

of the eye bolt as close together as possible (Fig. 61). With the other hand, grasp the strut (1, Fig. 61) between the thumb and the first finger and insert the strut in the slot of the pressure plate lug. Then drop slightly and tilt the lower edge of the strut until it touches the vertical milled surface of the lug. Insert the lower end of the eye bolt in the pressure plate hole. The short end of the lever will then be under the hood of the pressure plate and near the strut. Slide the strut upward in the slot of the lug (Fig. 62), lift it over the ridge on the short end of the lever, and drop it into its groove in the lever (Fig. 63). Assemble the remaining release levers in the same manner.

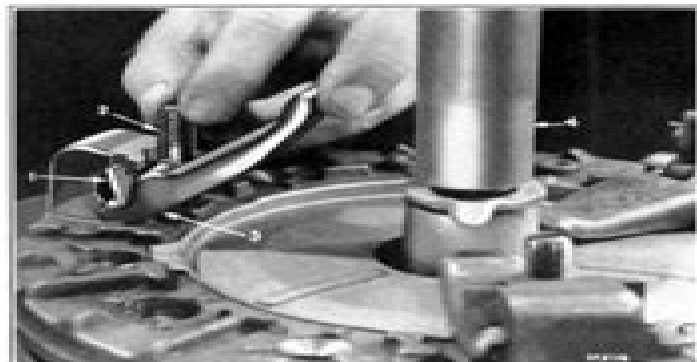


Fig. 63—Assembling Release Lever

1—Strut
2—Eye bolt
3—Release lever
4—Part of tool C-111

3. Next place the pressure springs in a vertical position (Fig. 64), keeping them on the small bosses on the pressure plate. Place the cover on top of the assembled parts taking care that the anti-rattle springs are in position and that the tops of the pressure springs are directly under the embossed seats on the cover. Also, be sure the marks made on the cover and pressure plate are in the correct location with relation to each other.
4. The assembly may then be slowly compressed (Fig. 65), making sure that the eye bolts and pressure plate lugs are guided through the proper holes in the cover. Care must be taken to see that the pressure springs remain on their seats.



Fig. 64—Assembling Springs

Notes—Models C-18 and C-20 have 12 springs and 4 release levers

5. While holding the clutch under compression, the adjusting nuts should next be screwed down on the eye bolts until the release levers are adjusted properly.

Clutch finger adjustment made with the adjusting fixture, C-411, is made as follows:—

6. Insert "U" spacer, of proper thickness, under the extension gauge, as shown at 5, Fig. 65. For Chrysler C-18 use "U" spacer marked $\frac{1}{16}$ "; for the C-19 use the $\frac{1}{16}$ " washer and for the C-20 use the $\frac{1}{8}$ " washer.
7. Tighten the knurled sleeve with the extension gauge arm directly above a clutch release lever.

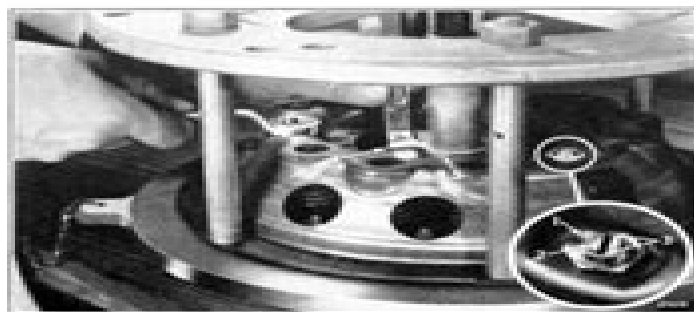


Fig. 65—Adjusting Clutch Release Lever

1—Eye bolt nut
2—Eye bolt
3—Adjusting finger, part of tool C-411
4—Spacer, tool C-411-B-A
5—Place here to lock

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