

Toyota 1K3-16 Head Gasket Torque Settings

Cylinder head bolts are torque to yield and must be replaced

Torque settings

All Bolts

Stage

1

2

3

4

5

15 ft-lb

30 ft-lb

Put paint mark on each bolt (see picture below)
using the paint marks as reference, tighten the bolts by turning
each bolt 90° degrees in sequence shown (see picture below)
Further tighten each bolt by turning another 90° degrees in
sequence shown (see picture below)

PAINT MARK



PAINT MARK

Torque bolt sequence



Cylinder Head Supplies Ltd

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HOW TO TORQUE CYLINDER HEAD angle torque

Physical

1kz Te Cylinder Head Torque

Graham Hansen

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the name bar.

1kz Te Cylinder Head Torque:

Enterprise ,2001 **Torque Tables** Fel-Pro Incorporated,1980 How to Build, Modify and Power Tune Cylinder Heads David Gollan,1998 The complete practical guide to successfully modifying cylinder heads for maximum power economy and reliability Applies to almost every car motorcycle not 2 stroke and to all road and track applications

High-Performance Chevy Small-Block Cylinder Heads Graham Hansen,2007-08 The photos in this edition are black and white Any professional performance engine builder will likely tell you the most powerful and important component in an engine are cylinder heads If you can afford to invest serious money in one component for a street engine in most cases it should be a set of cylinder heads While the small block Chevy engine has been well chronicled specific in depth information on this important component has been more elusive This book shows you how to choose the best cylinder head for your application It covers both Gen I and Gen II small block Chevy versions occasionally touching on the Gen III and Gen IV production versions This book taps into some of the best small block Chevy cylinder head resources this country has to offer with a combination of insight and best estimates because much of what we know about port design and airflow management falls under the category of art rather than science High Performance Chevy Small Block Cylinder Heads is designed exactly like its predecessor High Performance Chevy Small Block Cams Valvetrains in that it starts with the basics and works into more in depth concepts and variables in an attempt to uncover all those subtle nuances that make up the small block Chevy It features airflow basics extensive flow bench tests using the Superflow 600 bench information on production and aftermarket heads rebuilding and assembly and basic porting techniques **Development of Plastic Region Tightening Cylinder Head Bolts for New Diesel Engine** Hajime Yamashita,Society of Automotive Engineers,1985

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