

# Lexus ES 350 Workshop Manual

EM-8

2014-16 ENGINE MECHANICAL - ENGINE FRONT OIL SEAL

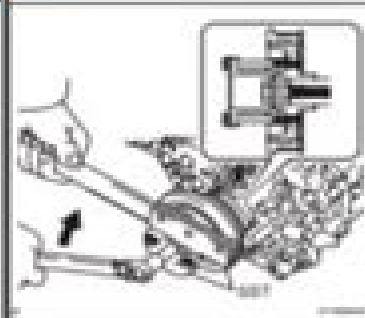
## ENGINE FRONT OIL SEAL

### COMPONENTS



EM-10

2014-16 ENGINE MECHANICAL - ENGINE FRONT OIL SEAL



(b) Using a screwdriver, pry out the oil seal.

#### NOTICE:

After the removal, check the crankshaft for damage. If it is damaged, smooth the surface with 400-grit sandpaper.

(c) Use a screwdriver tip before use.

### INSTALLATION

#### INSTALL TIMING CHAIN CASE OIL SEAL

(a) Apply MP grease to a new oil seal lip.  
(b) Using SST and a hammer, tap in the oil seal until its surface is flush with the timing chain-cover edge.

SST 09316-60011 (09316-60011)

Oil seal lip in depth:  
8 to 1 mm (0.315 to 0.039 in.)

#### NOTICE:

- Keep the lip free of foreign matter.
- Do not tap the oil seal at an angle.

#### 2. INSTALL CRANKSHAFT PULLEY

(a) Align the pulley set key with the key groove of the pulley, and slide on the pulley.

(b) Using SST, install the pulley bolt.

SST 09213-70011 (09213-70020, 09336-60021)  
Torque: 200 N·m (2,000 kgf·cm, 154 ft·lb)

#### 3. INSTALL V-RIBBED BELT (See page EM-7)

#### 4. INSTALL V-BANK COVER SUB-ASSEMBLY (See page EM-49)

#### 5. INSTALL ENGINE ROOM SIDE COVER LH (See page EM-50)

#### 6. INSTALL ENGINE ROOM SIDE COVER RH (See page EM-50)

#### 7. INSTALL COOL AIR INTAKE DUCT SEAL (See page EM-50)

#### 8. INSTALL FRONT FENDER APRON SEAL RH

#### 9. INSTALL FRONT WHEEL RH Torque: 100 N·m (1,000 kgf·cm, 75 ft·lb)

# 7 Lexus Es 350 Repair Manual

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