

## REMOVAL

1. Remove the transmission top cover and shifter cam assembly. See 7.3 SHIFTER CAM ASSEMBLY.
2. Remove the transmission side cover. See 7.5 TRANSMISSION CLUTCH RELEASE COVER.
3. See Figure 7-13. Slide fork shaft out through the hole and remove the shifter forks. Continue with **CLEANING AND INSPECTION** below.

## CLEANING AND INSPECTION

### WARNING

Compressed air can pierce the skin and flying debris from compressed air could cause serious eye injury. Wear safety glasses when working with compressed air. Never use your hand to check for air leaks or to determine air flow rates. (00061)

1. Clean all parts with solvent. Blow parts dry with low pressure compressed air.
2. Check the shifter fork shaft and replace it if bent or damaged.
3. See Figure 7-14. Check to see if fork is square on the shaft using a small carpenter's square. If fork does not rest directly on the square, it is bent and must be replaced.
4. Inspect the forks for wear. Replace forks worn thinner than 0.165 in. (4.19 mm) at mating surfaces.

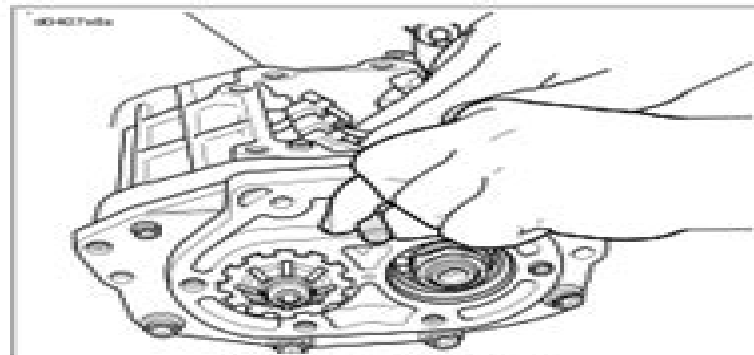


Figure 7-13. Fork Shaft

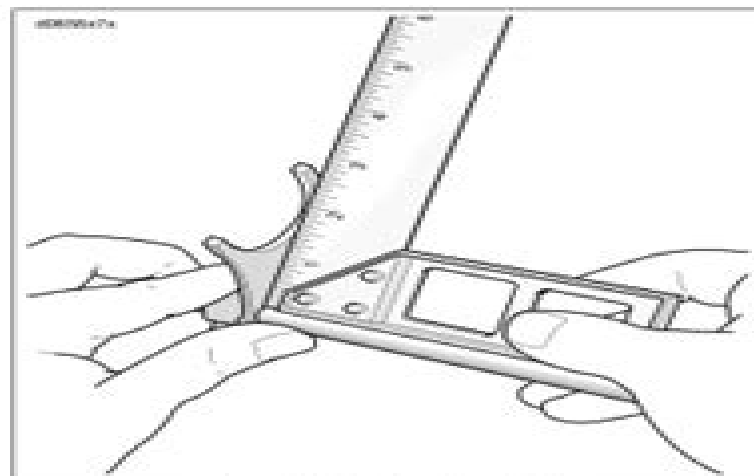


Figure 7-14. Checking Fork

# 32005 Fordstyle Owners Manual

**Xiaolong Qi**



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