

Part 11

HYDRAULIC SYSTEMS

ALL MODELS - HYDRAULIC PRESSURE RELIEF VALVE

A new type of pressure relief valve assembly, Figure 17, has been introduced in the hydraulic pumps of new model Ford 4000 and 5000 tractors with Independent P.T.O. This valve will also be introduced shortly as a running change in the rear axle center housing of all models with the engine mounted hydraulic pump. It may also be installed when servicing previous type tractors if so desired.

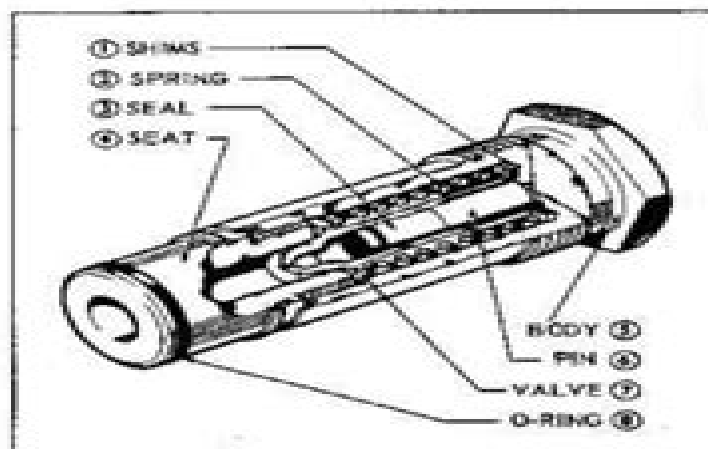


Figure 17
Hydraulic Pressure Relief Valve

With the previous type valve assembly, a sudden heavy lifting load, in excess of the designed lifting capacity of the hydraulics, caused the valve to open. It was then necessary for the pressure in the system to be reduced considerably by relieving the load before the valve would reset and allow lifting to be resumed.

The new valve re-seats at a higher pressure, enabling maximum lifting power to be sustained in the hydraulic system.

The following is a comparison of the operating pressure characteristics of the previous and new valve assemblies.

Pressure	Previous Type	New Type
Initial Opening (Minimum Crack-Off)	2100 psi (147.5 kg/cm ²)	2250-2450 psi (151-172 kg/cm ²)
Full Opening (Maximum By-Pass)	2550-2650 psi (179-186 kg/cm ²)	2400-2600 psi (169-183 kg/cm ²)
Re-seat (Minimum)	1500 psi (112.5 kg/cm ²)	1950 psi (137 kg/cm ²)

Relief Valve Adjustment

If, on checking the pressure of the hydraulic system, the maximum pressure is found to be above or below that specified, 2400-2600 psi (169-183 kg/cm²), no attempt should be made to adjust the valve without first establishing that it is in fact the valve which is at fault.

The easiest way to check this is to install another valve assembly known to have the correct setting. If this corrects the fault then the original valve should be dismantled for examination. Where necessary, the valve may be adjusted by adding or subtracting shims (1), Figure 17, from behind the spring.

To gain access to the shims, grip the assembly lightly in a soft jaw vice, unscrew the body and remove the valve and spring.

Two thicknesses of shims are available. One has a thickness of 0.010 in. (0.25 mm) and provides a pressure difference of 63-70 psi (4.4-4.9 kg/cm²). The other has a thickness of 0.015 in. (0.38 mm) and provides a pressure difference of 95-106 psi (6.8-7.4 kg/cm²).

1968 Ford 3000 Tractor Service Manual

JG Myers



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