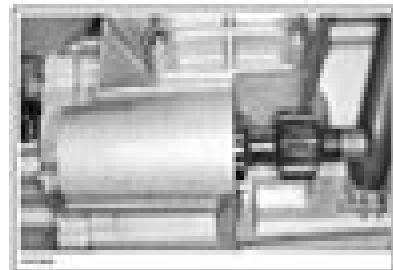


Anti-Vibration System Installation

Insert support bushing in engine support. Before insert support bushing, spray COMBARDEN LUBS (P/N 200-600 016) in support.



Insert a new O-ring in anti-vibration bushing groove. Apply grease on anti-vibration bushings and insert in engine support, one on each side.

For installation, use a 152 mm (6 in) bolt for LH side and 102 mm (4 in) for RH side, three washers and a nut. Refer to the following illustration.

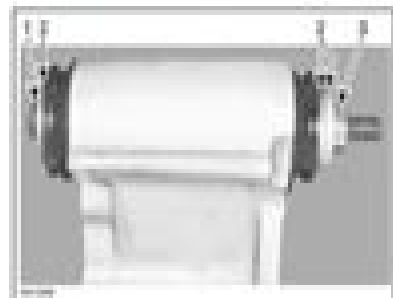


Fig. 1
Muffler off
nut

EXHAUST SYSTEM

WARNING

Never touch exhaust system components immediately after the engine has been run because these components are very hot.

Heat Shield Removal

All Models except X1

Remove the rear fender. Refer to BCP.

Remove screws/bolts, 28 retaining heat shield no. 21.

X1 Model

Heat Shield Pipe

Tie up the rear cargo box.

Remove screws retaining heat shields to muffler.



Fig. 1
Heat shield pipe
Heat shield screws

Heat Shield

Remove:

- muffler, see below

NOTE: Remove the muffler with the heat shields pipe installed.

- screws retaining heat shield to rear extension frame.

Heat Shield Installation

For installation, reverse the removal procedure.

All Models except X1

In first, install bottom screw then rear screw, do not tighten yet.

Install the screws on top of heat shield.

Torque all screws to 10 Nm (69 lbf-in).

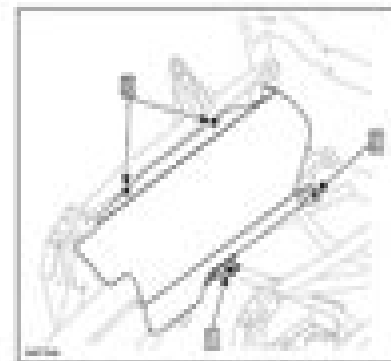


Fig. 1
Bottom screw
Rear screw
Screws on top

Exhaust Pipe Removal

Remove the exhaust pipe nuts no. 14.



Remove screw from exhaust pipe bracket no. 16.

Remove springs no. 18 retaining exhaust pipe and muffler no. 17.



Fig. 1
Muffler and pipe
1. Retaining spring

Pull exhaust pipe forward.

Exhaust Pipe Installation

For installation, reverse the removal procedure, paying attention to the following details.

Use a new exhaust pipe gasket no. 18 and make sure that it is properly installed.



Fig. 1
1. Exhaust pipe gasket

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Arctic Cat, Inc



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