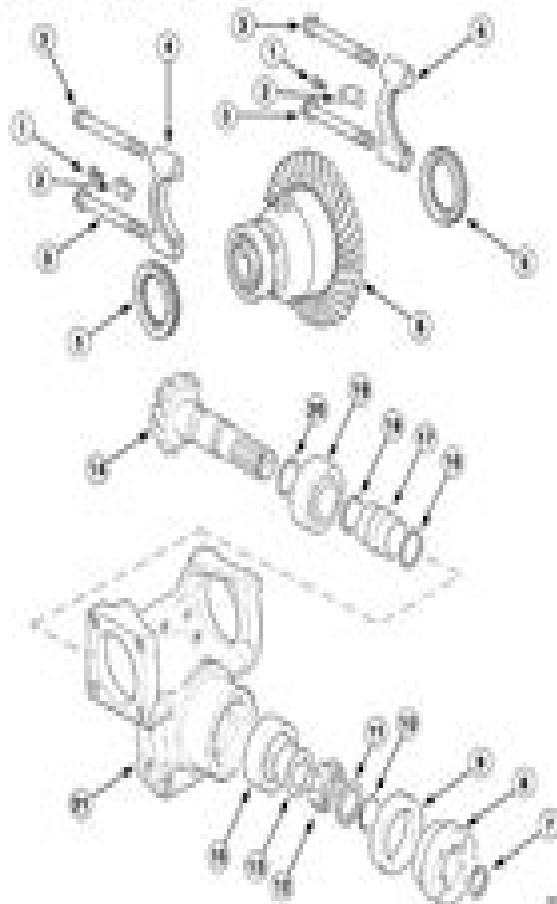




NOTE: Parts are numbered in order of disassembly.

8007-10



- | | | |
|-------------------------|--------------|--------------------------|
| 1. BEAT | 10. COLLAR | 19. BEARING |
| 2. LOCKING PLATE | 11. OIL SEAL | 20. BEARING |
| 3. BEAT | 12. SHAFT | 21. DIFFERENTIAL HOUSING |
| 4. BEARING CAP | 13. BEARING | 22. BEARING |
| 5. LOCKING RING | 14. BEARING | 23. BEARING |
| 6. DIFFERENTIAL HOUSING | 15. BEARING | 24. BEARING |
| 7. DIFFERENTIAL HOUSING | 16. BEARING | 25. DIFFERENTIAL HOUSING |
| | 17. BEARING | |
| | 18. BEARING | |

See 7-61124

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8007-10

DIFFERENTIAL

Disassembly and Assembly

STEP 17

Remove bearing balls (17) and ring gear (18).

NOTE: For assembly, apply Loctite 276 and tighten bearing balls (17) to a torque of 29 Nm (21 ft-lb).

STEP 18

Use assembly marks on and around the housing of the differential carrier (19).

STEP 19

Remove side gear (14), thrust plate (15), separator plates (16) and thrust plates (17).

STEP 20

Remove thrust washers (20), primary gears (21) and primary shafts (22).

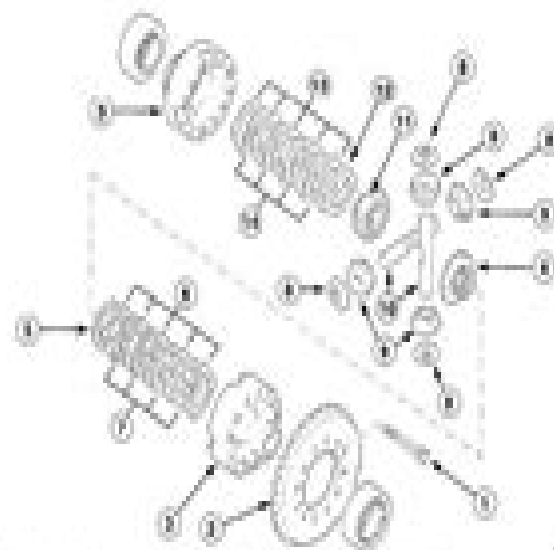
STEP 21

Remove side gear (23), thrust plate (24), separator plates (25) and thrust plates (26). Replace the bearing 2 and either specification.

Thrust Plate (24) and (25) 2.75 to 3.00 mm
Separator Plate (25) and (26) 1.00 mm
Thrust Plate (25) and (26) 1.00 to 1.05 mm

NOTE: There are 2 separator plates and 4 thrust plates at either side of the differential housing.

NOTE: For assembly, use the same procedure as disassembly.



- | | | |
|-------------------------|--------------------------|--------------------------|
| 1. DIFFERENTIAL HOUSING | 10. DIFFERENTIAL HOUSING | 19. SIDE BEAR |
| 2. BEARING | 11. DIFFERENTIAL HOUSING | 20. THRUST PLATE |
| 3. DIFFERENTIAL HOUSING | 12. THRUST PLATE | 21. DIFFERENTIAL HOUSING |
| 4. SIDE BEAR | 13. THRUST PLATE | 22. THRUST PLATE |
| 5. THRUST PLATE | 14. THRUST PLATE | 23. THRUST PLATE |

See 7-61124

8007-10

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R Barnett



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Operator, Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts List for Grinding Kit, Valve Seat (K O Lee Co, Inc) (4910-00-060-9983). ,1989 Operator's, Organizational, Direct Support and General Support Maintenance Manual Including Repair Parts List for Grinding Machine, Valve Face, Model K403C and K500C, (K.O. Lee Co.), (NSN 4910-00-540-4679). ,1989 Documents and Reports to Accompany Report on Civil Service Improvement ... United States. President's Committee on Civil Service Improvement,1942 *Farming Ahead with the Kondinin Group* ,2006 Farmers and Consumers Market Bulletin ,2011 **Litigation Manual Outline and Litigation Manual, 1956-1971** United States. National Labor Relations Board. Division of Litigation. Legal Research and Special Projects Branch,1972 Public Works ,1960 **Agrimotor Magazine** ,1920 **The Machinist** ,1980 **InfoWorld** ,1987-05-11 InfoWorld is targeted to Senior IT professionals Content is segmented into Channels and Topic Centers InfoWorld also celebrates people companies and projects Monthly Catalogue, United States Public Documents ,1983 **Monthly Catalog of United States Government Publications** ,1983 *Billboard* ,2009-07-04 In its 114th year Billboard remains the world s premier weekly music publication and a diverse digital events brand content and data licensing platform Billboard publishes the most trusted charts and offers unrivaled reporting about the latest music video gaming media digital and mobile entertainment issues and trends **SNI Documents** National Criminal Justice Reference Service (U.S.),1978 **Trac-safe** ,1996 *Roads and Streets* ,1970-07 Issues for include section Bituminous roads and streets *Power Farming in Australia and New Zealand Technical Manual* ,1960

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