

## Specified tightening torque

Specified tightening torques are provided for specific nuts, bolts, and screws. When tightening these fasteners, follow the tightening torque specifications indicated throughout the manual to meet the design aims of the outboard motor.

### Power unit

Part to be tightened		Screw size	Tightening torques		
			N·m	kgf·m	ft·lb
Spark plug		—	28	2.8	20.7
Power unit mounting bolts	1st	M10	42	4.2	31.0
	2nd		42	4.2	31.0
Cylinder head bolt	1st	M11	39	3.9	28.8
	2nd		180°		
	1st	M8	14	1.4	10.3
	2nd		28	2.8	20.7
Oil pump cover screw		M6	4	0.4	3.0
Oil cooler bolt	1st	M6	6	0.6	4.4
	2nd		12	1.2	8.9
Bracket bolt		M6	12	1.2	8.9
Oil filter union bolt		UNF	49	4.9	36.1
Oil pressure sensor		—	13	1.3	9.6

# 90hp Yamaha Cylinder Head Bolt Torque

**RJ Alexander**



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## **Table of Contents 90hp Yamaha Cylinder Head Bolt Torque**

1. Understanding the eBook 90hp Yamaha Cylinder Head Bolt Torque
  - The Rise of Digital Reading 90hp Yamaha Cylinder Head Bolt Torque
  - Advantages of eBooks Over Traditional Books
2. Identifying 90hp Yamaha Cylinder Head Bolt Torque
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 90hp Yamaha Cylinder Head Bolt Torque
  - User-Friendly Interface
4. Exploring eBook Recommendations from 90hp Yamaha Cylinder Head Bolt Torque
  - Personalized Recommendations
  - 90hp Yamaha Cylinder Head Bolt Torque User Reviews and Ratings
  - 90hp Yamaha Cylinder Head Bolt Torque and Bestseller Lists
5. Accessing 90hp Yamaha Cylinder Head Bolt Torque Free and Paid eBooks
  - 90hp Yamaha Cylinder Head Bolt Torque Public Domain eBooks
  - 90hp Yamaha Cylinder Head Bolt Torque eBook Subscription Services
  - 90hp Yamaha Cylinder Head Bolt Torque Budget-Friendly Options

6. Navigating 90hp Yamaha Cylinder Head Bolt Torque eBook Formats
  - ePub, PDF, MOBI, and More
  - 90hp Yamaha Cylinder Head Bolt Torque Compatibility with Devices
  - 90hp Yamaha Cylinder Head Bolt Torque Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of 90hp Yamaha Cylinder Head Bolt Torque
  - Highlighting and Note-Taking 90hp Yamaha Cylinder Head Bolt Torque
  - Interactive Elements 90hp Yamaha Cylinder Head Bolt Torque
8. Staying Engaged with 90hp Yamaha Cylinder Head Bolt Torque
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers 90hp Yamaha Cylinder Head Bolt Torque
9. Balancing eBooks and Physical Books 90hp Yamaha Cylinder Head Bolt Torque
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection 90hp Yamaha Cylinder Head Bolt Torque
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine 90hp Yamaha Cylinder Head Bolt Torque
  - Setting Reading Goals 90hp Yamaha Cylinder Head Bolt Torque
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 90hp Yamaha Cylinder Head Bolt Torque
  - Fact-Checking eBook Content of 90hp Yamaha Cylinder Head Bolt Torque
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- 
- Interactive and Gamified eBooks

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