

MERCURY

Service Manual



**40/50/60
FourStroke**

**Electronic
Fuel Injection**

Starting Model Year 2002
Starting Serial Number QT400000

Service Manual Outline

Section 1 - Important Information

- A - Specifications
- B - Maintenance
- C - General Information
- D - Outboard Motor Installation

Section 2 - Electrical

- A - Ignition
- B - Charging & Starting System
- C - Timing/Synchronizing & Adjusting

Section 3 - Electronic Fuel Injection

- A - Theory of Operation
- B - Diagnostics and Troubleshooting
- C - Service Procedures
- D - Emissions

Section 4 - Powerhead

- A - Cylinder Head
- B - Cylinder Block/Crankcase
- C - Lubrication

Section 5 - Mid-Section

- A - Clamp/Bracket Brackets & Drive Shaft Housing
- B - Power Trim
- C - Manual Tilt Assist

Section 6 - Lower Unit

- A - Non-Sighted Gear Housing
- B - Sighted Gear Housing

Section 7 - Attachments/Control Linkage

- A - Throttle/Shift Linkage
- B - Tiller Handle

Section 8 - Color Diagrams

Important Information

1

Electrical

2

Electronic Fuel Injection

3

Powerhead

4

Mid-Section

5

Lower Unit

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Attachments/
Control Linkage

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Color Diagrams

8

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