

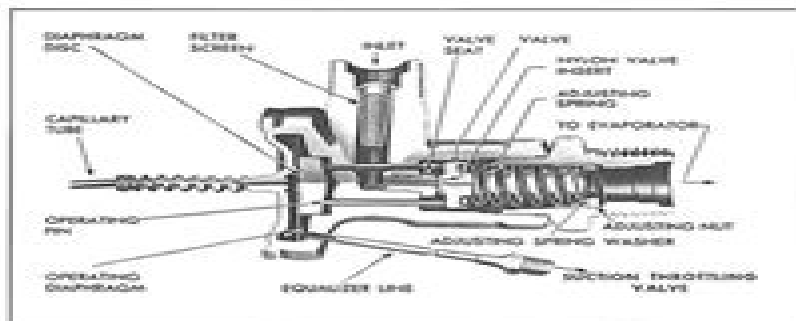


Fig. 2-7 Cross Section - Expansion Valve

protection to the valve by preventing dirt and other foreign material from entering the valve.

While this valve is located at the inlet of the evaporator (at the bottom of the evaporator), the thermo bulb is attached to the evaporator outlet pipe (Fig. 2-8) and is insulated from temperature other than that of the evaporator outlet pipe.

The equalizer line joins the expansion valve to the suction throttling valve so that compressor inlet pressure will register in the expansion valve. Under high load conditions this pressure is essentially the same as evaporator pressure, and the expansion valve functions in a normal manner. Under light load conditions (low ambient temperature or extreme modulation of outlet nozzle temperatures) the pressure transmitted to the expansion valve diaphragm is considerably lower than evaporator pressure. This low pressure, plus the thermo bulb reading on the evaporator outlet pipe, "tricks" the expansion valve into admitting more liquid refrigerant into the evaporator than is required for the cooling demand. This high refrigerant flow rate insures that compressor oil will flow through the evaporator and back to the compressor, thereby keeping the compressor adequately supplied with oil, and preventing the evaporator from becoming oil-logged.

FUNCTION

The purpose of the expansion valve is to regulate the flow of liquid refrigerant into the evaporator automatically in accordance to the requirements of the evaporator.

This valve is the dividing point in the system between high pressure liquid refrigerant supplied from the receiver-dehydrator and relatively low pressure liquid and gaseous refrigerant in the evaporator. It is so designed that the temperature of the refrigerant at the evaporator outlet must have 10.6°F. of super-

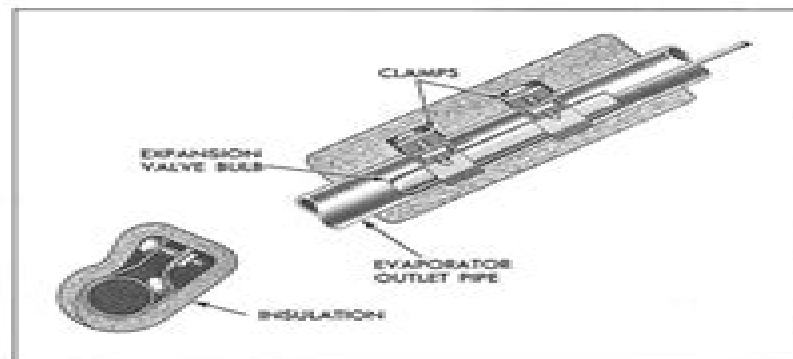


Fig. 2-8 Expansion Valve Bulb at Evaporator Outlet Pipe

the evaporator. Superheat is an increase in temperature of the gaseous refrigerant above the temperature at which the refrigerant vaporizes.

A capillary tube filled with carbon dioxide and the equalizer line provide the temperature regulation of the expansion valve. This capillary tube is fastened to the low pressure refrigerant pipe coming out of the evaporator so that it communicates the temperature of the refrigerant at this point to the expansion valve. If the superheat at the outlet decreases below 10.6°F., the expansion valve will automatically reduce the amount of refrigerant entering the evaporator, thus reducing the amount of cooling. If the superheat increases, the expansion valve will automatically allow more refrigerant to enter the evaporator, thus increasing the cooling.

The equalizer line joining the suction throttling valve with the area behind the operating diaphragm acts with the capillary to measure superheat.

It is the temperature of the air passing over the evaporator core that determines the amount of refrigerant that will enter and pass through the evaporator. When the air is very warm, the heat transfer from the air to the refrigerant is great and a greater quantity of refrigerant is required to cool the air and to achieve the proper superheat on the refrigerant gas leaving the evaporator. When the air passing over the evaporator is cool, the heat transfer is small and a lesser quantity of refrigerant is required to cool the air and to achieve the proper superheat on the refrigerant gas leaving the evaporator.

A mechanical adjusting nut located within the valve is provided to regulate the amount of refrigerant flow through the valve and moves the spring seat to increase or decrease the tension on the valve carriage spring. By varying the tension on

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Yicheng Fang



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