1965-73 170", 200", 240", 250" 6 CYL. ENGINES (Cont.)

REAR MAIN BEARING OIL SEAL

Upper and lower upols may be installed without removing crankshaft as follows:

 Remove main bearing cap. Loosen remaining bearing caps allowing crankshaft to drop down slightly.

 Remove old seals and clean seal groove in cylinder block and cap.

NOTE — Prior to installing new type seal, the crankshaft rear oil seal pin must be removed from bearing cap and discarded.

 Dip halves into clean oil. Install upper seal in groove with under cut side of seal towards front of engine. Allow approximately 3/8" to protrude below parting surface.

CAUTION — Make sure that no rubber is shared from outside of seal.

4) Apply sealer to parting focus of cap and block.

5) Install lower seal in bearing cap with under out side toward front of engine. Allow approximately 3/8" to protrude above parting surface.

Install cop and lighten to specified torque.

ENGINE FRONT COVER

Removal – Drain crankcase and cooling system. Remove radiator, fan, belt, pulley, water pump, damper and oil pan. Remove front cover.

ENGINE FRONT COVER OIL SEAL

Remove old seat with punch and clean recess in cover. Drive new seal in cover with roal listed in table below until seal is fully seated and make sure spring is positioned properly in seal.

FLYWHEEL INSTALLATION

Flywheel attaching bott holes in crombshaft flange are drilled through flange. Flywheel retaining capturess must be coated with oil resistant seafer to prevent engine all leak at this location (may be diagnound as a rear oil seal leak).

CAMSHAFT									
Engine	Jeurnal Diam.	Clearance	232" .245" .232"						
170° 1965-72	1.8095-1.8105"	.001003*							
200° 1965-72 1973	1.8095-1.8105* 1.8095-1.8105*	.001003*							
250" 1969-72 1973	1.8095-1.8105* 1.8095-1.8105*	.001003*	.232° .245°						
240° 1965-72 1973	2.017-2.018* 2.017-2.018*	.001003*	© 233° 249°						

CAMSHAFT

Removel - Remove radiator and grille. Remove A/C condenser if equipped. NOTE - Do not disconnect refrigerant fines. Remove distributor, fuel pump and all filter. Remove cylinder head and valve lifters. Lossen and remove drive belt, for and pulley. Using suitable tool (1589-6316-8), remove cranishabit damper. Remove all districk, all pan, all pump and infet tube assembly. Remove cylinder front cover and gasket. Remove timing chain and sprockets, constant thrust plate and corefully remove comphabit.

CAMSHAFT BEARING REPLACEMENT

CAMSMAFT BEARING INSTALLATION CAUTION: When installing bearings, special care must be taken to align oil holes in bearings with drilled oil passages in cylinder block bearing bore. Also, bearings with 2 holes provide lubrication to valve system and extensive engine damage would result if these holes were blocked. DO NOT install any bearing with I hale in a 2-hole bearing position.

CHECKING CAM LOBE LIFT

Check with dial indicator to specifications listed in "Valves" table.

CAMSHAFT END THRUST

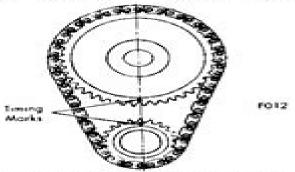
Taken by thrust place and spacer located behind camshaft sprocket.

VALVE TIMING

See illustration for alignment of spracket marks. See "Cam Lobe Life" in "Valvas" rable to check can lobe wear.

170", 200", 250" Engines — Turn shaft so No. I piston is an IDC after compression strake and check the valve clearance of the valves shown in Table 1 as follows: Use a suitable tool and apply pressure to push rad end of racker arm to slawly bleed down the valve lifter until plunger is completely bottomed. Hold lifter in this position and check the clearance between racker arm and valve stem tip with a feeler gauge. If clearance is less than .066", install an undersize pushrad. If clearance is greater than .216", install an oversize pushrad. After checking all valves listed in Table 1, turn crankshaft so No. 6 piston is an IDC after compression strake and check clearance on the valves shown in Table 2.

Table 1				Table 2						
Mor.	41	Brox.	Minu.	3 Eleh.	None	2	Exh.	Phon.	5	See .
Miles.	1	END.	No.	4 Int.	No.	3	France.	No.		
4-10 mg	756	There are	B.B.An	C. Billion Street	55.8 and	-48	Mill with	Makes	100	the wife.



170", 200", 250" VALVE TIMING MARKS

1964 Ford Mustang Service Manual

RS Peters

1964 Ford Mustang Service Manual:

Eventually, you will categorically discover a extra experience and achievement by spending more cash. nevertheless when? attain you acknowledge that you require to acquire those every needs when having significantly cash? Why dont you try to acquire something basic in the beginning? Thats something that will guide you to comprehend even more re the globe, experience, some places, once history, amusement, and a lot more?

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