#### CAM NEEDLE BEARINGS

#### Removal

PART NO.	SPECIALTY TOOL
HD-42325-A	Cantishaft needle bearing remover/installer

- Obtain the CAMSHAFT NEEDLE BEARING REMOVER/ INSTALLER (Part No. HD-42325-A).
- See Figure 3-133. Remove four thumb screws (1) from threaded holes in support plate (2), if installed.
- Sparingly apply graphite lubricant (9) to threads of collet (3) to prolong service life and ensure smooth operation.
- Slide collet through support place so that threaded end exits stamped side of plate.
- Aligning two large holes in support plate with needle bearing bores, hang right side of plate on ring dowel in crankcase flange.
- Align four holes at corners of support plate with threaded holes in crankcase flange, install thumb screws in these holes to secure support plate to crankcase.
- Center expandable end of collet in bearing bore and slide Nice bearing (7) and flat washer (5) on threaded end. Start hex nut (8) on threaded end.
- Push expandable end of collet through bearing bore into flywheel compartment. Feel for inside edge of needle bearing using end of collet and then back off slightly.

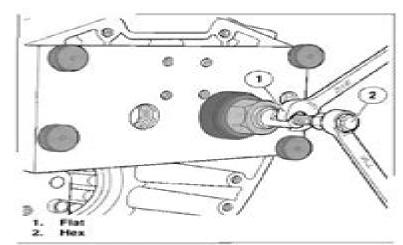
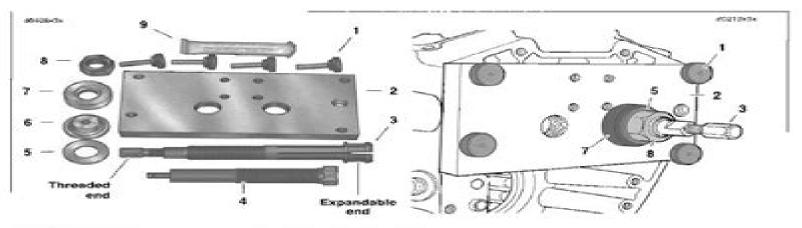


Figure 3-132. Expanding Collet By Turning Hex Clockwise



- . Thumb screw
- 2. Support plate
- 3. Removal collet
- 4. Installer forcing screw
- 5. Flat washes

- Inetaller (1", 25.4 mm)
- 7. Mice bearing
- 8. Hex mut
- 9. Graphite lubricant

Figure 3-133. Camshaft Needle Bearing Remover/Installer (Part No. HD-42325)

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