

**Fourth Semester B.E. Degree Examination, June-July 2009**  
**Manufacturing Process - II**

Time: 3 hrs.

Max. Marks:100

*Note : Answer any FIVE full questions, selecting atleast  
 TWO questions form each Part – A and Part - B.*

**PART - A**

1.
  - a. With neat sketches, give nomenclature of a single point cutting tool. (07 Marks)
  - b. Derive the conditions  $2\phi + \beta - \gamma = \frac{\pi}{2}$ . Explain its significance with usual notations. (07 Marks)
  - c. List various factors influencing tool – life. Explain any one of them. (06 Marks)
2.
  - a. List various cutting tool materials in the increasing order of their hardness. (06 Marks)
  - b. Explain with the help of neat sketches, heat distribution at tool and workpiece. (06 Marks)
  - c. What are the methods of measurement of temperature of cutting tool tip? Explain any one of them. (08 Marks)
3.
  - a. Differentiate between capstan and turret lathes. (05 Marks)
  - b. With a neat sketch, explain any one of the driving mechanisms used in a shaping machine. (08 Marks)
  - c. Sketch a planning machine indicating major parts. Name any one of the mechanism for quick return movement in a planer. (07 Marks)
4.
  - a. List various drilling machines. (05 Marks)
  - b. Draw neat sketch of a radial drilling machine indicating parts. (06 Marks)
  - c. Sketch and mention the application of the drilling machine operations – counter boring reaming and trepanning. (09 Marks)

**PART - B**

5.
  - a. With sketches, differentiate between up milling and down milling operations. (06 Marks)
  - b. Draw a neat sketch to show major parts of a horizontal milling machine. (08 Marks)
  - c. What is Indexing? Explain compound indexing. (06 Marks)
6.
  - a. List various grinding wheel abrasives and bonding processes. (07 Marks)
  - b. Sketch a centre type – cylindrical grinding machine indicating parts. (08 Marks)
  - c. Differentiate between horizontal and vertical grinding machines. (05 Marks)
7.
  - a. Sketch and explain vertical lapping machine. (08 Marks)
  - b. Name the parts along with a neat sketch of a tool head for honing of holes. (07 Marks)
  - c. List the uses of lapping process. (05 Marks)
8.
  - a. Mention any five non – traditional machining processes. (05 Marks)
  - b. Explain AJM with a neat sketch. (10 Marks)
  - c. What are the applications of non traditional machining methods? (05 Marks)

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Manglik,2023-05-23 This book offers a detailed exploration of fundamentals of machine learning focusing on key concepts methodologies and practical implementations relevant to modern engineering and technology practices      **Standing**

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**Factory** ,1921 Vols 24 no 3 v 34 no 3 include International industrial digest      Machinery and Production Engineering ,1916      DESIGN OF MACHINE ELEMENTS Shivkumar Raghuwanshi, This book is designed to serve as a guide for the aspirants for Mechanical Engineering who are preparing for different exams like State Engineering service Exams GATE ESE IES RSEB AE JE SSC JE RRB JE State AE JE UPPSC AE and PSUs like NTPC NHPC BHEL Coal India etc The unique feature in this book is that the ESE IES Mechanical Engineering Detailed coloured solutions of Previous years papers with extra information which covers every topic and subtopics within topic that are important on exams points of views Each question is explained very clearly with the help of 3D diagrams The previous years from 2013 to 2021 questions decoded in a Question Answer format in this book so that the aspirant can integrate these questions along in their regular preparation If you completely read and understand this book you may succeed in the Mechanical engineering exam This book will be a single tool for aspirants to perform well in the concerned examinations ESE GATE ISRO SSC JE Mechanical Engineering Previous Years Papers Solutions Multi Coloured eBooks You will need not be to buy any standard books and postal study material from

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*Machine Design, Construction and Drawing* Henry John Spooner,1910      Factory, the Magazine of Management ,1921

**Machine Learning and Intelligent Communication** Weng Yu,Liu Xuan,2024-09-19 This book constitutes the refereed post conference proceedings of the 8th EAI International Conference on Machine Learning and Intelligent Communication MLICOM 2023 which was held in Beijing China during December 17 2023 The 18 full papers were carefully reviewed and selected from 44 submissions They were categorized under the topical sections as follows Machine Learning and Information Processing Intelligent Communications Technology Emerging Artificial Intelligence Application      **Mechanic Machine**

**Tool Maintenance (Theory) - I** Mr. Rohit Manglik,2024-05-18 EduGorilla Publication is a trusted name in the education sector committed to empowering learners with high quality study materials and resources Specializing in competitive exams and academic support EduGorilla provides comprehensive and well structured content tailored to meet the needs of students across various streams and levels      Sustainable Innovation René Jorna,2017-09-08 HOW SUSTAINABLE IS INNOVATION Problematically most contemporary patterns of innovation in human social systems and organisations are not sustainable This prevents people from learning effectively from recognising and solving their problems and from operating in sustainable ways It is arguably why societies businesses and industries around the world are so unsustainable Sustainable innovation is a pattern of social learning and problem solving that is itself sustainable The sustainability of innovation moreover is linked to the sustainability of its outcomes which manifest themselves in what people produce and do in the world Sustainable innovation then is a necessary precondition for sustainability in how societies and organisations function the ways they organise the products and services they make the energy and resources they use and the wastes they produce As challenges such as demographic pressures ethnic tensions terrorism global poverty pandemics and abrupt climate change force their

way into mainstream politics and business so we see growing interest in innovation entrepreneurial solutions and critically issues such as how to ensure successful solutions replicate and scale Sustainable Innovation aims to illustrate that shift Instead of simply focusing on environmental and technological matters it views and evaluates innovation for sustainability in terms of the human social and management challenges and responses It argues that a just efficient and sustainable balancing of these elements is best achieved by the development of new knowledge and by the evolution of better means both of embedding that emerging knowledge in organisations and institutions and of managing the relevant flows of information knowledge and wisdom The book stresses that claims that a particular product production process or service are sustainable usually assume that an appropriate balance has been achieved between people planet and profit However calculating the sustainability of such things let alone of complex systems such as enterprises or economies can be impossible Instead of sustainability the book favours the use of terms such as making sustainable emphasising that in dynamic operating environments organisational processes are changing constantly whether or not they are under effective strategic control by management Innovation too is dynamic by definition Sustainable Innovation argues that there must be a constant focus on the triple bottom line of economic social and environmental value creation during the innovation process Sustainable innovation is a new challenge for organisations It is a process that should permeate the whole organisation in terms of its members its tasks its coordination mechanisms and its procedures Waste or pollution should not be seen as the reason for further intervention downstream but as an end of the pipe effect which could be organisationally cured upstream Developed from the Dutch research programme Knowledge Creation for Sustainable Innovation this book presents empirical research and cases to develop a theory of sustainable innovation that is based on management of knowledge knowledge and cognition and innovation approaches Sustainable Innovation suggests that knowledge and innovation will be the key drivers of social and corporate sustainability in the years ahead It will be essential reading for managers and researchers in areas such as sustainability innovation knowledge management and organisational learning      **Sessional Papers** Great Britain. Parliament. House of Commons,1900

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