauge, oil pan

### Mounting System

Supports

### Starting System

24V electric starting motor

### General

Vibration damper and guard, Caterpillar yellow paint, lifting eyes

# Marine Auxiliary Engine

## 3306B

161 bkW (216 bhp) 219 mhp @ 1500 rpm

## SPECIFICATIONS

### I-6, 4-Stroke-Cycle-Diesel

Emissions..... IMO compliant

Displacement..... 10.6 L (641 cu. in.)

Bore..... 120.7 mm (4.75 in.)

Stroke..... 152.4 mm (6.0 in.)

Aspiration..... Turbocharged-Aftercooled

Governor..... Hydra-mechanical or PSG

Engine Weight, Net Dry (approx)

Heat Exchanger Cooled..... 1027 kg (2265 lb)

Keel Cooled..... 993 kg (2190 lb)

### Capacity for Liquids

Cooling System (engine only)... 15.9 L (4.2 U.S. gal)

Lube Oil System..... 38.8 L (10.25 U.S. gal)

Oil Change Interval..... 250 hr

Caterpillar DEO 10W30 or 15W40

Rotation (from flywheel end)..... Counterclockwise

## ACCESSORY EQUIPMENT

### Air Starting Motor

Alarm Contactor — Oil Pressure, Water Temperature

24V 35 Amp, 24V 60 Amp Alternator

Auxiliary Drive Pulley

Digital Tachometer

Double Wall Fuel Lines and Drain

12V Electric Gauges — Oil Pressure,

Water Temperature

24V or 32V Electric Gauges — Oil Pressure,

Water Temperature

Electric Shutoffs — Oil Pressure, Water Temperature,

Overspeed

Ether Starting Aid

Exhaust Elbow, Pipe, Flexible Fittings

Fuel Ratio Control

Generator Installation Arrangement

Hydraulic Pump Drive and Adapter

Magnetic Pickup

Manual Shutoff Lever

Manual Voltage Control

Mechanical Tachometer Drive

Mechanical Overspeed Contactor

Paralleling Kit

Rear Enclosed Clutch and Support

RFI Filter

RH Oil Level Gauge

Solenoid Shutoff — 12V or 24V, ETR or ETS

Spare Parts Kit

## PERFORMANCE DATA

Turbocharged-Aftercooled

DM4998-00

| 161 bkW (L8 pf) 216 bhp |     |      |      |
|-------------------------|-----|------|------|
| % load                  | bkW | Lph  | gph  |
| 100                     | 157 | 40.6 | 10.7 |
| 75                      | 117 | 30.4 | 8.0  |
| 50                      | 78  | 20.4 | 5.4  |
| 25                      | 40  | 11.7 | 3.1  |

# 3412b Caterpillar Marine Engine Maintenance Manual

**(Seloc) Seloc**



### **3412b Caterpillar Marine Engine Maintenance Manual:**

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**Maintenance Manual, Chrysler Imperial Special Marine Engine, Model M45-S.** Chrysler Corporation. Marine Engine Division, 1954\*      *Chrysler Sea-v Model M-80 Marine Engine Maintenance Manual* Chrysler Corporation. Marine Engine Division, 198?      **Maintenance Manual, Chrysler Majestic Marine Engine, Model M49** Chrysler Corporation. Marine Engine Division, 1951\*      **Model 567C Marine Engine Maintenance Manual** General Motors Corporation. Electro-Motive Division, 1965      **Maintenance Manual, Chrysler Crown Marine Engine, Model M27** Chrysler Corporation. Marine Engine Division, 1949\*      **Maintenance Manual, Chrysler Ace Marine Engine, Model M26** Chrysler Corporation. Marine Engine Division, 1949\*      **Chrysler Maintenance Manual** Chrysler Corporation. Marine Engine Division, 1955      **Operation & Maintenance Manual** Caterpillar Inc. Peoria, Ill., 1992      *Operation & Maintenance Manual* Caterpillar Inc. Peoria, Ill., 1990      *Volvo Penta (Seloc) Seloc*, 2008 This manual covers the topics that a factory service manual designed for factory trained mechanics and a manufacturer owner s manual designed more by lawyers than boat owners these days covers It will take you through the basics of maintaining and repairing your motor step by step to help you understand what the factory trained mechanics already know by heart Page 1 2      **Operation & Maintenance Manual** Caterpillar Inc. Peoria, Ill., 1991      Maintenance Manual, Chrysler Ace Marine Engine Model M26 Chrysler Corporation. Marine Engine Division, 1950      **Caterpillar Operation and Maintenance Manual** Caterpillar Inc, 1988      *Service and Repair Manual for Atomic-4 Marine Engines* Robert Thomas Staton, 1982      *Operation and Maintenance Manual* Caterpillar Inc, 2003

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