# **ENGINE & FRAME TORQUE VALUES**

- Torque specifications listed below are for important fasteners.
- · Others should be tightened to standard torque values listed above.

#### Note:

- 1. Apply locking agent to the threads.
- Apply engine oil to the threads and seating surface.
- Apply grease to the threads and seating surface.
- 4. ALOC bolt: replace with a new one.
- 5. Lock nut: replace with a new one.
- 6. Castle nut: tighten to the specified torque and further tighten until its grooves aligns with the cotter pin hole.
- 7. Stake

# **ENGINE**

#### MAINTENANCE

ITEM	QTY	THREAD DIA. (mm)	TORQUE N-m (kgf-m, lbf-ft)	REMARKS
Spark plug	1	12	18 (1.8, 13)	
Valve adjusting hole cap	4	36	15 (1.5, 11)	
Valve adjusting screw lock nut	4	7	24 (2.4, 18)	
Crankshaft hole cap	1	30	8 (0.8, 5.9)	
Timing hole cap	1	14	10 (1.0, 7)	
Engine oil drain bolt (crankcase)	1	12	25 (2.5, 18)	

#### CYLINDER HEAD/VALVE

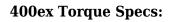
ITEM	QTY	THREAD DIA. (mm)	TORQUE N-m (kgf-m, lbf-ft)	REMARKS
Cylinder head nut	4	10	44 (4.5, 32)	Note 2
Cam sprocket bolt	2	7	20 (2.0, 15)	Note 1
Rocker arm shaft	2	14	27 (2.8, 20)	Note 1
Intake sub-rocker arm shaft	2	14	27 (2.8, 20)	Note 1
Exhaust sub-rocker arm shaft	2	12	27 (2.8, 20)	Note 1
Cylinder head cover bolt	1	8	22 (2.2, 16)	
Cam tensioner lifter plug screw	1	6	4 (0.4, 3.0)	

#### CYLINDER/PISTON

ITEM	QTY	THREAD DIA. (mm)	TORQUE N-m (kgf-m, lbf-ft)	REMARKS
Cylinder bolt	4	10	44 (4.5, 32)	Note 2
Cylinder stud bolt	4	10	20 (2.0, 15)	page 9-8

# **400ex Torque Specs**

**L** Towne



# Reviewing 400ex Torque Specs: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is really astonishing. Within the pages of "400ex Torque Specs," an enthralling opus penned by a highly acclaimed wordsmith, readers attempt an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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