



Fig. 1J - Four-Speed (Corporation) Cross Section - 50-60 Series Shown

## TRANSMISSION ASSEMBLY

### OPERATION

The mainshaft and first and reverse sliding gear incorporates a method of spline attachment known as the skip tooth design (fig. 2J).

Synchronization is obtained in all forward speeds except first. The second speed synchronizer cone is located in the first and reverse gear as illustrated in Figure 3J.

Parts making up the shifting unit, with exception of the clutch hub, are shown in Figure 4J.

Figure 5J shows exploded view of transmission assembly.

### DISASSEMBLY

1. Remove transmission cover assembly by lifting straight up from transmission.
2. Remove lock spring from nut on reverse shifter lever eccentric and remove nut. Drive eccentric out of case and remove lever.
3. Place transmission in two gears at once to lock gears and remove universal joint flange retaining bolt, lockwasher, and special washer.
4. Pull universal joint flange, or flange and brake drum assembly from mainshaft. Remove speedometer gear.

**NOTE:** The speedo drive gear is installed on the main shaft to 50-60 Models and on the universal joint flange on 10-30 Models.

5. Remove rear bearing retainer and gasket.
6. To remove the mainshaft assembly the entire assembly must be pulled back to remove rear mainshaft bearing from the case. Install Tool J-2667 (10-30 Models) to rear face of transmission case

# 3 Speed Chevy Manual Transmission Breakdown

**Paul A. Herd**



### 3 Speed Chevy Manual Transmission Breakdown:

Chevrolet Small Block Parts Interchange Manual - Revised Edition Ed Staffel, 2019-08-15 If you're building a salvage yard stroker motor looking to make a numbers matching engine saving money on repurposing factory parts or simply looking to see which parts work together this book is a must have addition to your library This updated edition provides detailed interchange information on cranks rods pistons cylinder heads intake manifolds exhaust manifolds ignitions carburetors and more Casting and serial number identification guides are included to help you through the myriad of available parts in salvage yards at swap meets and on the internet Learn what parts can be combined to create various displacements which parts match well with others where factory parts are best and where the aftermarket is the better alternative Solid information on performance modifications is included where applicable The first and second generation of small block Chevy engines have been around for more than 60 years and a byproduct of the design's extremely long production run is that there is a confusing array of configurations that this engine family has seen Chevy expert Ed Staffel delivers this revised edition on everything you need to know about parts interchangeability for the small block Chevy Build your Chevy on a budget today

**Chevrolet Parts Interchange Manual, 1959-1970** Paul A. Herd, Swapping or interchanging parts is a time honored practice and this book is the source for Chevrolet parts interchanges

**How To Rebuild and Modify Your Manual Transmission** Robert Bowen, This resource explains how to rebuild and modify transmissions from both rear and front wheel drive cars It explains the principles behind the workings of all manual transmissions and helps readers understand what they need to do and know to rebuild their own transmissions Includes how to determine what parts to replace how and why to replace certain seals spacers springs forks and other parts and where to find and how to measure the specifications for each particular transmission

**Tri-Five Chevrolet Data & ID Guide** Patrick Hill, 2018-12-14 p p1 margin 0 0px 0 0px 0 0px font 12 0px Arial Apple Pie Baseball Tri Five Chevys The iconic three year run of arguably the most recognizable body style of all time continues to resonate with enthusiasts more than 60 years after these cars were first created What stands out to most fans besides the styling is the vast amount of configurations these cars were offered in Stripped down One Fifty or dolled up Bel Air convertible a Tri Five could be ordered in as many as 21 different models in 1956 This extensive assortment of offerings make a book of this nature a must have for hobbyists What interior color combos could be had in a Two Ten Delray Club Coupe Could you get fuel injection on a 57 Nomad How do I decipher my cowl tag Author Patrick Hill addresses these questions fully to assist you in returning your Tri Five back to its factory stock appearance Full of codes charts parts numbers and facts this book will be a resource for decades to come With the Tri Five Chevrolet Data and ID Guide 1955 1956 1957 you will have a book capable of fitting in your back pocket that has so much information you will feel as though you were a salesperson at a Chevy dealership in the mid 1950s

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Contributions to Periodicals January June      **Chevy/GMC Trucks 1967-1972** Jim Pickering, 2023-09-15 Build and modify your 1967 1972 Chevrolet or GMC truck utilizing today's greatest parts The 1967 1972 GM pickups are American icons They've been popular for decades due to their simple nature stout engine options crisp styling and fantastic reliability However you can make a classic pickup drive stop and look better than it ever did from the factory Longtime magazine editor Jim Pickering dives into all the factors that made these GM trucks so popular as well as the modifications that bring a modern spin to their classic look and feel He takes a close look at all of the major systems in your truck and covers the ways to upgrade those systems These upgrades make your truck quick safe stylish and reliable enough to drive across the country or over to your local cruise night diner The market has caught on to these trucks with high prices to match but you don't have to break the bank to find a good one if you know where to look and what to look for This book covers a lot of ground from sourcing a great starting point to the inevitable rust repair that you'll have to tackle before the real fun begins From there the book covers powertrain options including LS and LT swaps overdrive automatic and manual transmission installation hydraulic clutch conversions and 12 bolt axle rebuilds Also covered are coilover and air bag suspension installation exhaust systems big brakes tight steering making all new steel high pressure fuel lines aftermarket wheels and tires and more Aesthetic upgrades include converting from a long bed to a short bed patina paint application cooling system upgrades interior rehabilitation light emitting diode LED lighting and air conditioner installation Chevy GMC Trucks 1967 1972 How to Build and Modify is a valuable resource whether you do the work yourself or you want expert advice regarding items to upgrade before hiring a professional

**Drag Racing in the 1970s** Doug Boyce, 2025-01-15 Re-live the 1970s with this book that covers a sensational and unique decade of drag racing history In the 1950s drag racing was in its infancy The sport made incredible technological advancements in the 1960s and that technology was streamlined and refined with a sense of professionalism in the 1970s It became more difficult for a local homebuilt shoestring budget team to compete at the national level These teams were priced out of the top classes by larger teams that had more sponsorship money So the low budget teams dropped to less expensive classes or simply sold their gear and stopped competing However drag racing in the 1970s was fascinating in its own right There was still a significant amount of development as well as new classes to celebrate Funny Cars morphed from altered wheelbase doorslammers in the early 1960s to full blown tube chassis flip top fiberglass bodied beasts by 1970 This led to the creation of the Pro Stock class which was a popular child of the 1970s with its rivalries and connections to the Detroit manufacturers In the interest of safety Top Fuel cars became mid engine beasts and they turned out to be faster as well By the end of the decade Funny Cars nearly became full bodied versions of the Top Fuel cars Many of these developments are still evident in NHRA racing today In Drag Racing in the 1970s veteran racing author Doug Boyce takes you chronologically through the entire exciting decade covering the cars the classes and the future hall of fame drivers who raced them The transition to professionalism the big money sponsors the many sanctioning bodies the rivalries and even

the lower classes such as Modified Eliminator and Super Stock are chronicled in this illustrated tribute Add a copy to your drag racing library today *Chevy/GMC Trucks 1973-1987* Jim Pickering,2020-05-15 Build and modify your 1973 1987 GMC or Chevrolet truck in your garage with step by step processes to boost power add curb appeal and improve stopping ability handling safety and more GM s square body trucks are a solid simple and easy to find rig and that makes them perfect for modification They re American classics and they ve become the hot rods of a new generation Veteran magazine editor Jim Pickering brings these trucks into focus taking you through the aspects that make them so popular and modifications you can perform to put a modern spin on their classic looks He takes an in depth look at all the major systems in your C10 and covers what can be done to them to turn your classic hauler into the modern hot rod that you want a truck that s fast safe full of curb appeal and reliable enough to drive whenever and wherever you want Built in massive numbers during an 18 year production run these trucks aren t hard to source but finding a good starting point and mapping out your plan are important This book covers a lot of territory how to find a good starter truck LS power builds and installs slammed air suspension and coilover systems automatic and manual transmission choices including a 6 speed manual conversion cooling system upgrades safely adding a modern alternator to factory GM wiring modifying a mechanical clutch pedal to use a hydraulic master and slave cylinder making new fuel lines and brake lines to support fuel injection and big brakes installing a 4 link rear suspension system fabricating an under bed mount to hide air suspension components building exhaust adding LED lighting interior restoration and more If you re building a square body truck that you d actually like to drive regularly you ve come to the right place There hasn t ever been a more comprehensive authoritative look at building a complete truck for street use that includes all the steps required to make it work **American Light Trucks and Utility Vehicles, 1967-1989** J.

“Kelly” Flory, Jr.,2019-12-23 The truck s role in American society changed dramatically from the 1960s through the 1980s with the rise of off roaders the van craze of the 1970s and minivan revolution of the 1980s the popularization of the SUV as family car and the diversification of the pickup truck into multiple forms and sizes This comprehensive reference book follows the form of the author s popular volumes on American cars For each year it provides an industry overview and for each manufacturer an update on new models and other news followed by a wealth of data available powertrains popular options paint colors and more Finally each truck is detailed fully with specifications and measurements prices production figures standard equipment and more *Automotive Manufacturing Assessment System. Volume III: Materials - Weight Analysis.*

*Final Report* Theodore Taylor,1979 **How to Restore Your Chevy Truck: 1967-1972** Kevin Whipps,2020-04-15 Learn to fully repair and restore Chevrolet s most popular truck in this long awaited new restoration guide When Chevy released its second generation C K pickup trucks dubbed the Action Line it was apparent that many changes over the previous generation had been employed Not only did the truck have a simpler more clean cut look but this was also the beginning of an era where modern creature comforts that we often take for granted started appearing into the good old Chevy workhorse Power

steering power brakes more powerful engines a smoother riding coil rear suspension automatic transmissions and independent front suspension all led to what was the most drivable of any Chevy trucks to this point Back then and today this generation of Chevy truck is almost universally considered the most popular Aftermarket parts availability and auction prices support that assertion In *How to Restore Your Chevy Truck 1967-1972* veteran author Kevin Whipps shows you how to inspect assess and accurately budget your restoration project You are then taken through each major portion of truck restoration including the engine suspension chassis bodywork paint brakes steering transmission driveline electrical system interior and more Each section shows practical real world repair and restoration in general and step by step formats After all of these years of hard use and exposure to harsh conditions most of these trucks are in need of some serious work Chevy GMC trucks are extremely popular as stock restorations fast street trucks and off road duty trucks But before you can build a specialty truck you need to have a solid reliable restored truck This book provides the invaluable information and step by step instruction to return these trucks to their original glory

Popular Mechanics, 1986-04 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it's practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle

The Age of the Muscle Car Clay Fees, 2022-02-01 A breed unlike any seen before or since the powerful stylish American muscle car defined an era in automotive history This history traces the rise and fall of these great performance cars from their precursors in the 1950s through the seminal appearance of the Pontiac GTO in 1964 and then year by year to the end in the 1970s Approachable and nontechnical yet deeply informative it puts the bygone muscle car in its cultural and aesthetic contexts describes developments in styling performance and marketing and revels in the joys of muscle car ownership in the 21st century

**Chevy Nova 1968-1974** Wayne Scraba, 2017-07-17 p p1 margin 0 0px 0 0px 0 0px font 12 0px Arial There was a time when the Chevrolet Nova was considered a budget option a model engineered primarily for the price conscious customer Certainly performance models were already in Chevrolet's fold With the Camaro the Corvette and the Chevelle leading the way why would Chevy need another performance model Well savvy Chevy customers knew that you could get a really tricked out Nova right from the factory with SS packages and big block 396 engines along with performance transmissions and gearing for a fair amount less than an equally equipped Camaro As a bonus Novas were lighter weight too It was the performance bargain of the Chevy lineup Fast forward to today The first generation Camaros cost a small fortune and while Novas have held their value quite well they are still a performance bargain compared to the other Chevy performance models of the era Not only are they more affordable than Camaros but you can do a whole lot to make them really fast In *Chevy Nova 1968-1974 How to Build and Modify* veteran author and Chevy expert Wayne Scraba shows you all you need to know to build a killer street or strip Nova Included is detailed information on driveline upgrades rear suspension options for the ultimate hook front end suspension and chassis components for good

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**Camaro Special Editions: 1967-Present** Matt Avery,2023-06-09 Since its launch in 1967 the Camaro has been a friend to driving enthusiasts Chevrolet's performance minded individuals had their bona fide bowtie pony car and right away it was off to the races to craft and create versions that went above and beyond The Camaro proved to be the perfect canvas for many kinds of special editions and it has remained that way throughout six generations of the iconic model that have been loved worldwide In *Camaro Special Editions 1967 Present* author and expert Matt Avery spotlights the most significant special editions and closely explores the pinnacles and highpoints of the model's lineage Beginning with the classics the story is told of the venerable Z28 the Corvette sourced L89 and J18 and the factory COPO zeniths including the legendary ZL1 Moving to the realm of outside heavy hitters Avery profiles the efforts of dealership partners such as Nickey Dana Gorries Baldwin Motion Yenko and the works of motor maverick drag racer Dick Harrell From its first year the Camaro played a starring role as an Indy 500 pace car and during the festival celebration A comprehensive look at the many different variants that have been present at the famed Brickyard speedway is included A new bodystyle in the 1980s brought further special editions including the race ready Player's series and subsequent 1LE option Fast forward to the Camaro's fourth generation and activities accelerated even quicker with contemporary tuners such as Callaway and Street Legal Performance SLP joining the fray along with dealer programs from Berger Chevrolet GMMG Hendrick Motorsports Dale Earnhardt Chevrolet and more The very latest Camaros are documented as well including the resurrected ZL1 and Z28 Specialty Vehicle Engineering's reimagined Yenko street terror and Chevrolet Performance's all out COPO race car Factory packages such as the Hot Wheels and Transformers are covered and all of the anniversary editions are examined each marking milestones in the model's 55 year journey in becoming the thumping heartbeat of American sports car prowess It's been quite a ride and there's no letting up anytime soon This book is a must have resource and authoritative guide for celebrating the Camaro and its many fantastic and storied special editions

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*Muscle Car Source Book* Mike Mueller,2015-12-15 *Muscle Car Source Book* is a muscle car buff's encyclopedia that chronicles the how's why's and when's of American muscle car manufacturers like Dodge Plymouth Ford and more

*TW Index Volume 1* Jan Young,2006-12-20 *TW Index* is a complete and detailed index of everything that has appeared in the SDC Turning Wheels magazine since its inception in 1972 Of greatest importance are the advice items that are indexed by subject engines brakes steering etc model AND year including all individual letters that

appear in the Co Operator column Historical items are also indexed by subject as well as by the vehicle model and year they relate to If you own for instance a 1959 Hawk TW Index will give you instant access to everything that has been published about your car and much more Each listing of course refers you to the specific issue of Turning Wheels and cites the page on which the item begins Rated excellent by Fred Fox and Bob Palma Volume 1 of Turning Wheels Index includes issues of Turning Wheels from 1972 through 1992 with 10 711 references on 159 pages Volume 2 of Turning Wheels Index includes 1993 through 2009 with 9 995 references on 158 pages      **Catalog of Sears, Roebuck and Company** Sears, Roebuck and Company,1975      *Popular Mechanics* ,1986-05 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle



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