

18. TX1007406A-LPV Control Value Mounting Cap Sensors

LEGEND:

24-Cap Screw (2 used)
Remove cap screws (24) securing control valve to machine 22.

Remove cap screws (24) securing control valve to machine ; floor.

19. AL CAUTION:

Prevent possible crushing injury from heavy component. Use appropriate lifting device.

Barri	Meangement	Specification
Control Value	(Weight (approximate)	32 *-g 70 m-

Remove control valve from machine.

Clean and inspect parts. <u>See Control Valve Disassemble and Assemble EH Controls</u>. (Group 3160.)

21. CAUTION:

Prevent possible crushing injury from heavy component. Use appropriate lifting device.

Bern	Meanurement	Specification	23
Control Water	Weight papproximately	72 mg	



TX1007406A-Uty: Corerol Visite Mounting Cap Screws

LEGEND:

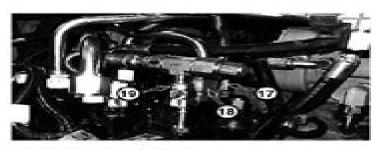
24-Cap Screw (2 used)

Install control valve in machine and secure with cap screws (24).



LEGENO: 20-Maie AUX Port Pilot Solemoid Connector 21-Fernale AUX Port Pilot Solemoid Connector 21-Fernale AUX Port Pilot Solemoid Connector 22-Bucket Dump Pilot Solemoid Connector

23-Boom Up Pilot Solemoid Connector Connect pilot solemoid connectors (20—23)



23. TXXXX1474A-URI Central Verve Connections

LEGEND:

17-Boom Up Line 18-Bucket Rollback Line

19-Hydraulic Pump-to-Control Valve Hose

Connect hose and lines (17-19).

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**L** Manion

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