

Fig. 9-Bleeding Brake System at Wheel Cylinder

remove filler plug.

 Connect hose from bleeder tank to main cylinder filler plug opening and open valve(s) on hose.

NOTE: Make sure sufficient fluid is in the tank, and that tank is charged with 20 pounds air pressure.

 Remove bleeder valve screw and screw bleeder hose into bleeder valve, placing other end of hose in a container having sufficient



Fig. 10-Filling Main Cylinder Reservoir

fluid to cover end of hose (fig. 9).

- Open bleeder valve by turning ¾ turn in a counterclockwise direction and watch flow of fluid at end of bleeder hose.
- Close bleeder valve tightly as soon as bubbles stop and fluid flows in a solid stream.
- Remove bleeder hose and install bleeder valve screw in bleeder valve.
- 7. Repeat above operations at each wheel.

Pressure Bleeding (11/2 and 2 ton)

- Back off adjustment all the way on the upper shoc on both rear wheels.
- Clean all dirt from top of main cylinder, remove filler cap from main cylinder and fill the reservoir to the top of filler plug opening.
- Connect pressure bleeder to main cylinder and open valve in the bleeder tank line.

NOTE: The bleeder tank should be charged with 25-35 pounds air pressure and kept at approximately this pressure during bleeding operation. The end of the bleeder tube must be in a bleeder jar or bottle and covered with fluid while performing all bleeding operations.

- Connect bleeder tube to hydrovac slave cylinder (fig. 43, No. 2), open bleeder valve and bleed until all air bubbles disappear (approximately ½ pint of fluid). Close bleeder valve.
- Connect bleeder tube to hydrovac valve bleeder valve (fig. 43, No. 1,) open bleeder valve and bleed until all air bubbles disappear. Close bleeder valve.
- Connect bleeder tube to the front, rear wheel cylinder on left side, open bleeder valve and bleed until all air bubbles disappear. Close bleeder valve.
- Connect bleeder tube to the front, rear wheel cylinder on the right side, open bleeder valve and bleed until all air bubbles disappear. Close bleeder valve.
- Connect bleeder tube to left front wheel cylinder, open bleeder valve and bleed until all air bubbles disappear. Close bleeder valve.
- Connect bleeder tube to the right front wheel cylinder, open bleeder valve and bleed until all air bubbles disappear. Close bleeder valve.
- Adjust upper shoe on each rear wheel with pressure tank still connected. Push down hard on the brake pedal several times to centralize the shoes.
- Disconnect pressure tank and readjust all brake shoes.
- 12. Apply approximately 75 pounds pressure on the brake pedal and check the pedal clearance from the toe board to the forward edge of the pedal pad. This clearance should be a minimum of 5 inches with the floor mat removed.

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