

- Remove the oil pan cover. Measure the camshaft clearance to check the main bearing clearance. Replace bearings if clearance is not in specification.



Main Bearing Clearance	
1.000 - 1.020 in. (25.4 - 26.0 mm)	

- If installation of the main bearings is required, refer to Main Bearing Selection and Installation in Cylinder Block Assembly.

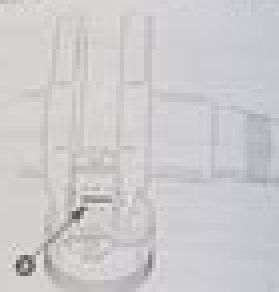
## Checking Connecting Rod Bearing Clearance

**IMPORTANT:** Do not interchange upper and lower bearings. Assembly bearings in their own position.

- Clean all the oil from the connecting rod bearing surfaces and connecting rod journals on the crankshaft.

**NOTE:** Refer to instructions in Cylinder Block Assembly for selecting and installing connecting rod bearings.

- Place a piece of plastigage on the connecting rod journals.



### 4 - Plastigage

**IMPORTANT:** Do not rotate connecting rod when checking clearance.

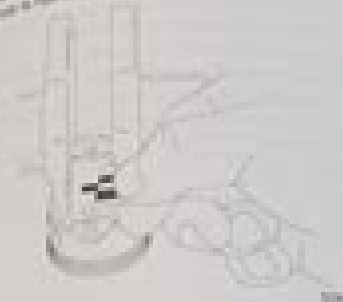
- Install the connecting rod to the respective journal. Tighten connecting rod bolts in subsequent in two steps to the specified torque.



### 4 - Connecting Rod Bolts

Connecting Rod Bolt Torque	
1st: 50 lb. in. (5 N·m)	
2nd: 150 lb. in. (17 N·m)	

- Remove the connecting rod cap. Measure the compressed plastigage to check the connecting rod oil clearance. Replace bearings if oil clearance is not in specification.



Connecting Rod Oil Clearance	
0.000 - 0.002 in. (0 - 0.05 mm)	

## Thermostat

- Measure the lift of the thermostat at the operating water temperature listed.



Water Temperature	Valve Lift
121° - 143° F (50° - 62° C)	0 in. (0 mm)
Above 158° F (70° C)	Minimum: 0.12 in. (3 mm)

## Temperature Switch

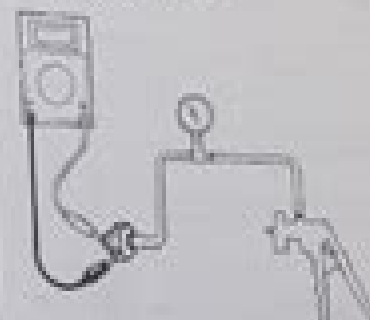
- Check continuity of switch.



Temperature Switch Continuity Check	
Below 170° F (77° C)	No Continuity
Above 170° F (77° C)	Continuity

## Oil Pressure Switch

- Check continuity of switch.



Oil Switch Switch Continuity Check	
Below 2.9 PSI (20 kPa)	Continuity
Above 2.9 PSI (20 kPa)	No Continuity

# 1969 50hp Mercury Outboard Manual

**SA Dillow**



## 1969 50hp Mercury Outboard Manual:

Outboard Motor Service Manual Intertec Publishing,1987 Detailed tips on periodic servicing troubleshooting general maintenance and repair are explicitly outlined in this manual Repair is easy with the specifications and step by step repair procedures included for hundreds of models Volume II covers models with 30hp and above Chilton's Automotive Industries ,1971 Automotive Industries ,1971 Vols for 1919 include an Annual statistical issue title varies

**MotorBoating** ,1969-10 **MotorBoating** ,1969-01 MotorBoating ,1969-07 The Rudder ,1975 **The Rudder** Thomas Fleming Day,1975 Field & Stream ,1969-12 FIELD STREAM America s largest outdoor sports magazine celebrates the outdoor experience with great stories compelling photography and sound advice while honoring the traditions hunters and fishermen have passed down for generations Road and Track ,1972 Wholesale Prices and Price Indexes ,1968 Each issue includes also final data for preceding month Sports Cars Illustrated ,1973 **Field and Stream** ,1969

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## Unveiling the Energy of Verbal Artistry: An Psychological Sojourn through **1969 50hp Mercury Outboard Manual**

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