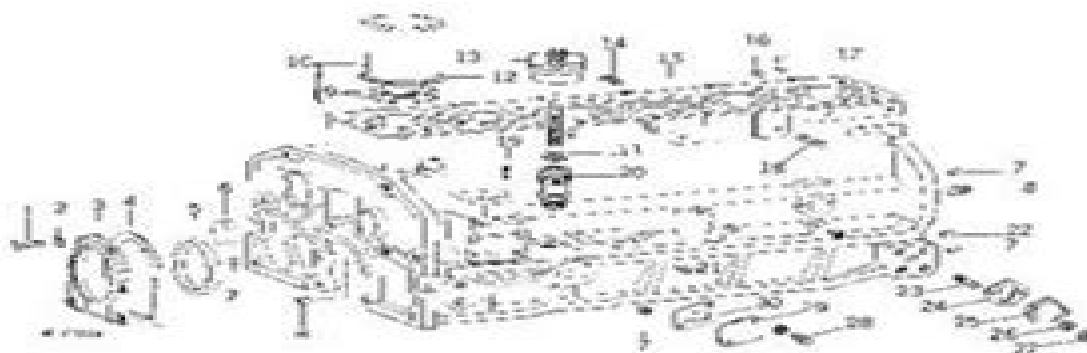


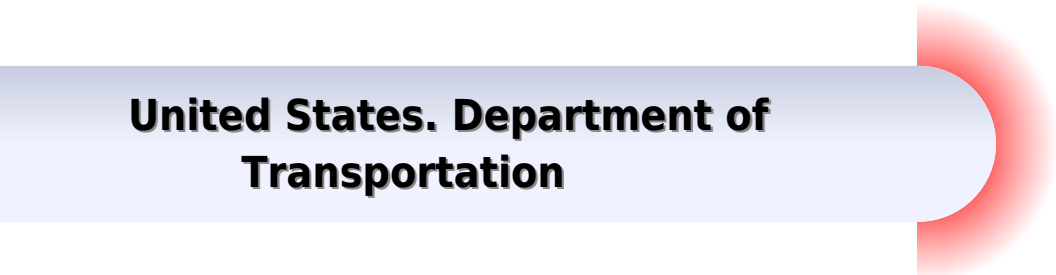
CYLINDER BLOCK, LINERS, AND DIPSTICK



Key	Part No.	Serial No.	Description
1	1987 2117	-	Screw, cap, high-strength, 3/16" x 1-1/8" (6 used)
2	55126 R	-	Plate, lock (5 used)
3	41600 R	-	Mounting, crankshaft oil seal (sub. for AR3007R)
4	200058 R	-	Gasket
5	17413 R	-	Pin, dowel (2 used) (use with blocks marked R40930 or R40940)
6	34002 R	-	Seal, oil, with crankshaft rear oil flinger (sub. for AR2648R)
7	26113 R	-	Plug
8	17413 R	-	Pin, dowel (4 used)
9	17413 R	-	Pin, dowel (2 used) (used with blocks marked R40930 or R40940)
10	30023 R	-	Pin, dowel, vent pump, after gear thrust washer
11	13024 R	-	Pin, dowel, cylinder block, rear (use with blocks marked R40930 or R40940)
12	13024 R	-	Plug, pipe, hex. cyl., 3/8" (2 used)
13	AR 40125	-	Plug, pipe, hex. cyl., 1/2" (2 used) (use with blocks marked R40930 or R40940)
14	AR 40127	-	O-ring (set of 2) (6 sets used)
15	AR 40127	-	O-ring (set of 2) (6 sets used) (use with blocks marked R40930 or R40940)
16	33197 R	-	Liner, cylinder (6 used) (gasoline and LP-gas) (sub. for AR32194R)
17	30050 R	-	Liner, cylinder (6 used) (diesel) (with AR40125 sub. for AR32194R)
18	30054 R	-	Liner, cylinder (6 used) (gasoline and LP-gas) (use with block marked R40940)
19	40015 R	-	Liner, cylinder (6 used) (diesel) (use with block marked R40930)
20	31486 R	-	Gasket (not used with blocks marked R40930 or R40940)
21	30720 R	-	Shim, .004" copper, cylinder liner (diesel only) (not used)
22	AR 31744 R	-	Shim, .015" copper, cylinder liner (not used with blocks marked R40930 or R40940)
23	AR 31745 R	-	Shim, .030" copper, cylinder liner (not used with blocks marked R40930 or R40940)
24	AR 40518	-	Cap, with dipstick (sub. for AR32552R or AR34917R)
25	AR 40519	-	Dipstick (use with blocks marked R40930 or R40940)
26	AR 40520	-	Cock, drain
27	AR 40521	-	Cock, drain (use with blocks marked R40930 or R40940)
28	AR 40522	-	Block, cylinder, with main bearing caps, crankshaft bushings, studs and dowel pins (marked R33170R, R34130R, R40860 or R40870) (gasoline or LP-gas)
29	AR 40523	-	Block, cylinder, with main bearing caps, crankshaft bushings, studs and dowel pins (marked R40940) (gasoline and LP-gas) (use only when block marked R40940 has been previously installed)
30	AR 40524	-	Block, cylinder, with main bearing caps, crankshaft bushings, studs and dowel pins (marked R33170R, R34130R, R40860 or R40870) (diesel) (sub. for AR32194R)
31	AR 40525	-	Block, cylinder, with main bearing caps, crankshaft bushings, studs and dowel pins (marked R40930) (diesel) (use only when block marked R40930 has been previously installed)

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