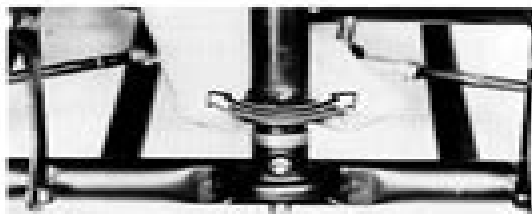
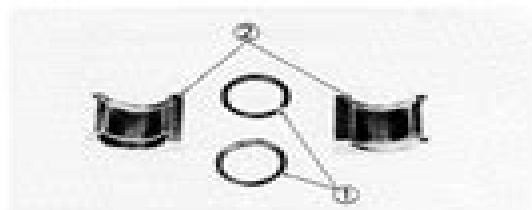


## STEERING COLUMN



### INSPECTION

1. Inspect:
  - Steering column
  - Bends → Replace.

### WARNING:

Do not attempt to straighten a bend shaft; this may dangerously weaken the shaft.

2. Inspect:
  - O2 seals ①
  - Bushes ②
  - Wear/Damage → Replace.

3. Check:
  - Steering column free play
  - Steering column is loose → Replace bushes and O-rings.
  - Insert the steering column into the frame, and check for free play.

### INSTALLATION

When installing the steering column, reverse the removal procedure. Note the following points.

1. Install:
  - Steering column

### WARNING:

Make sure the brake cable and leads are properly routed, and are not damaged or twisted.

2. Tighten:
  - Nuts (tie-rod end) ①
  - Nut (steering column) ②



Nuts (Tie-rod End):  
 45 Nm (4.5 m·kg, 32 ft·lb)  
 Nut (Steering Column):  
 30 Nm (3.0 m·kg, 22 ft·lb)

5

## 4 Zinger Manual

**Yicheng Fang**



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