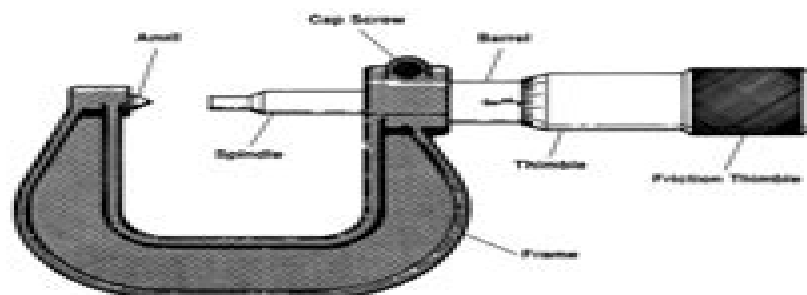




Inch & Metric Rotor Micrometers Operating Instructions with Parts Identification

No. 902760
No. 902760-50

AMMCO, Inc. • Hennessey Industries • 1601 J.P. Hennessey Drive, LaVergne, TN 37086-3565
(800) 688-6359 • (615) 641-7533 • (615) 641-5104 FAX • www.ammcoats.com



No. 2760 Inch Rotor Micrometer (Range: 0 - 2.25 in.)
No. 2760-50 Metric Rotor Micrometer (Range: 0 - 57 mm)

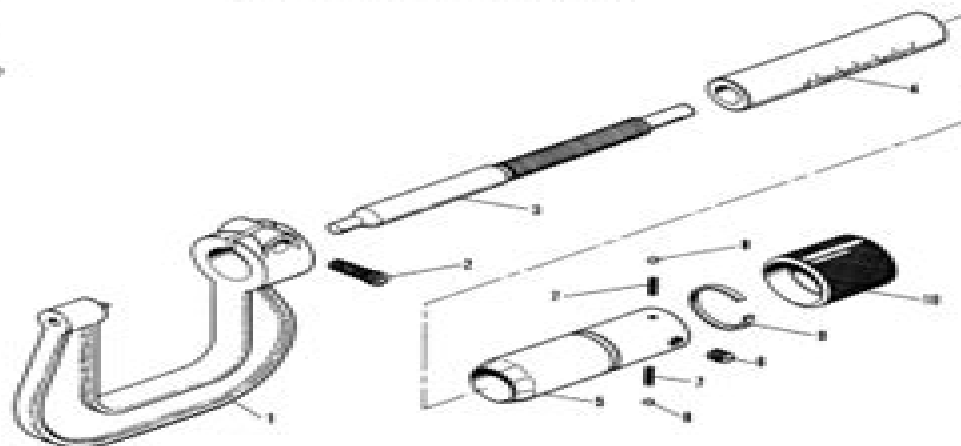
Item	Part No.	Qty.	Description
1	924999	1	Frame/Anvil Assembly
2	900205	1	Cap Screw
3	922402	1	Inch Spindle
4	922407	1	Millimeter Spindle
5	922396	1	Inch Barrel
6	922405	1	Millimeter Barrel
7	922397	1	Inch Thimble
8	922406	1	Millimeter Thimble
9	906148	1	Set Screw
10	922404	2	Spring
11	920379	2	Detent Ball
12	922403	1	Friction Strip
13	922398	1	Friction Thimble

Rotor Condition

Measure the rotor's thickness at three (3) or more points around its circumference about one (1) inch (2.54 cm) in from the outer edge. Note: If the rotor has grooves worn in its friction surfaces measure its thickness with the point of the anvil in the deepest groove. If the rotor thickness varies between readings the rotor should be machined. The rotor should be replaced if the rotor's thickness at any point is less than the minimum established by the vehicle manufacturer, or if it will be less after re-conditioning.

Calibration

1. Loosen the cap screw holding the micrometer assembly in the frame.
2. Zero the thimble to the zero mark of the barrel by turning the friction thimble.
3. Push the thimble/barrel "assembly" against the anvil.
4. Tighten the clamp screw while maintaining the setting.
5. Check the zero setting by backing the spindle away from the anvil and closing the micrometer by its friction thimble.
6. If the micrometer does not read zero, loosen the cap screw and reset the thimble to the same number of divisions on the other side of the zero mark on the thimble. Repeat steps 3, 4, and 5.



Ammco Coats User Manual

Yijin Wang



Ammco Coats User Manual:

Standard and Poor's 500 Guide Standard & Poor's, 2000-12 Individual investors money managers analysts brokers and financial writers and editors all turn to Standard Poor's for securities information that is second to none This updated volume includes exclusive rankings and details on America's top companies and their stocks *Farm Implement News*, 1949

Motor, 1928 **Official Gazette of the United States Patent Office** United States. Patent Office, 1972-05 ,
School Shop, 1984 **Official Gazette of the United States Patent and Trademark Office**, 1987 Automobile Trade Journal, 1926 Popular Mechanics, 1945-08 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it's practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Machinery** Lester Gray French, 1928 Brake Service, 1963 Ann Arbor Telephone Directories, 2000 Fleet Owner, 1983 *The Advertising Red Books*, 2010 Chilton Automotive Buyer's Guide, 1955 *Chilton's CCJ.*, 1988 Index of Patents Issued from the United States Patent Office, 1963 Automobile Repair Guide Boyce H. Duggins, 1978 Motor Truck Journal, 1935 *Automotive News*, 1977-10

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