See Figure 3-7. Loosen each head bolt (1) 1/6 turn following the cross pattern sequence shown in Figure 3-6.

CAUTION

Loosen gradually to prevent distorting the head, cylinder and crankcase studs.

- See Figure 3-6. Continue loosening in 1/8 turn increments until bolts are loose.
- See Figure 3-7, Remove bolts (1) and thick washers (3).

PHOTE

On 1966 and later engines, the thick washer is part of the bolt.

- Remove cylinder head (17) and head gasket (4).
- Repeat steps 1 thru 13 for the other head.

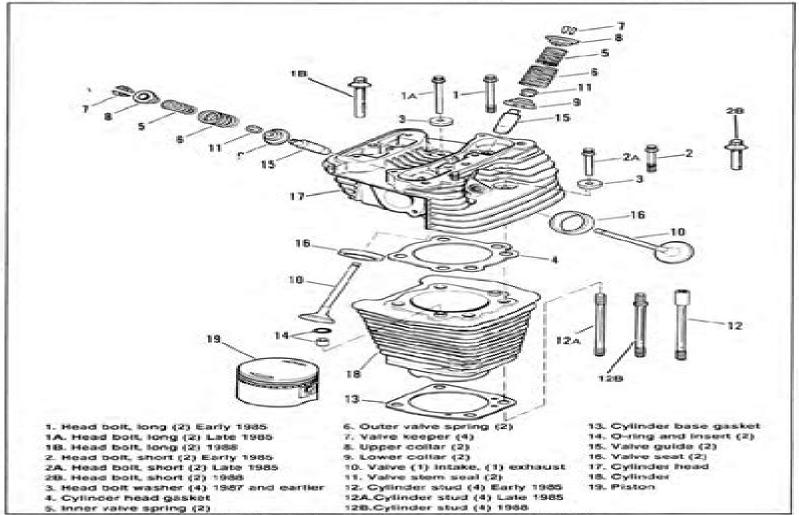


Figure 3-7. Cylinder Head, Cylinder and Piston — Exploded View

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Table of Contents 1988 Flhtc Service Manual

- 1. Understanding the eBook 1988 Flhtc Service Manual
 - The Rise of Digital Reading 1988 Flhtc Service Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying 1988 Flhtc Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1988 Flhtc Service Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from 1988 Flhtc Service Manual
 - Personalized Recommendations
 - 1988 Flhtc Service Manual User Reviews and Ratings
 - 1988 Flhtc Service Manual and Bestseller Lists
- 5. Accessing 1988 Flhtc Service Manual Free and Paid eBooks

- 1988 Flhtc Service Manual Public Domain eBooks
- 1988 Flhtc Service Manual eBook Subscription Services
- 1988 Flhtc Service Manual Budget-Friendly Options
- 6. Navigating 1988 Flhtc Service Manual eBook Formats
 - o ePub, PDF, MOBI, and More
 - 1988 Flhtc Service Manual Compatibility with Devices
 - 1988 Flhtc Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1988 Flhtc Service Manual
 - Highlighting and Note-Taking 1988 Flhtc Service Manual
 - Interactive Elements 1988 Flhtc Service Manual
- 8. Staying Engaged with 1988 Flhtc Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1988 Flhtc Service Manual
- 9. Balancing eBooks and Physical Books 1988 Flhtc Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1988 Flhtc Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 1988 Flhtc Service Manual
 - Setting Reading Goals 1988 Flhtc Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 1988 Flhtc Service Manual
 - Fact-Checking eBook Content of 1988 Flhtc Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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