



FIG20

8. Place the clutch cover/clutch housing assembly into position on the crankcase; then secure with the cap screws making sure the different-lengthed cap screws are in their proper location. Tighten to specifications.
9. Position the two gaskets in place on the crankcase; then install the inner V-belt housing.

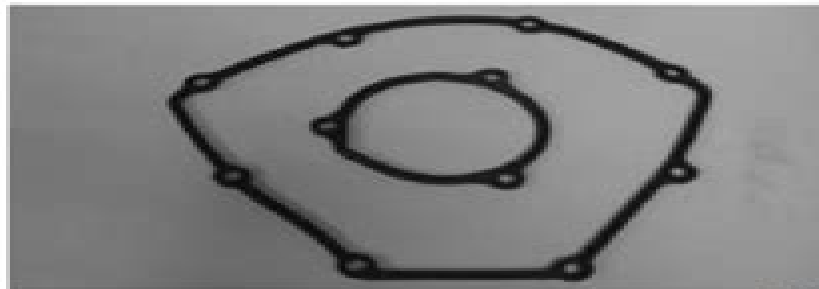


FIG21



FIG22

10. Place the driven pulley assembly into position and secure with the nut. Tighten to specifications.
11. Slide the fixed drive face onto the shaft.
12. Spread the faces of the driven pulley by pushing the inner face toward the engine while turning it counterclockwise; then when the faces are separated, press the V-belt down between the pulley faces.

13. Place the V-belt into position over the front shaft.



FIG23

■ **NOTE:** The arrows on the V-belt should point forward.

14. Pinch the V-belt together near its center and slide the movable drive face and clutch housing spacer onto the shaft. Secure the drive face with a cap screw (threads coated with red Loctite #271). Tighten the cap screw to specifications.

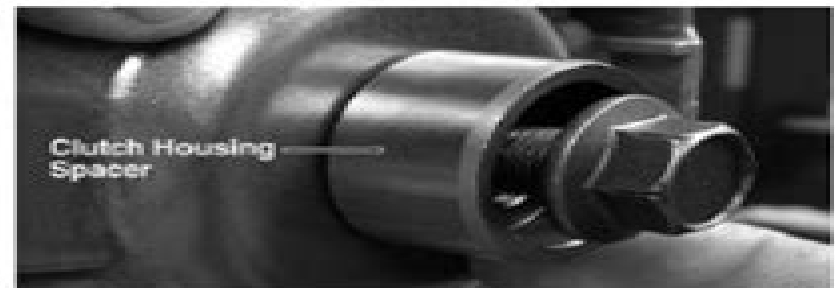


FIG24



### CAUTION

Make sure the splines extend beyond the movable drive face plate or the clutch housing spacer may become jammed when the cap screw is tightened. This could result in a false torque reading.



FIG25

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**Editors of Haynes Manuals**



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