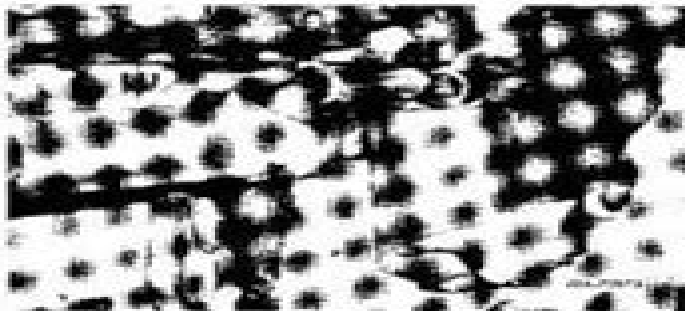
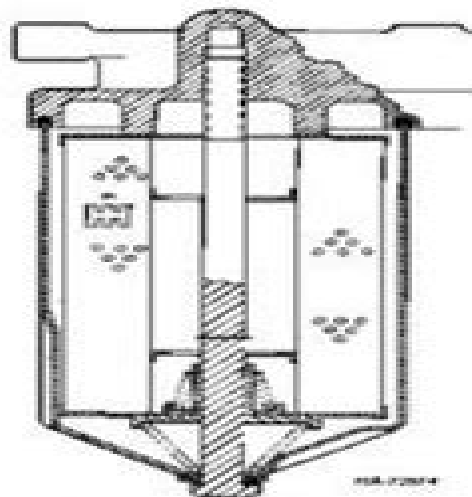


Oil Filter

General Information



Illustr. 1-78. Removing the filter assembly.

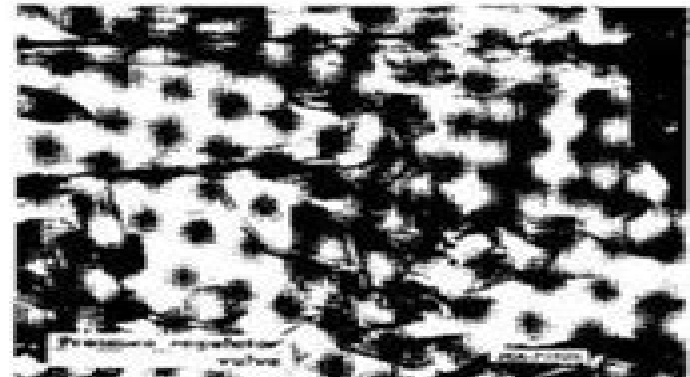


Illustr. 1-79. Cross view of filter assembly.

The full flow filter assembly (Illustr. 1-79) consisting of two cases and one common header is attached to the underside of the cylinder head overhang by three cap screws and is easily removed as an assembly (Illustr. 1-78).

The filters have a differential by-pass valve.

"Charge" each filter case with the proper viscosity oil for the prevailing temperature before reinstalling the case to the header assembly.



Illustr. 1-80. Removing the rear header (26) assembly.

Oil is picked up through the oil pump inlet strainer and pipe to the oil pump, through the oil cooler and oil filters to the engine oil gallery. Excessive pressure is controlled by a pressure regulating valve, located in the crankcase under the rear oil cooler header (Illustr. 1-80).

NOTE: Due to the similar size and appearance of the pressure regulating valve and the safety or relief valve assemblies, it is possible to inadvertently switch them when installing them. The valves can be identified by depressing the valve in each assembly.

The safety valve has a heavy (15 gauge .072 inch) spring, whereas the pressure regulating valve has a light spring and is much easier to depress.

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Table of Contents 163fml Service Manual 21256

1. Understanding the eBook 163fml Service Manual 21256
 - The Rise of Digital Reading 163fml Service Manual 21256
 - Advantages of eBooks Over Traditional Books
2. Identifying 163fml Service Manual 21256
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 163fml Service Manual 21256
 - User-Friendly Interface
4. Exploring eBook Recommendations from 163fml Service Manual 21256
 - Personalized Recommendations
 - 163fml Service Manual 21256 User Reviews and Ratings
 - 163fml Service Manual 21256 and Bestseller Lists
5. Accessing 163fml Service Manual 21256 Free and Paid eBooks
 - 163fml Service Manual 21256 Public Domain eBooks
 - 163fml Service Manual 21256 eBook Subscription Services
 - 163fml Service Manual 21256 Budget-Friendly Options
6. Navigating 163fml Service Manual 21256 eBook Formats

- ePub, PDF, MOBI, and More
- 163fml Service Manual 21256 Compatibility with Devices
- 163fml Service Manual 21256 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 163fml Service Manual 21256
 - Highlighting and Note-Taking 163fml Service Manual 21256
 - Interactive Elements 163fml Service Manual 21256
- 8. Staying Engaged with 163fml Service Manual 21256
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 163fml Service Manual 21256
- 9. Balancing eBooks and Physical Books 163fml Service Manual 21256
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 163fml Service Manual 21256
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 163fml Service Manual 21256
 - Setting Reading Goals 163fml Service Manual 21256
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 163fml Service Manual 21256
 - Fact-Checking eBook Content of 163fml Service Manual 21256
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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