

Analysis

Carbon	.38/.43
Manganese	.60/.80
Phosphorus	.035 Max.
Sulphur	.04 Max.
Silicon	.15/.35
Chromium	.70/.90
Nickel	1.65/2.00
Molybdenum	.20/.30

Critical Range

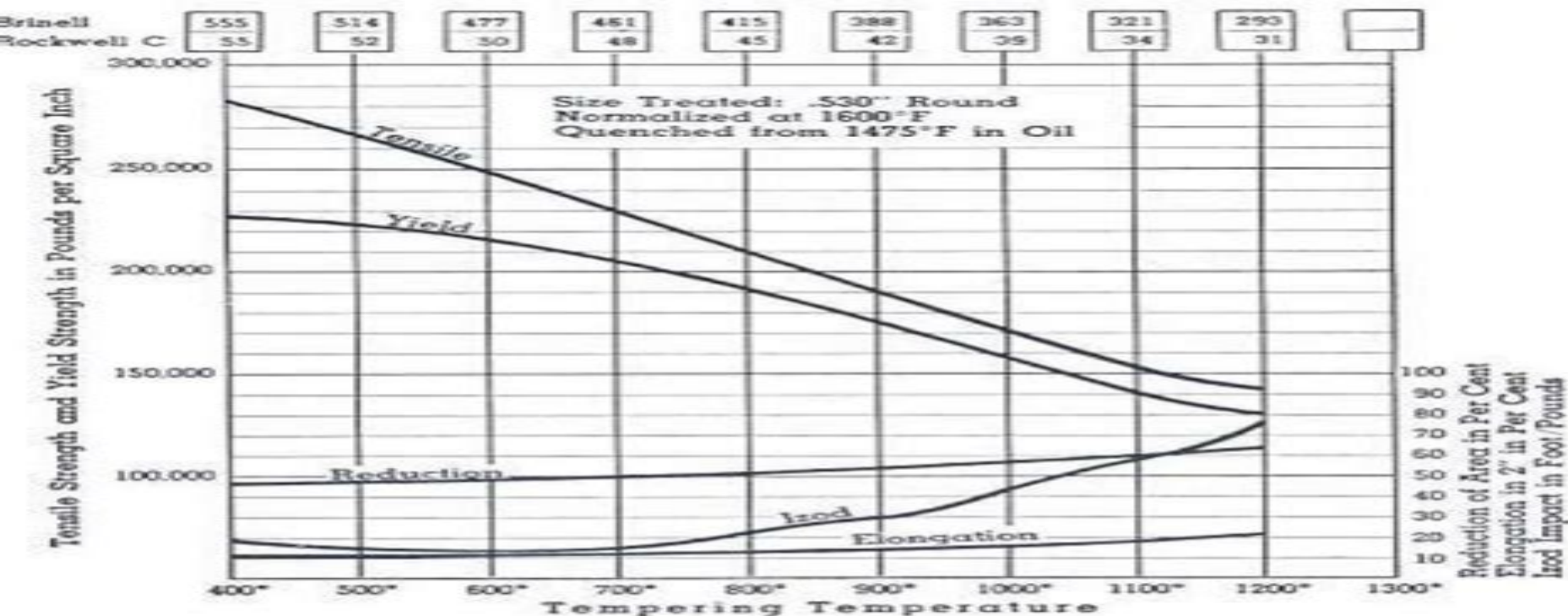
Ac ₁	1350°F
Ac ₃	1415°F
Ar ₃	890°F
Ar ₁	720°F

Thermal Treatment

Forge	2200°-2300°F
Normalize	1600°-1700°F
Anneal	1500°-1600°F
Harden	1475°-1575°F, oil

MECHANICAL PROPERTIES

	Tensile	Yield	Elongation	Red. Area	Brinell	Izod
As Rolled	178,000	100,000	10	30	363	—
Annealed	110,000	66,000	23	49	197	25



414heat Treating Guide

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Administration**

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Machine Design Waterways Experiment Station (U.S.), 1952

Metallurgy of Basic Weld Metal G M Evans, Norman Bailey, 1997-07-29 The book describes the results of over 20 years research completed this year at one of the world s premier consumable manufacturers and aimed at improving the properties of MMA electrodes for high quality applications It examines the influence of some 17 elements and welding variables on the composition microstructure and mechanical properties of the resulting weld metal The often complex relationships discovered are sufficient to give a good understanding of the properties of weld metals produced by other arc welding processes

Advanced Materials & Processes, 1998

[Resources in Education](#), 1975

Corrosion and Materials Selection Alireza Bahadori, 2014-08-11 The petroleum and chemical industries contain a wide variety of corrosive environments many of which are unique to these industries Oil and gas production operations consume a tremendous amount of iron and steel pipe tubing pumps valves and sucker rods Metallic corrosion is costly However the cost of corrosion is not just financial Beyond the huge direct outlay of funds to repair or replace corroded structures are the indirect costs natural resources potential hazards and lost opportunity Wasting natural resources is a direct contradiction to the growing need for sustainable development By selecting the correct material and applying proper corrosion protection methods these costs can be reduced or even eliminated This book provides a minimum design requirement for consideration when designing systems in order to prevent or control corrosion damage safely and economically and addresses Corrosion problems in petroleum and chemical industries Requirements for corrosion control Chemical control of corrosive environments Corrosion inhibitors in refineries and petrochemical plants Materials selection and service life of materials Surface preparation protection and maintainability Corrosion monitoring plant inspection techniques and laboratory corrosion testing techniques Intended for engineers and industry personnel working in

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