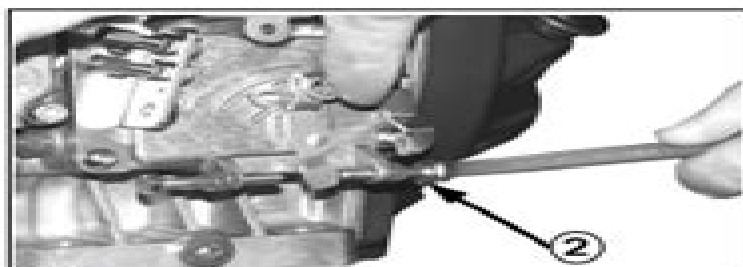


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ADJUSTMENTS - 15 LD 225-400-440**No-load idling adjustment (standard)**

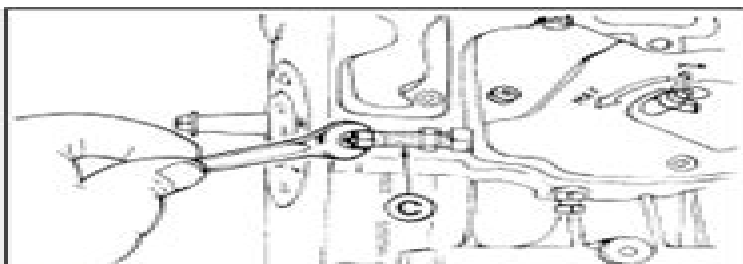
After having filled the engine with oil and fuel, start it and allow it to warm up for 10 minutes.
Using adjuster screw 1, regulate the idling rate at 1000-1250 rpm.
Tighten the check nut.



144

No-load top rate adjustment (standard)

After having adjusted the idling rate, use screw 2 and regulate the top rate at 3800 rpm (for engines set at 3600 rpm on load).
Tighten the check nut.



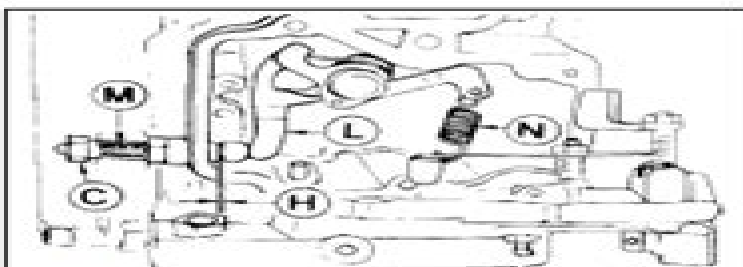
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Injection pump flow rate adjustment for 15LD 225-315-350-400-440

This regulation must be carried out by means of a water brake, otherwise the adjustment will be approximate, proceed in the following way.

Loosen flow rate limiter C by 5 turns.
Accelerate the engine to no-load top rate, i.e. to 3800 rpm.
Re-tighten limiter C until the engine tends to decelerate.
Loosen limiter C by one and a half turns.
Tighten the check nut.

Note: Tighten C if the engine produces an excessive amount of exhaust in the maximum load condition; loosen C if no smoke is exhausted and if the engine is unable to develop its maximum power.



146

Injection pump delivery limiting and torque adapter (standard)

Delivery limiting device C has the function of limiting the injection pump max. delivery.

The same device also acts as torque adapter. The speed governor spring acts on lever L with standing the resistance opposed by spring M inside the cylinder.

The stroke H allowed by the torque device to lever L is 0.20 / 0.25 mm. As a result of this pump delivery increases and torque reaches its peak value.

Note: In generator sets and power welders, the torque setting device acts as a delivery limiter only.

15 Ld 440 Engine Manual

Lei Shi

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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The Secret History is a brilliant and suspenseful novel that will keep you wondering until the very end. The novel is a warning tale about the dangers of obsession and the power of evil.

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