

A 3-cylinder head (left) and a V4 head (right). The water temperature sending unit wire is identified.

On many engines, a sending unit is installed in the head to warn the operator if the engine begins to run too hot. The light on the dash can be checked by turning the ignition switch to the **ON** position, and then ground the wire to the sending unit. The light should come on. If it does not, replace the bulb and repeat the test. On later model engines the light was replaced with a horn mounted in the shift box. This horn sounds if the engine overheats.

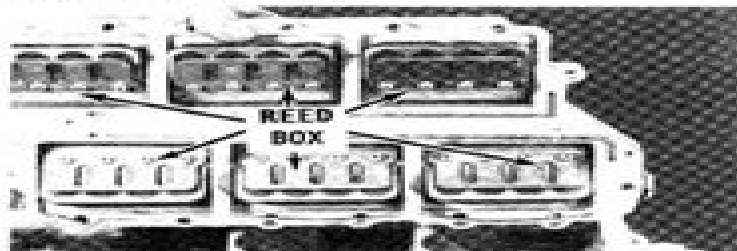
Head installation procedures are given in Section 3-23, Head Installation.

### 3-5 REED SERVICE

#### DESCRIPTION

##### Fuel Delivery

The fuel delivery may be one of several types. All three-cylinder engines are equipped with three carburetors, one for each cylinder. V4 engines have two carburetors, each with double barrels, each barrel serving a single cylinder. V6 engines have three double barrel carburetors, each barrel serving a single cylinder.



Six reed boxes mounted in the reed plate of a V6 powerhead.



A 3-cylinder engine block with the labyrinth seals to hold pressure and vacuum within each cylinder.

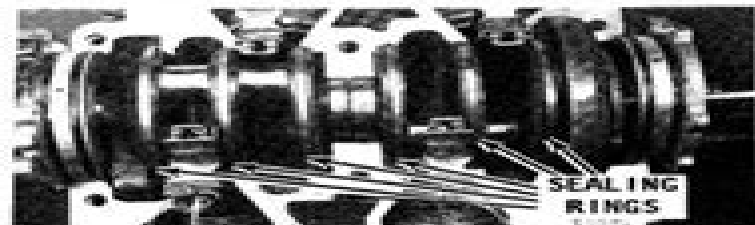
#### Cylinder Sealing

The three-cylinder engines covered in this manual are equipped with an upper seal and bearing, a lower seal and bearing, and two main bearings between. A labyrinth seal is used at the two center main bearings and just above the bottom seal, to provide an effective seal between the cylinders.

On the V4 and V6 engines covered in this manual, a top and bottom seal is used with sealing rings around the crankshaft in the center between each cylinder, in each bank, to seal for pressure and vacuum. The V4 engines use 6 rings and the V6 engines use 8 rings.

#### Reed Arrangement

On a three-cylinder engine, three sets of reeds are used, one for each cylinder. On a four-cylinder powerhead, four sets of reeds are installed, and the V6 powerhead has six sets of reeds. These reeds are installed on a reed plate with a reed box. Fuel is delivered to the reeds as described in the paragraph above, Fuel Delivery. The reed arrangement operates in much the same manner as the reed in a saxophone or other wind instrument. At rest, the reed is closed and seals the opening to which it is attached. In the case of an outboard engine, this opening is between the crankcase and the carburetor. The reeds are mounted in the intake manifold, just behind the carburetor.



V4 engine block with sealing rings to hold pressure and vacuum within each cylinder.

# 73 Power Stroke Repair Manual

**E. F. Lindsley, Ef Lindsley**



### 73 Power Stroke Repair Manual:

Service Manual of Starting Lighting Ignition Samuel Payne Reed,1919      **Motor's Truck Repair Manual** ,1943  
**Technical Manual** United States. War Department,1944      *Direct and General Support and Depot Maintenance Manual* ,1990      **Field and Depot Maintenance Manual** ,1962      Chilton's Auto Repair Manual Harold T. Glenn,1960  
Each edition includes information for that year and several previous years      **Organizational Maintenance Manual** ,1992  
Organizational, DS, GS, and depot maintenance manual ,1970      **Operator's, Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts List for Shaper, NSN 3418-00-412-4506 (Mitts & Merrill Inc.).** ,1992      *Operator's, Organizational, Direct Support and General Support Maintenance Manual Including (repair Parts and Special Tools List) for Mixer, Rotary Tiller, Soil Stabilization, Reworks Model HDS-E, Diesel Engine Driven (DED) NSN 3895-01-141-0882* ,1985      *Glenn's New Auto Repair Manual* ,1960      **Air Cooled Engine Mechanics Training Manual** ,1982      **Recovery Vehicle, Full Tracked** ,1982      **A Practical Aircraft Engine Study** ,1940  
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