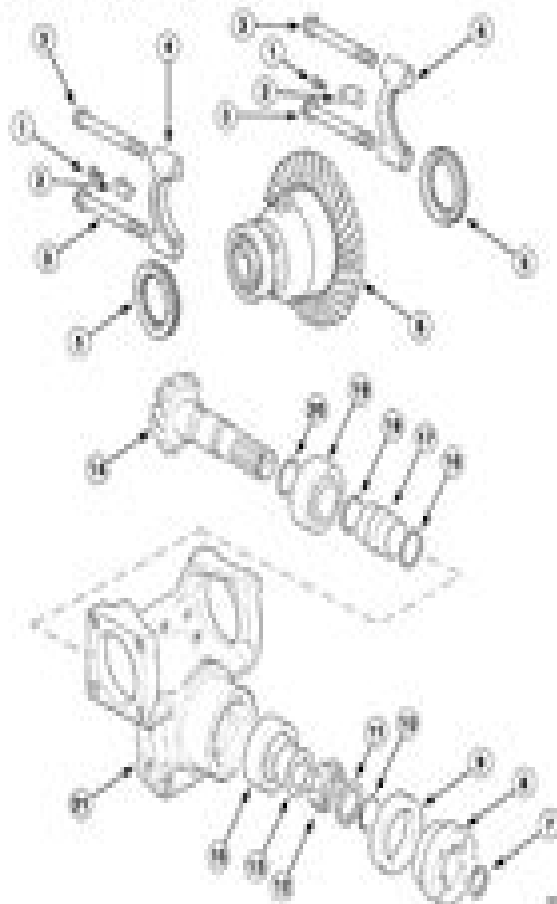




**NOTE:** Parts are numbered in order of disassembly.

8007-10



- |                         |              |                          |
|-------------------------|--------------|--------------------------|
| 1. BEAT                 | 10. COLLAR   | 19. BEARING              |
| 2. LOCKING PLATE        | 11. OIL SEAL | 20. BEARING              |
| 3. BEAT                 | 12. SHAFT    | 21. DIFFERENTIAL HOUSING |
| 4. BEARING CAP          | 13. BEARING  | 22. BEARING              |
| 5. LOCKING RING         | 14. BEARING  | 23. BEARING              |
| 6. DIFFERENTIAL HOUSING | 15. BEARING  | 24. BEARING              |
| 7. DIFFERENTIAL HOUSING | 16. BEARING  | 25. DIFFERENTIAL HOUSING |
|                         | 17. BEARING  |                          |
|                         | 18. BEARING  |                          |

See 7-69125

8007-10

8007-10

## DIFFERENTIAL

### Disassembly and Assembly

#### STEP 17

Remove bearing balls (17) and ring gear (18).

**NOTE:** For assembly, apply Loctite 276 and tighten bearing balls (17) to a torque of 29 Nm (21 ft-lb).

#### STEP 18

Use assembly marks on and around the housing of the differential carrier (19).

#### STEP 19

Remove side gear (19), thrust plate (20), separator plates (21) and thrust plates (22).

#### STEP 20

Remove thrust washers (23), primary gears (24) and primary shafts (25).

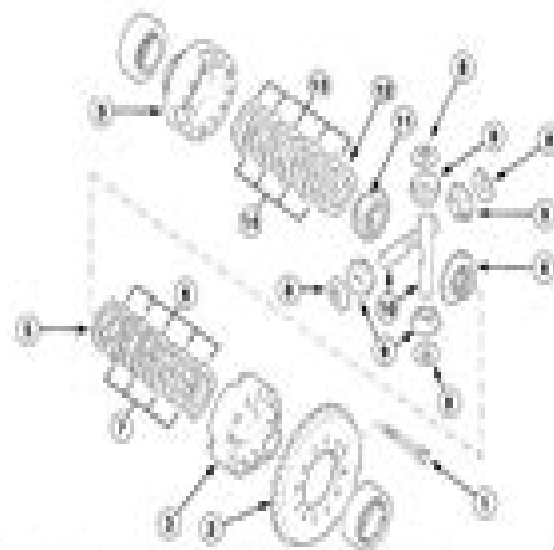
#### STEP 21

Remove side gear (27), thrust plate (28), separator plates (29) and thrust plates (30). Replace the bearing 2 and either specification.

Thrust Plate (28) and (29) ..... 2.75 to 3.00 mm  
 Separator Plate (29) and (30) ..... 1.00 mm  
 Thrust Plate (27) and (30) ..... 1.00 to 1.05 mm

**NOTE:** There are 2 separator plates and 4 thrust plates at either side of the differential housing.

**NOTE:** For assembly, use the same procedure as disassembly.



- |                         |                          |                          |
|-------------------------|--------------------------|--------------------------|
| 1. DIFFERENTIAL HOUSING | 14. DIFFERENTIAL HOUSING | 21. SIDE BEAT            |
| 2. BEAT                 | 15. DIFFERENTIAL HOUSING | 22. THRUST PLATE         |
| 3. DIFFERENTIAL HOUSING | 16. THRUST PLATE         | 23. DIFFERENTIAL HOUSING |
| 4. SIDE BEAT            | 17. THRUST PLATE         | 24. THRUST PLATE         |
| 5. THRUST PLATE         | 18. THRUST PLATE         | 25. THRUST PLATE         |
|                         | 19. THRUST PLATE         |                          |
|                         | 20. THRUST PLATE         |                          |

See 7-69125

8007-10

# 4200 Case Ih Service Manual

**Yan Bai**



#### **4200 Case Ih Service Manual:**

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