

# ENGINE & FRAME TORQUE VALUES

- Torque specifications listed below are for important fasteners.
- Others should be tightened to standard torque values listed above.

Note:

1. Apply locking agent to the threads.
2. Apply engine oil to the threads and seating surface.
3. Apply grease to the threads and seating surface.
4. ALOC bolt: replace with a new one.
5. Lock nut: replace with a new one.
6. Castle nut: tighten to the specified torque and further tighten until its grooves aligns with the cotter pin hole.
7. Stake

## ENGINE MAINTENANCE

| ITEM                              | Q'TY | THREAD<br>DIA. (mm) | TORQUE<br>N-m (kgf-m, lbf-ft) | REMARKS |
|-----------------------------------|------|---------------------|-------------------------------|---------|
| Spark plug                        | 1    | 12                  | 18 (1.8, 13)                  |         |
| Valve adjusting hole cap          | 4    | 36                  | 15 (1.5, 11)                  |         |
| Valve adjusting screw lock nut    | 4    | 7                   | 24 (2.4, 18)                  |         |
| Crankshaft hole cap               | 1    | 30                  | 8 (0.8, 5.9)                  |         |
| Timing hole cap                   | 1    | 14                  | 10 (1.0, 7)                   |         |
| Engine oil drain bolt (crankcase) | 1    | 12                  | 25 (2.5, 18)                  |         |

## CYLINDER HEAD/VALVE

| ITEM                            | Q'TY | THREAD<br>DIA. (mm) | TORQUE<br>N-m (kgf-m, lbf-ft) | REMARKS |
|---------------------------------|------|---------------------|-------------------------------|---------|
| Cylinder head nut               | 4    | 10                  | 44 (4.5, 32)                  | Note 2  |
| Cam sprocket bolt               | 2    | 7                   | 20 (2.0, 15)                  | Note 1  |
| Rocker arm shaft                | 2    | 14                  | 27 (2.8, 20)                  | Note 1  |
| Intake sub-rocker arm shaft     | 2    | 14                  | 27 (2.8, 20)                  | Note 1  |
| Exhaust sub-rocker arm shaft    | 2    | 12                  | 27 (2.8, 20)                  | Note 1  |
| Cylinder head cover bolt        | 1    | 8                   | 22 (2.2, 16)                  |         |
| Cam tensioner lifter plug screw | 1    | 6                   | 4 (0.4, 3.0)                  |         |

## CYLINDER/PISTON

| ITEM               | Q'TY | THREAD<br>DIA. (mm) | TORQUE<br>N-m (kgf-m, lbf-ft) | REMARKS  |
|--------------------|------|---------------------|-------------------------------|----------|
| Cylinder bolt      | 4    | 10                  | 44 (4.5, 32)                  | Note 2   |
| Cylinder stud bolt | 4    | 10                  | 20 (2.0, 15)                  | page 9-8 |

## 400ex Torque Specs

**L Towner**



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