



## 1336 PLUS, 1336 PLUS II & 1336 FORCE™ NEMA Type 1 Enclosure Kit

1336S/F/T-AAx and 1336S/F/T-AEx

This publication will guide you through installation of an IP 20 (NEMA Type 1) Enclosure Kit (1336S/F/T-AAx) or EMC Enclosure Kit (1336S/F/T-AEx). Refer to the appropriate drive User Manual for further information.

### Enclosure Installation



**ATTENTION:** This drive contains ESD (Electrostatic Discharge) sensitive parts and assemblies. Static control precautions are required when installing, testing, servicing or repairing this assembly. Component damage may result if ESD control procedures are not followed. If you are not familiar with static control procedures, reference A-B publication 8000-4.5.2, "Guarding Against Electrostatic Damage" or any other applicable ESD protection handbook.



**ATTENTION:** To avoid a shock hazard, assure that all power to the drive has been removed before proceeding with the following procedure. In addition, verify that the DC bus has discharged by measuring across the "+DC" and "-DC" terminals of TB1 with a voltmeter. The voltage should be 0.0VDC.



**ATTENTION:** When a drive mounted HIM is not supplied on enclosed IP 20 (NEMA Type 1) drives, the blank cover plate (option HAB/HASB) must be installed to close the opening in the front cover of the enclosure. Failure to install the blank cover plate allows access to electrically live parts which may result in personal injury and/or equipment damage.

When a drive mounted HIM is supplied with enclosed IP 20 (NEMA Type 1) drives, but has been removed from its mounting cradle for remote operation, the blank cover plate must be installed in place of the HIM.

# Ab 1336 Plus User Manual

**S Nieto**



## **Ab 1336 Plus User Manual:**

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