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AR25.19-W-0101HA

Remove/install clutch position sensor

24.2.18

MODEL 964

with CODE GSM (GearShift, manual)

without CODE GSG (Mercedes PowerShift 3)

- 1 Clutch booster
- 2 Electrical connector
- 3 Sealing ring
- 4 Intermediate flange
- 5 Sealing ring
- 6 Flanking plate
- 7 Bolt
- 828 Clutch travel sensor



001 18 076 00

STAGE	Removal/install		
1	Detach electrical connection (2) from clutch position sensor (828)		
2	Turn clutch position sensor (828) and the bolts (7) out. AR25.19-W-0101HA		
3	Remove bolts (7) and remove flanking plate (6)	(A) Installation: Insert bolts (7) with installation adhesive. Bolt: Clutch position sensor to clutch booster. Clutch riding adhesive, Lubrite 271	75A25.10-W-1000-010 75A25.10-W-1000-020
4	Remove clutch position sensor (828) with intermediate flange (4)	(A) Installation: Replace sealing ring (5) and grease 10270.	
5	Remove clutch position sensor (828) from intermediate flange (4)	(A) Installation: Replace sealing ring (5) and grease lightly.	
6	Install in the correct order		
7	Connect diagnostic system, start actiVEM and perform quick test		
8	Select "Touch clutch" in touch-in process	(A) The process is completely menu-assisted under: <ul style="list-style-type: none"> • "CPC - Drive control (ADD)" • "Maintenance" • "Touch-in process" • "Touch-in repair" 	
9	End actiVEM and disconnect diagnostic system		

828 Clutch position sensor

Actros Service Repair Manual

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