A Modified Method for Determining Free Fatty Acids from Small Soybean Oil Sample Sizes

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ABSTRACT: A modification of the AOCS Official Method Ca. 5a-40 for determination of free fatty acids (FFA) in 0.3 to 6.0-g. samples of refined and crude soybean oil is described. The modified method uses only about 10% of the weight of oil sample, alcohol volume, and alkali strength recommended in the Official Method. Standard solutions of refined and crude soybean oil with FFA concentrations between 0.01 and 7.5% were prepared by adding known weights of oleic acid. The FFA concentrations, determined from small sample sizes with the modified method, were compared with FFA percentages determined from larger sample sizes with the Official Method. Relationships among determinations obtained by the modified and official methods, for both refined and crade oils, were described by linear functions. The relationship for refined soybean oil had an R^2 value of 0.997 and a slope of 0.99 \pm 0.031. The values for crude soybean oil are defined by a line with $R^2 = 0.9996$ and a slope of 1.01 ± 0.013 .

JAOCS 75, 563-568 (1998).

KEY WORDS: Crude soybean oil, free fatty acid, Official Method, refined soybean oil, titration.

In the soybean industry, the presence and development of any amount of free fatty acid (FFA) in soybean oil is undesirable. The FFA content of oil in soybeans indicates how well the beams have been treated during the period between harvest and processing. The eventual consequence of high FFA content is monetary loss because processing soybeans with high FFA content results in more refining loss. Specifically, refining loss is the sum of oil weight lost during removal of FFA. and other impurities plus the weight of entrained neutral oil in soapstock during the normal alkali-refining process. The percentage of oil lost during refining can be estimated as a multiple of the FFA percentage. Norris (1) estimates the potential loss at about three times the FFA content. Because of the economic impact of high FFA, it is important to determine the initial level of FFA in soybean oil and also to monitor its concentration during processing.

The standard method for FFA determination in extracted crude and refined soybean oil samples is based on an acidbase titration technique in a nonaqueous system. The method commonly used is AOCS Official Method Ca 5a-40 (2). The procedure prescribes an oil sample of maximum 56.4 g and minimum 3.53 g for the titration, depending on the level of FFA in the oil sample. When oil quantities are limited, as in some storage studies or when experimental use of oilseed crops is evaluated, sample sizes of this magnitude are not possible. A simple and inexpensive method is needed that accurately quantifies FFA content from a smaller sample size.

The use of smaller amounts of chemicals will have an impact, especially in developing countries, where chemicals are scarce and expensive. Also, it is prudent to limit the use of resources, particularly those hazardous to the environment. For example, hexane, a solvent used in the titration, is a hazardous, highly flammable compound, and its disposal can be harmful to the environment. A smaller sample size also would result in savings of storage space in laboratories that handle large numbers of samples, or if the protocol warrants that oil samples be kept after analysis.

Lanser et al. (3) developed a user-interactive computer-assisted Fourier transform infrared (FTIR) method to estimate FFA content in soybean oil samples. The method requires only one drop of soybean oil. The limitation of the method, and other similar spectrometric methods, such as that described by Canham and Pacey (4), is the cost of the instruments; it is prohibitive for most laboratories. Lanser et al. (3) also evaluated a modified version of the Official Method in which between 6 and 7 g of oil is used, but no further description of the method was given. The coefficient of determination (R^2) of the modified method was 0.999. The high correlation indicates that the officially recommended sample size can be scaled down without losing accuracy of FFA determination.

The objective of this research was to develop and evaluate a method for determining FFA concentration within the range of 0.01 to 75% in soybean oil by using an oil sample of about 10% (between 0.3 and 6.0 g) of the weight recommended in the AOCS Official Method.

MATERIALS AND METHODS

Different amounts of oleic acid were added to refinedbleached-deodorized (RBD) and crude soybean oil samples

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Enfant Concerted Action Project within the framework of the FLAIR Food Linked Agro Industrial Research Programme of the Commission of the European Communities It was quickly recognised that the draft guidelines for the production management and use of food composition data which had been prepared under the aegis of INFOODS International Network of Food Data Systems a project of the United Nations University would be especially applicable to the objectives of the Concerted Action The guidelines have been written by two recognised experts Many people associated with FLAIR Eurofoods Enfant have added constructive criticism and advice to that offered previously by those associated with INFOODS Thus the guidelines are backed by a consensus in the community of those responsible for the production and use of food composition tables and nutrient data bases Manual of Dietetic Practice Briony Thomas, Jacki Bishop, 2013-07-08 The standard work for all those involved in the field of clinical nutrition and dietetics The Manual of Dietetic Practice has been equipping health care professionals with the essential foundations on which to build expertise and specialist skill since it was first published in 1988 The fourth edition responds to the changing demand for multidisciplinary patient centred evidence based practice and has been expanded to include dedicated chapters covering adult nutrition freelance dietetics complementary and alternative therapies Compiled from the knowledge of both individual experts and the British Dietetic Association's Specialist Groups this truly is the essential guide to the principles of dietetics across its whole range Food Additives Analytical Manual United States. Food and Drug Administration, 1983 **Selected Technical Publications** ,1977 <u>Listeria</u>, <u>Listeriosis</u>, and <u>Food Safety</u> Elliot T. Ryser, Elmer H. Marth, 2007-03-27 Completely revised the **Review** ,1980 new edition of this bestseller incorporates recent findings to present readers with a complete and current overview of foodborne listeriosis including information on listeriosis in animals and humans pathogenesis methods of detection and subtyping Two new chapters deal with risk assessment cost of outbreaks regulatory control in various countries and future directions for research The text covers many high risk foods including fermented and unfermented dairy products meat poultry fish seafood and products of plant origin This authoritative resource has proven in to be a critical tool for those involved with preventing and curbing outbreaks of this dangerous pathogen **Automated Sample Preparation** Hans-Joachim Hubschmann, 2022-02-22 An essential guide to the proven automated sample preparation process While the measurement step in sample preparation is automated the sample handling step is manual and all too often open to risk and errors The manual process is of concern for accessing data quality as well as producing limited reproducibility and comparability Handbook of Automated Sample Preparation for CG MS and LC MS explores the advantages of implementing automated sample preparation during the handling phase for CG MS and LC MS The author a noted expert on the topic includes information on the proven workflows that can be put in place for many routine and regulated analytical methods This book offers a guide to automated workflows for both on line and off line sample preparation This process has proven to deliver consistent and comparable data quality increased sample amounts and improved cost efficiency. In addition the

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